

UPC



C6665851

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665851
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665851		23PR

46 FORM

Do Not Use

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



SERIAL NO.

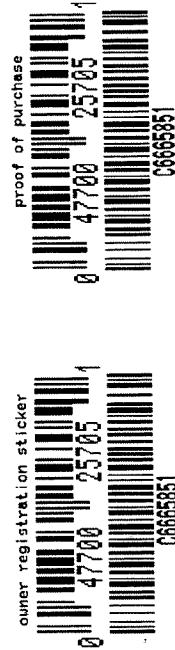


15

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # 6665851

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-19-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>35</u> <u>4</u>	5-19-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>21⁵</u> <u>22</u>	5-19-97	QW
	J) ASSEMBLE STOCK		5-16-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-17-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	QW
	M) IRON SIGHT ALIGNMENT		5-22-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	QW
640	GALLERY TEST AND TARGET	60-L 90-R Right 85 Left 65	6-4-97	AF
	A) MALFUNCTIONS		6-16-97	QW
	B) PIERCED PRIMERS		6-16-97	QW
645	INSPECT FOR LIVE AMMO		6-16-97	QW
655	FINAL INSPECTION		6-16-97	AF
	A) HEADSPACE		6-17-97	RP
	B) TRIGGER PULL	<u>2.78</u> <u>2.88</u> <u>2.74</u> <u>2.87</u> <u>2.85</u>	6-9-97	CR
	FUNCTION		6-17-97	RP
660	PACK		6-20-97	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665851
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0966667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.213
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .233909

THE AMR FOR THIS RIFLE IS: .9333

CENTROIDAL DISTANCES

0 TO 1	.185413
1 TO 2	.218009
1 TO 3	.276509

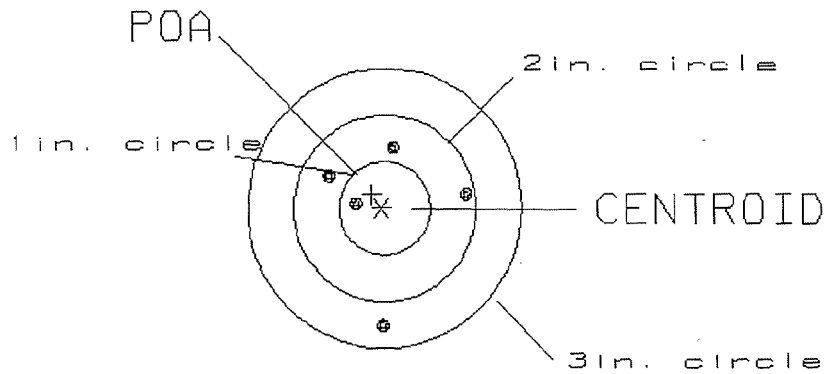
+
3 1 2 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .185
 MIN RADIUS : .326
 MEAN RADIUS : .752
 MAX RADIUS : 1.219
 CENTROID X : .113
 CENTROID Y : -.147

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665851.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.47

1

VS= 1.82

4

GS= 1.82

5

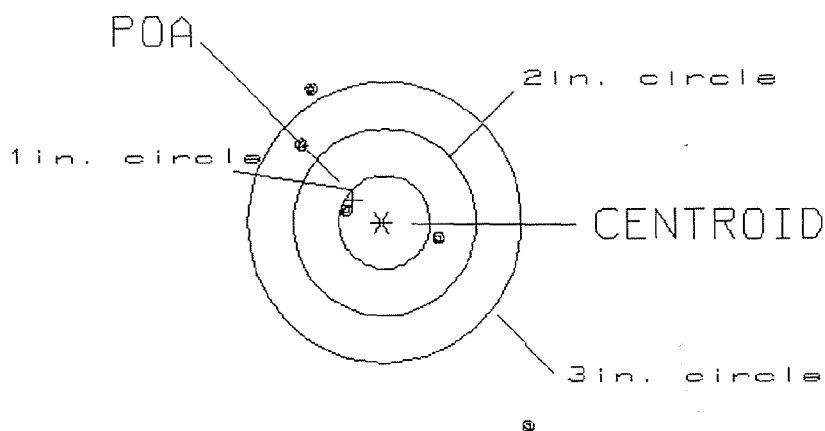
PATTERN #: 2

POA TO CENTROID: .390
 MIN RADIUS : .461
 MEAN RADIUS : 1.345
 MAX RADIUS : 2.706
 CENTROID X : .315
 CENTROID Y : -.229

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6665851.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.54

1

VS= 3.62

2

GS= 4.35

3

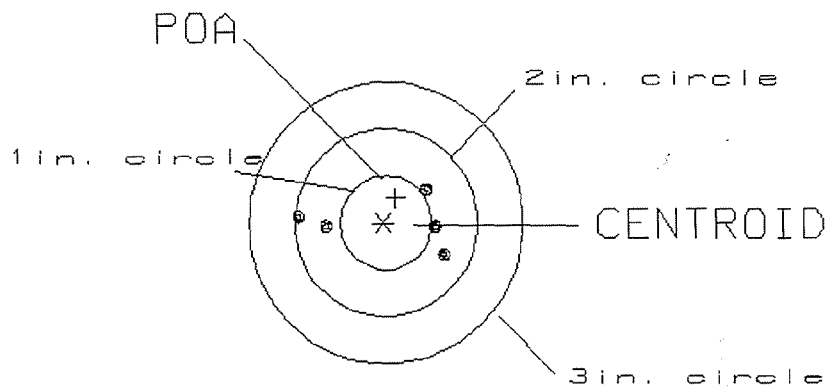
PATTERN #: 3

POA TO CENTROID: .297
 MIN RADIUS : .515
 MEAN RADIUS : .703
 MAX RADIUS : .939
 CENTROID X : -.138
 CENTROID Y : -.263

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665851.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.60
 VS= .72
 GS= 1.64

0
 5
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665851

5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.121667$

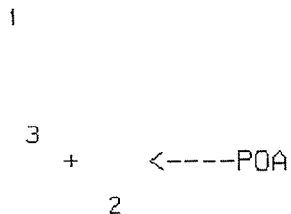
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.280667$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.305903$

THE AMR FOR THIS RIFLE IS: 1.644

CENTROIDAL DISTANCES

Ø TO	1	1.05348
1 TO	2	1.4597
1 TO	3	$.812131$



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

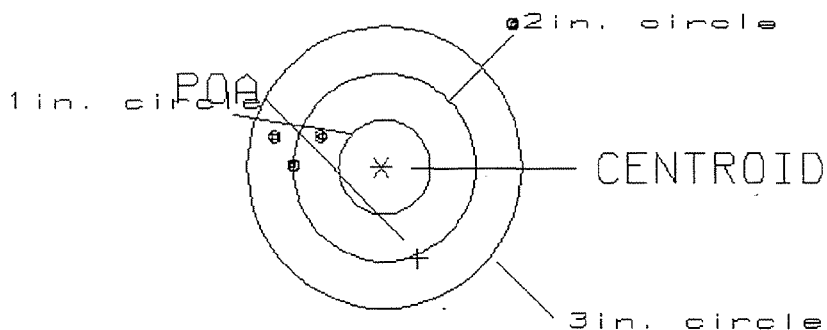
PATTERN #: ☐ 1 ☐

POA TO CENTROID: 1.053
 MIN RADIUS : .820
 MEAN RADIUS : 1.587
 MAX RADIUS : 2.761
 CENTROID X : -.399
 CENTROID Y : .975

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665851

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.74

0

VS= 3.62

2

GS= 3.83

3

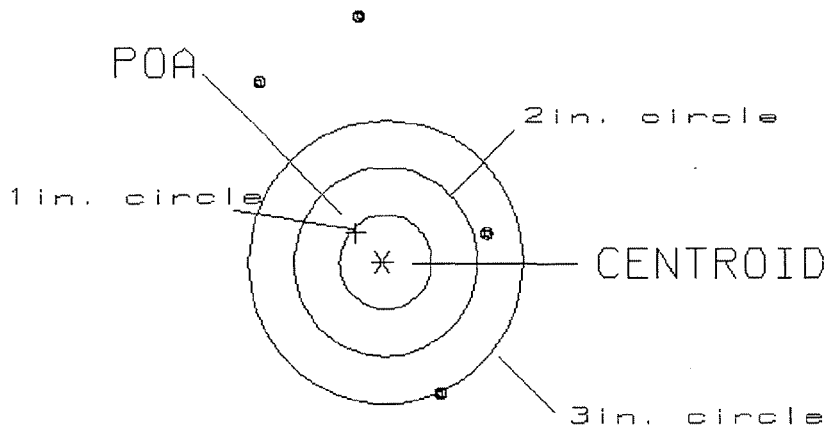
PATTERN #: 2

POA TO CENTROID: .429
 MIN RADIUS : 1.115
 MEAN RADIUS : 2.190
 MAX RADIUS : 3.400
 CENTROID X : .299
 CENTROID Y : -.307

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665851

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.46

VS= 6.01

GS= 6.02

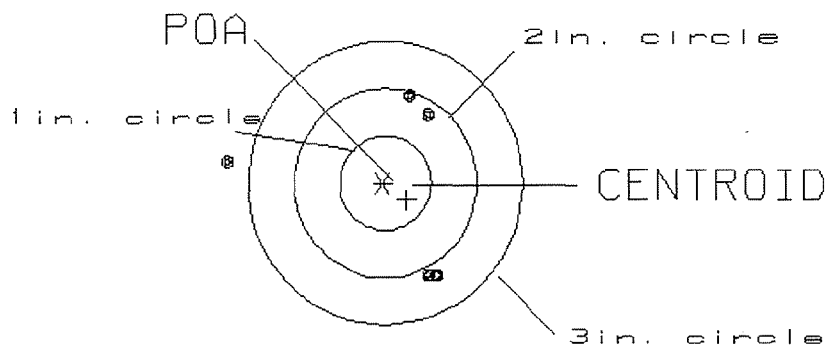
0	0
0	0
2	2

PATTERN #: 3
 POA TO CENTROID: .317
 MIN RADIUS : .851
 MEAN RADIUS : 1.155
 MAX RADIUS : 1.767
 CENTROID X : -.265
 CENTROID Y : .174

4 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6665851

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 1.91

2

GS= 2.66

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6665851

DATE 5-9-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.67	2.76	X	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.56	2.79		
PULL #3	2.38	2.89	2.75		
PULL #4	2.40	2.49	2.81		
PULL #5	2.38	2.42	2.52		
TOTAL	11.95	13.03	13.63		
AVG.	2.39	2.61	2.73		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.36		
PULL #2	3.40	3.47		
PULL #3	3.41	3.34		
PULL #4	3.35	3.32		
PULL #5	3.32	3.48		
TOTAL	16.44	16.97		
AVG.	3.29	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.71		4.09
PULL #2	4.19	4.02		3.78
PULL #3	4.16	4.45		3.93
PULL #4	4.00	3.82		3.85
PULL #5	3.96	4.00		3.79
TOTAL	20.31	20.00		19.44
AVG.	4.06	4.00		3.89