

UPC



06665848

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400043974

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665848
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .253333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.245333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .352656

THE AMR FOR THIS RIFLE IS: 1.247

CENTROIDAL DISTANCES

Ø TO	1	.854631
1 TO	2	.640282
1 TO	3	1.02052

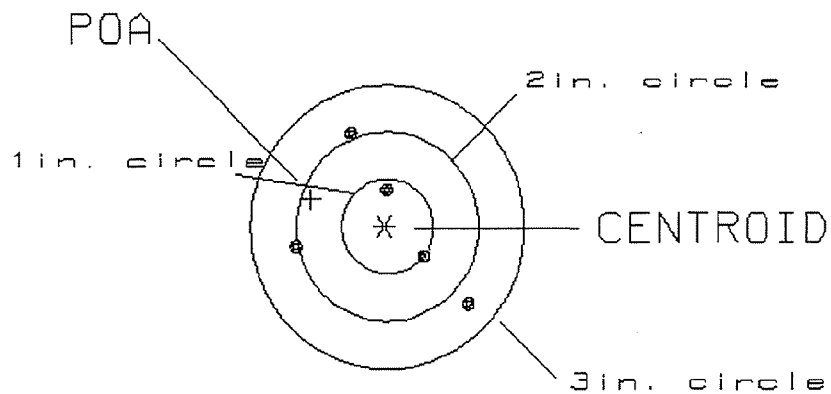
3 + <----POA
2 1

PATTERN #: 1
 POA TO CENTROID: .855
 MIN RADIUS : .370
 MEAN RADIUS : .852
 MAX RADIUS : 1.230
 CENTROID X : .805
 CENTROID Y : -.287

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665848

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 1.79
 GS= 2.21

1
 2
 5

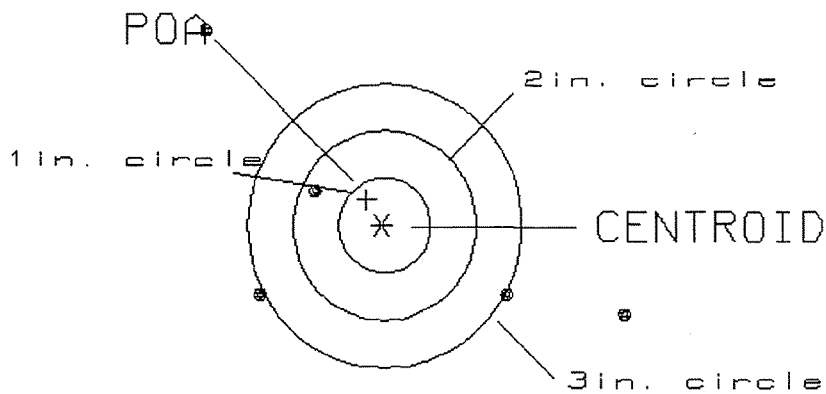
PATTERN #: 2

POA TO CENTROID: .315
 MIN RADIUS : .809
 MEAN RADIUS : 1.901
 MAX RADIUS : 2.841
 CENTROID X : .165
 CENTROID Y : -.268

22 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6665848

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.58

0

VS= 2.99

1

GS= 5.47

1

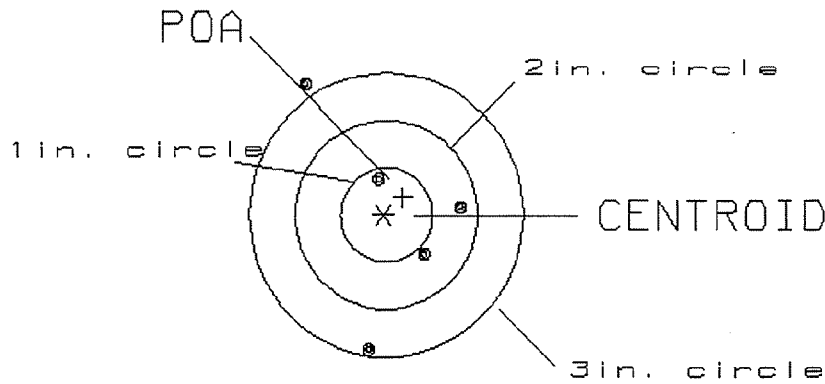
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .278
 MIN RADIUS : .403
 MEAN RADIUS : .989
 MAX RADIUS : 1.684
 CENTROID X : -.210
 CENTROID Y : -.181

22 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.75
 VS= 2.80
 GS= 2.89

1
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665848

DATE 9-3-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.56	2.49		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.52	2.50		
PULL #3	2.50	2.57	2.53		
PULL #4	2.48	2.50	2.49		
PULL #5	2.42	2.47	2.40		
TOTAL	12.19	12.56	12.41		
AVG.	2.438	2.512	2.482		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.13		
PULL #2	2.94	2.97		
PULL #3	2.95	3.13		
PULL #4	2.97	3.22		
PULL #5	3.06	3.21		
TOTAL	15.02	15.66		
AVG.	3.004	3.132		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.16		3.99
PULL #2	4.08	4.10		4.12
PULL #3	4.16	4.14		3.98
PULL #4	4.19	3.94		4.03
PULL #5	4.09	4.19		4.08
TOTAL	20.63	20.53		20.20
AVG.	4.126	4.106		4.040

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 666 5848

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	L 60 R 90	9/23/97	AC
	A) MALFUNCTIONS		9-22-97	AK
	B) PIERCED PRIMERS		5-22-97	A
645	INSPECT FOR LIVE AMMO		9-22-97	AK 9M
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.80</u> <u>2.70</u> <u>2.52</u> <u>2.43</u> <u>2.53</u>	8-23-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665848
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 C6665848		25DR

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MODEL 700™ M24

UPC



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SERIAL NO.



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M2400043984

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KINZER V. REMINGTON

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

