

UPC



C6665853

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665853

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		3	
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	wjt
618	Polish Barrel		3/3/97	wjt
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	5-7-97	GW
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	5-7-97	GW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	EK
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>22</u>	5-7-97	GW
	J) ASSEMBLE STOCK		4-29-97	EW
	K) ASSEMBLE SWIVEL STUDS		6-16-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97	RP
	M) IRON SIGHT ALIGNMENT		6-4-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97	RP
640	GALLERY TEST AND TARGET	WIND. L 67 R 78	6-12-97	TAD
	A) MALFUNCTIONS		6-12-97	TAD
	B) PIERCED PRIMERS		6-12-97	TAD
645	INSPECT FOR LIVE AMMO		6-12-97	TAD
655	FINAL INSPECTION		6-16-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.73</u> <u>2.62</u> <u>2.53</u> <u>2.69</u> <u>2.57</u>	6-13-97	GK
	FUNCTION		6-16-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665853
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .218667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.012

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .218996

THE AMR FOR THIS RIFLE IS: 1.171

CENTROIDAL DISTANCES

0 TO 1	.728306
1 TO 2	.91691
1 TO 3	.832902

3
2 + <----POA
1

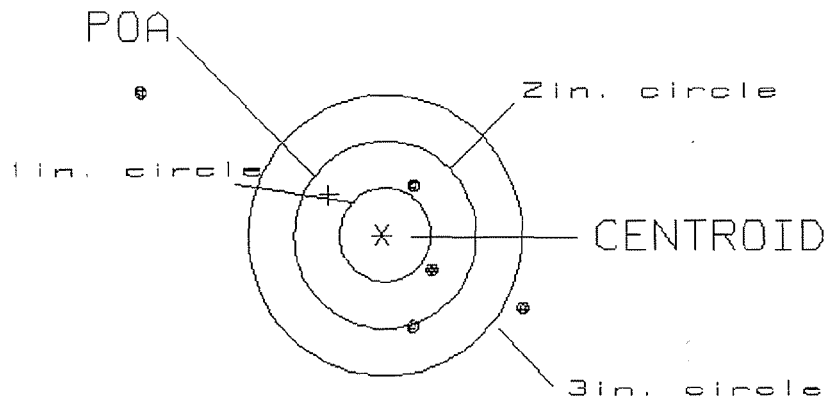
PATTERN #: 1

POA TO CENTROID: .728
 MIN RADIUS : .645
 MEAN RADIUS : 1.417
 MAX RADIUS : 3.069
 CENTROID X : .590
 CENTROID Y : -.427

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665853

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.18
 VS= 2.49
 GS= 4.78

0
 2
 3

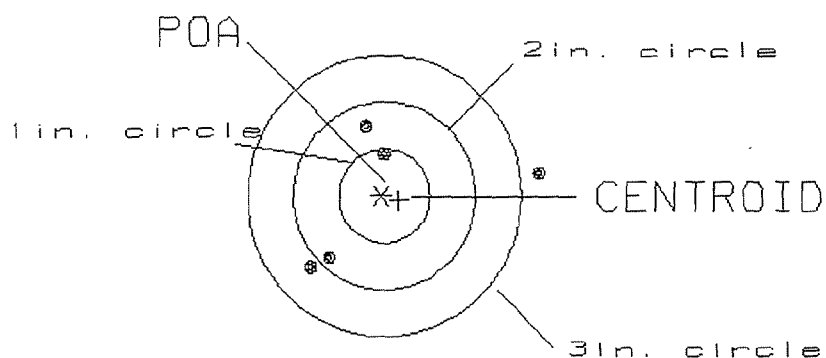
PATTERN #: 2

POA TO CENTROID: .198
 MIN RADIUS : .449
 MEAN RADIUS : .996
 MAX RADIUS : 1.710
 CENTROID X : -.190
 CENTROID Y : .055

12 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.47

1

VS= 1.56

3

GS= 2.69

4

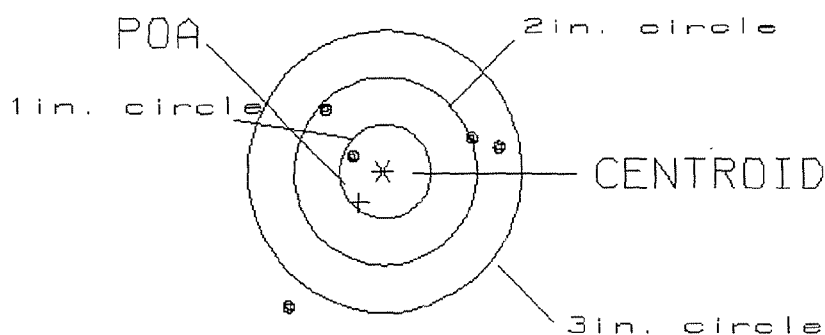
PATTERN #: 3

POA TO CENTROID: .422
 MIN RADIUS : .451
 MEAN RADIUS : 1.100
 MAX RADIUS : 1.838
 CENTROID X : .256
 CENTROID Y : .336

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.33
 VS= 2.15
 GS= 2.88

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665853

DATE 4-21-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.79	2.72	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.67	2.84	
PULL #3	2.81	2.63	2.59	
PULL #4	2.48	2.72	2.86	
PULL #5	2.78	2.65	2.91	
TOTAL	13.55	13.39	13.96	
AVG.	2.71	2.68	2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	2.77	
PULL #2	2.97	2.56	
PULL #3	2.91	2.97	
PULL #4	3.07	2.89	
PULL #5	3.01	2.93	
TOTAL	15.10	14.12	
AVG.	3.02	2.82	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.08		4.15
PULL #2	4.19	3.84		3.92
PULL #3	4.08	4.07		3.86
PULL #4	4.11	3.88		4.04
PULL #5	4.09	4.08		3.93
TOTAL	20.66	19.95		19.90
AVG.	4.13	3.99		3.98

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665853
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665853		24PR

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BOLT ACTION CENTERFIRE RIFLE
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GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

