

UPC



06665850

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665850

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5.5</u>	<u>5-19-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>3.5</u>	<u>5-19-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23.5</u> <u>22</u> <u>23</u>	<u>5-19-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-10-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5/22/97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5/22/97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-10-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R97</u> <u>Left 53</u>	<u>6-5-97</u>	<u>JW</u>
	A) MALFUNCTIONS		<u>6-5-97</u>	<u>JW</u>
	B) PIERCED PRIMERS		<u>6-5-97</u>	<u>JW</u>
645	INSPECT FOR LIVE AMMO		<u>6-5-97</u>	<u>JW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-10-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.82</u> <u>2.83</u> <u>2.80</u> <u>2.82</u> <u>2.74</u>	<u>6-8-97</u>	<u>CK</u>
	FUNCTION		<u>6-10-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665850
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.225667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.077$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.238442$

THE AMR FOR THIS RIFLE IS: $.9107$

CENTROIDAL DISTANCES

0 TO 1	.107019
1 TO 2	.745366
1 TO 3	.374092

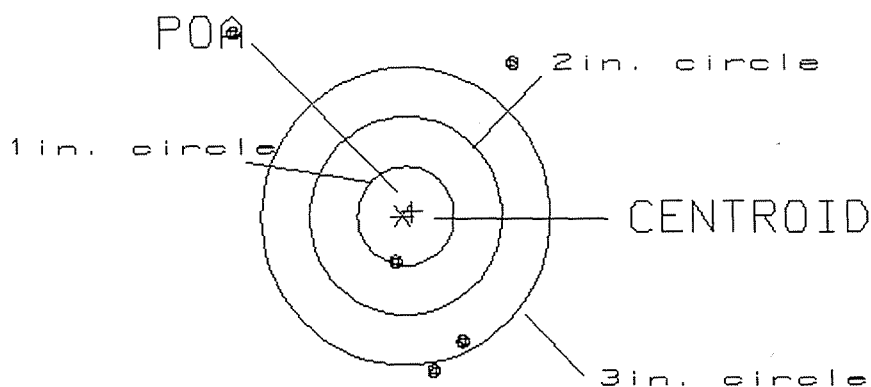
3
1+ <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .107
 MIN RADIUS : .495
 MEAN RADIUS : 1.597
 MAX RADIUS : 2.618
 CENTROID X : -.098
 CENTROID Y : -.043

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665850.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 VS= 3.47
 GS= 4.05

1
 1
 2

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .852

MIN RADIUS : .445

MEAN RADIUS : 1.022

MAX RADIUS : 1.798

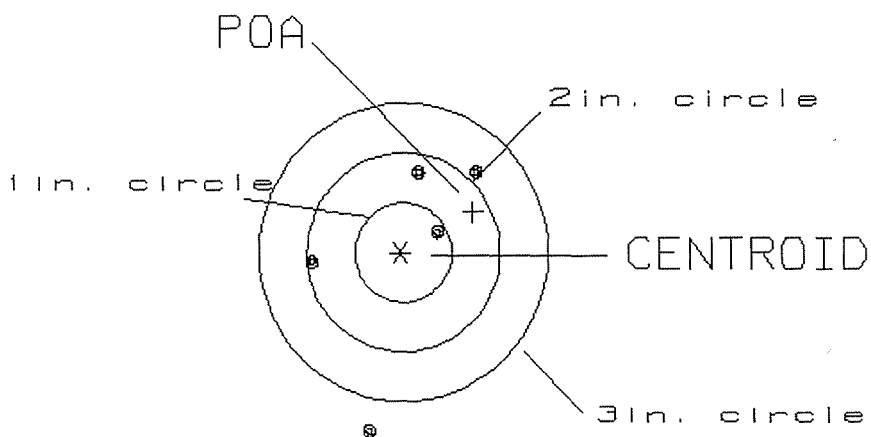
CENTROID X : -.749

CENTROID Y : -.406

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665850.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.63

1

VS= 2.61

3

GS= 2.83

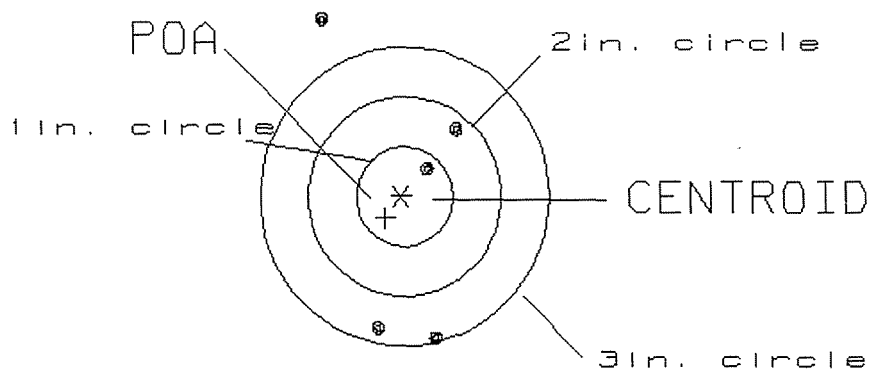
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .277
 MIN RADIUS : .358
 MEAN RADIUS : 1.215
 MAX RADIUS : 2.033
 CENTROID X : .170
 CENTROID Y : .218

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665850.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48
 VS= 3.26
 GS= 3.48

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665850

DATE 5-10-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.46	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.60	2.57	
PULL #3	2.58	2.48	2.57	
PULL #4	2.49	2.55	2.53	
PULL #5	2.60	2.55	2.50	
TOTAL	12.75	12.64	12.61	
AVG.	2.55	2.53	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.92	2.95	
PULL #2	2.97	2.91	
PULL #3	2.77	2.81	
PULL #4	2.89	2.80	
PULL #5	2.97	2.99	
TOTAL	14.52	14.46	
AVG.	2.90	2.89	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.97		3.93
PULL #2	3.98	3.95		4.01
PULL #3	3.93	3.83		4.00
PULL #4	3.91	3.94		3.60
PULL #5	3.93	4.03		4.11
TOTAL	19.72	19.72		19.65
AVG.	3.94	3.94		3.93

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665850
46		ORDER NO. 25705
 5705 C6665850		24PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



C6665850

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

