

UPC



C6665822

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665822
25 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0333333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0926667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0984796

THE AMR FOR THIS RIFLE IS: .9073

CENTROIDAL DISTANCES

Ø TO 1	.143391
1 TO 2	.534113
1 TO 3	.193256

1
3 <----POA
2

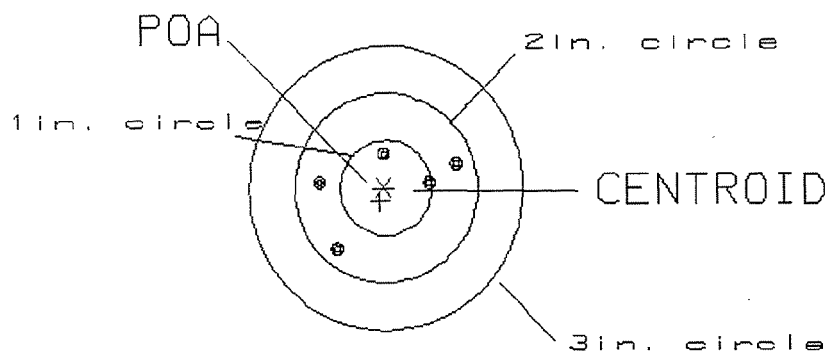
PATTERN #: 1

POA TO CENTROID: .143
 MIN RADIUS : .320
 MEAN RADIUS : .658
 MAX RADIUS : .868
 CENTROID X : .031
 CENTROID Y : .140

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665822.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.55

1

VS= 1.00

5

GS= 1.61

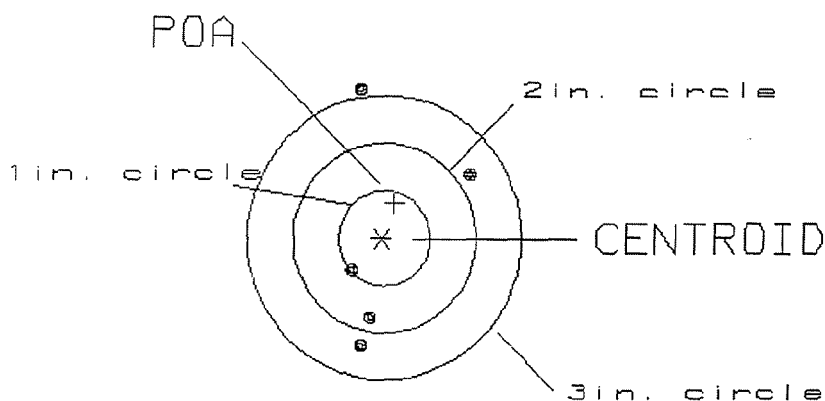
5

PATTERN #: 2
 POA TO CENTROID: .392
 MIN RADIUS : .435
 MEAN RADIUS : 1.056
 MAX RADIUS : 1.606
 CENTROID X : -.140
 CENTROID Y : -.366

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG665822.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.28

1

VS= 2.74

2

GS= 2.74

4

REMINGTON CENTERFIRE ACCURACY TEST

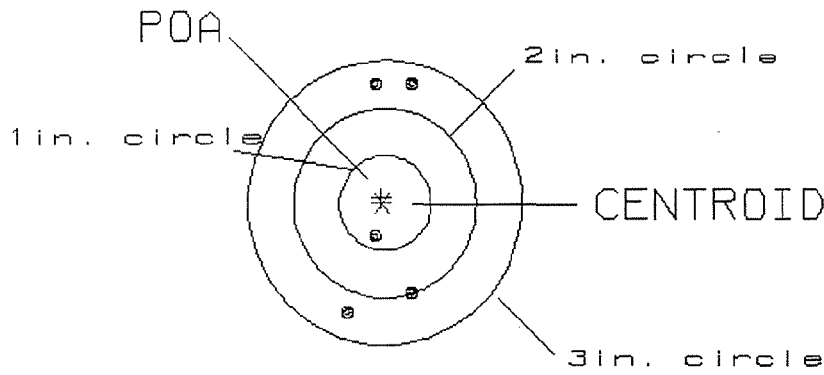
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1 3 1
 POA TO CENTROID: .053
 MIN RADIUS : .391
 MEAN RADIUS : 1.008
 MAX RADIUS : 1.262
 CENTROID X : .009
 CENTROID Y : -.052

25 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665822.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .71
 VS= 2.37
 GS= 2.46

1
 2
 5

Been
called

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665822
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .517
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.35
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .624331

THE AMR FOR THIS RIFLE IS: 1.638

CENTROIDAL DISTANCES

Ø TO 1	.854753
1 TO 2	.557621
1 TO 3	.826488

+ 2 <-1--POA

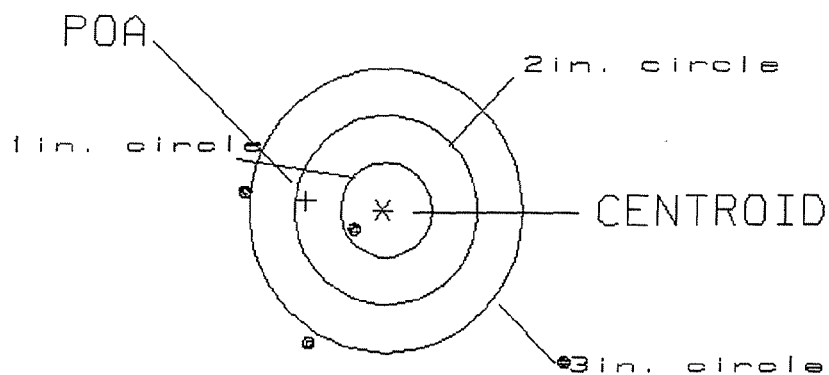
3

PATTERN #: 1
 POA TO CENTROID: .855
 MIN RADIUS : .458
 MEAN RADIUS : 1.854
 MAX RADIUS : 3.113
 CENTROID X : .849
 CENTROID Y : -.099

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665822

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.52
 VS= 4.62
 GS= 4.78

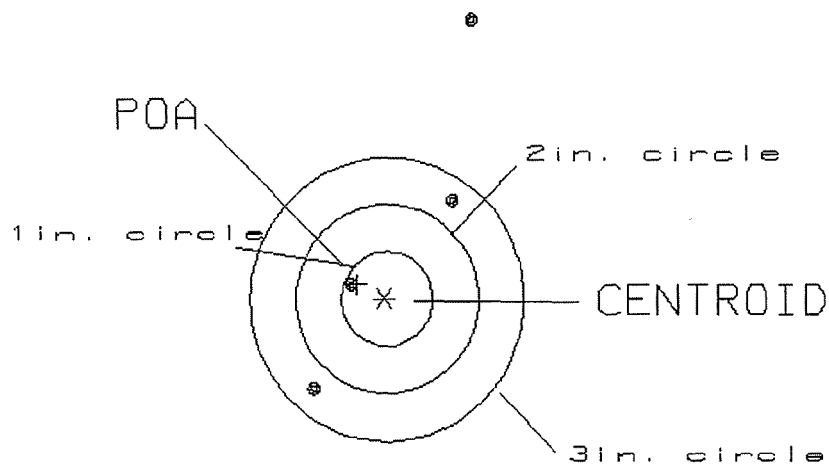
1
 1
 1

PATTERN #: 2
 POA TO CENTROID: .332
 MIN RADIUS : .447
 MEAN RADIUS : 1.867
 MAX RADIUS : 3.332
 CENTROID X : .294
 CENTROID Y : -.153

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665822

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.63

1

US= 6.29

1

GS= 6.40

3

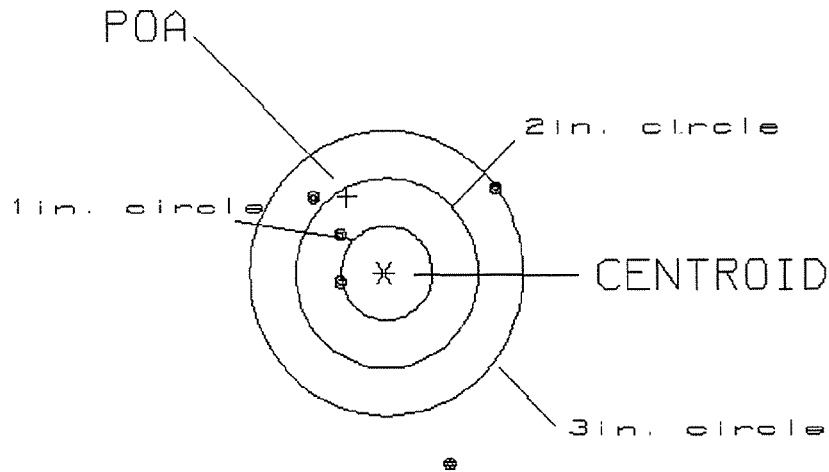
PATTERN #: 030

POA TO CENTROID: .896
 MIN RADIUS : .557
 MEAN RADIUS : 1.193
 MAX RADIUS : 2.138
 CENTROID X : .408
 CENTROID Y : -.798

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665822

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04
 VS= 2.69
 GS= 3.24

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6665822

DATE 9-4-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.61	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.64	2.58	
PULL #3	2.39	2.64	2.64	
PULL #4	2.48	2.66	2.61	
PULL #5	2.51	2.56	2.68	
TOTAL	12.27	13.11	13.13	
AVG.	2.454	2.622	2.626	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.02	
PULL #2	2.99	2.98	
PULL #3	3.01	3.00	
PULL #4	3.05	3.07	
PULL #5	2.98	3.09	
TOTAL	15.03	15.16	
AVG.	3.006	3.032	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.89		3.98
PULL #2	4.01	3.90		3.93
PULL #3	3.99	4.08		4.13
PULL #4	4.00	4.02		4.19
PULL #5	3.97	4.06		4.16
TOTAL	19.99	20.04		20.39
AVG.	3.998	4.008		4.078

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6665822

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>7</u> <u>7</u>	9-6-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-6-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-6-97	CK
	J) ASSEMBLE STOCK		9-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-27-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-97	CR
	M) IRON SIGHT ALIGNMENT		9-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-97	CR
640	GALLERY TEST AND TARGET	R 78 L 72 R 77 L 73	9/23/97 9/25/97	1LT 1LT
	A) MALFUNCTIONS		9/23/97 9/25/97	1LT 1LT
	B) PIERCED PRIMERS		9/23/97 9/25/97	1LT 1LT
645	INSPECT FOR LIVE AMMO		9/23/97 9/25/97	EWJ BWJ
655	FINAL INSPECTION A) HEADSPACE		9-27-97	CK
	B) TRIGGER PULL	<u>2.64</u> <u>2.46</u> <u>2.42</u> <u>2.48</u> <u>2.57</u>	9-26-97	TCP
	C) FUNCTION		9-27-97	CK
660	PACK			

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665822
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 C6665822		29DR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



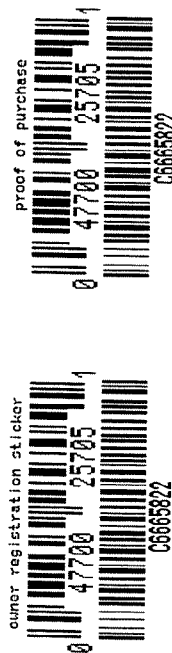
C6665822

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



UPC



06665823

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400043901

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO C6665823
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marqué Deposee.		46 ORDER NO 25705
 5705 C6665823		26PR

Do Not Use

ORDER 25705

MODEL 700™ M24

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ORDER 25705

MODEL 700™ M24

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SERIAL NO



06665823

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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46 FORM

