

UPC



C6665833

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665833
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665833		23PR

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MODEL 700™ M24

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SERIAL NO.

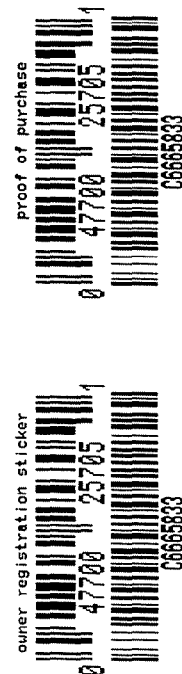


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665833

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>45</u>	<u>5-19-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	<u>5-19-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>215</u> <u>21</u>	<u>5-19-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-17-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-22-97</u>	<u>QW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-22-97</u>	<u>QW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-22-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>L-58</u> <u>R-92</u> <u>L-40</u> <u>R-84</u>	<u>6-4-97</u>	<u>NF</u>
	A) MALFUNCTIONS		<u>6-16-97</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>6-13</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6-13</u>	<u>NF</u>
655	FINAL INSPECTION		<u>6-17-97</u>	<u>RP</u>
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.62</u> <u>2.62</u> <u>2.69</u> <u>2.67</u> <u>2.69</u>	<u>6-9-97</u>	<u>CL</u>
	FUNCTION		<u>6-17-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665833
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0756667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.474667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.48066$

THE AMR FOR THIS RIFLE IS: $.9683$

CENTROIDAL DISTANCES

0 TO 1	.826898
1 TO 2	2.07979
1 TO 3	1.67063

1

+ <----POA

3

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .827

MIN RADIUS : .450

MEAN RADIUS : 1.002

MAX RADIUS : 1.575

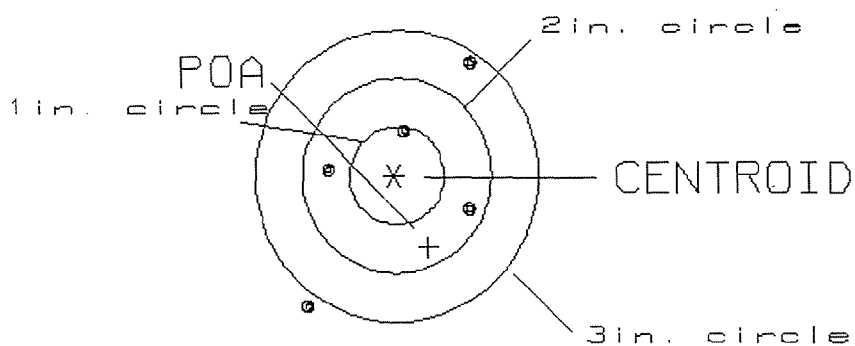
CENTROID X : -.369

CENTROID Y : .740

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665833.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.70

1

VS= 2.42

3

GS= 2.93

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.295

MIN RADIUS : .264

MEAN RADIUS : 1.043

MAX RADIUS : 2.203

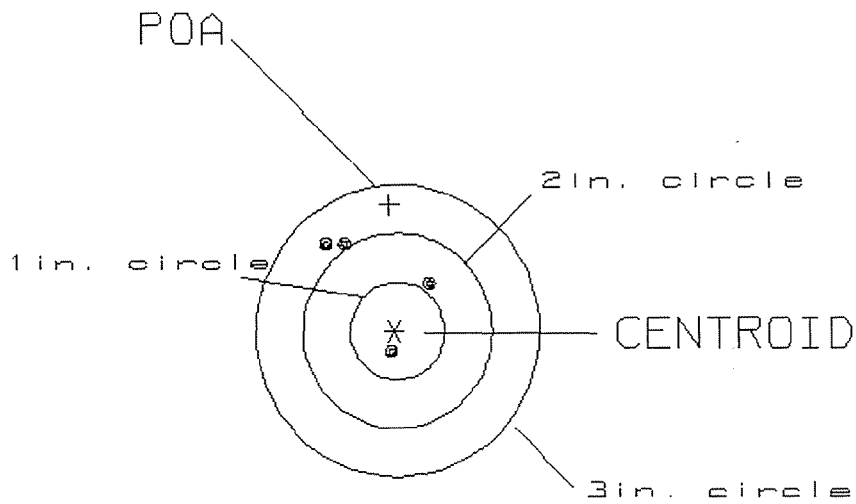
CENTROID X : .065

CENTROID Y : -1.294

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665833.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.77

1

VS= 2.83

2

GS= 3.34

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

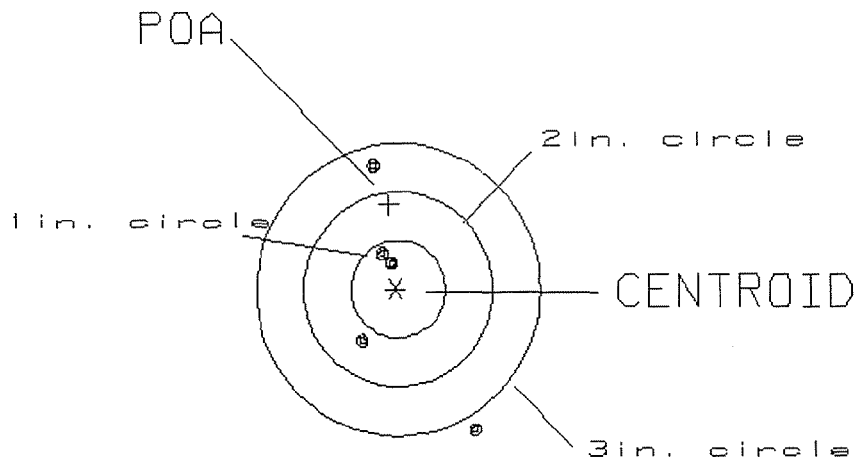
PATTERN #: 3

POA TO CENTROID: .873
 MIN RADIUS : .248
 MEAN RADIUS : .860
 MAX RADIUS : 1.646
 CENTROID X : .077
 CENTROID Y : -.870

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665833.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.20

2

US= 2.70

3

GS= 2.94

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665833
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.735667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.994333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.23689

THE AMR FOR THIS RIFLE IS: 1.431

CENTROIDAL DISTANCES

0 TO 1	.794852
1 TO 2	.896354
1 TO 3	.677097

+ <----POA

1

3

2

REMINGTON CENTERFIRE ACCURACY TEST

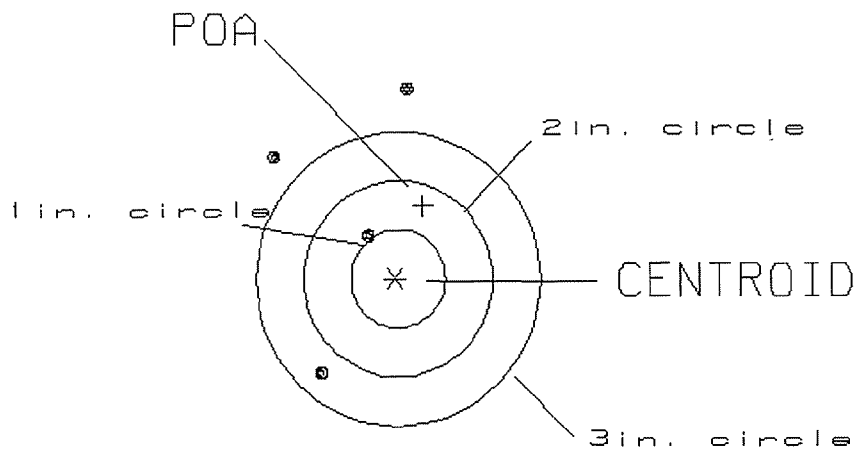
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .795
 MIN RADIUS : .552
 MEAN RADIUS : 1.830
 MAX RADIUS : 3.535
 CENTROID X : -.285
 CENTROID Y : -.742

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665833.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.56
 VS= 4.64
 GS= 5.34

0
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

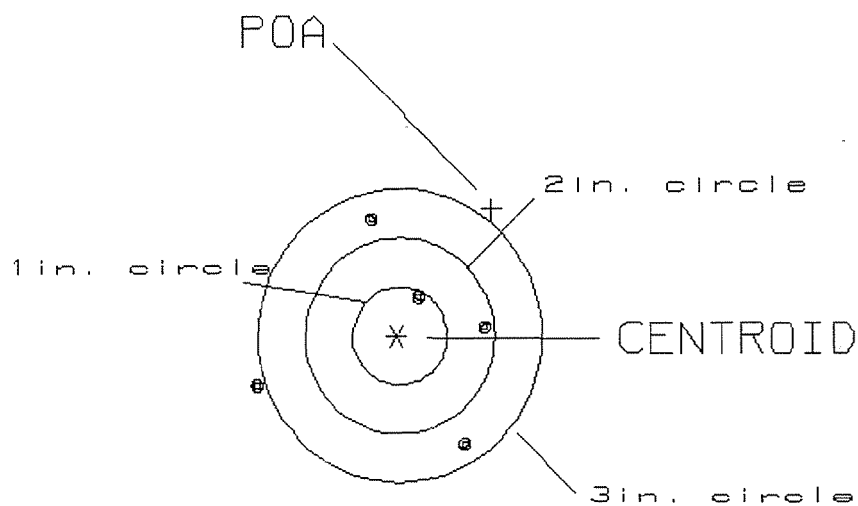
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.629
 MIN RADIUS : .447
 MEAN RADIUS : 1.115
 MAX RADIUS : 1.597
 CENTROID X : -.992
 CENTROID Y : -1.293

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665833.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.45
 US= 2.34
 GS= 2.58

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.328

MIN RADIUS : .258

MEAN RADIUS : 1.348

MAX RADIUS : 2.194

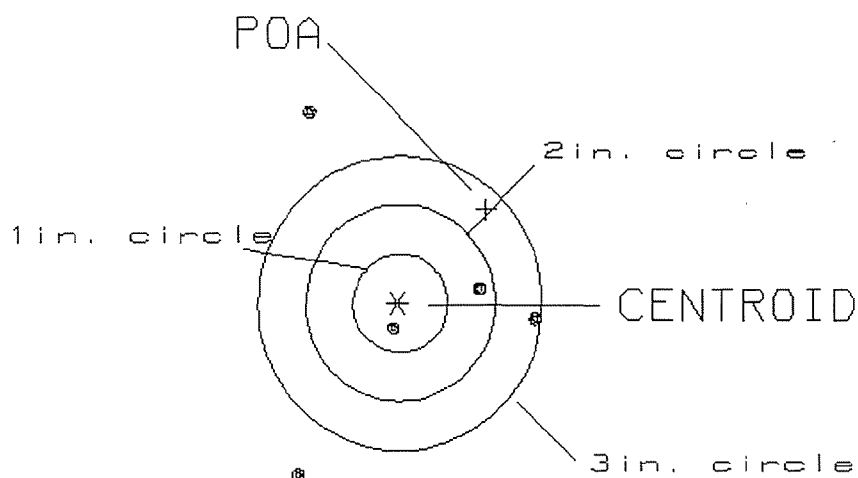
CENTROID X : -.930

CENTROID Y : -.948

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665833.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.49

1

VS= 3.72

2

GS= 3.73

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C666583J

DATE 5-9-97

TESTER EAK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.54	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.51	2.56	
PULL #3	2.49	2.52	2.52	
PULL #4	2.59	2.51	2.54	
PULL #5	2.62	2.45	2.57	
TOTAL	12.80	12.53	12.74	
AVG.	2.56	2.51	2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.12	
PULL #2	2.88	3.03	
PULL #3	3.03	3.12	
PULL #4	3.12	3.15	
PULL #5	3.09	3.11	
TOTAL	15.23	15.53	
AVG.	3.05	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.86		4.01
PULL #2	3.98	3.84		3.97
PULL #3	3.93	3.78		3.98
PULL #4	3.97	3.78		3.98
PULL #5	4.00	3.86		4.02
TOTAL	19.87	19.12		19.96
AVG.	3.97	3.82		3.99