

UPC



C6665863

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665863

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	Q
600	Proof		4/1/97	Ac
607	Check Headspace		3/5/97	Q
610	Dis-assemble Gun		3/5/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>25</u> <u>25</u> <u>25</u>	5-10-97	FW
	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	5-10-97	FW
	H) TRIGGER PULL TEST & RETAINABILITY		5-1-97	FK
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>22.5</u>	5-10-97	FW
	J) ASSEMBLE STOCK		5-2-97	FW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	FW
	M) IRON SIGHT ALIGNMENT		5-22-97	FW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	FW
640	GALLERY TEST AND TARGET	R. 65 Left 8.5	6-2-97	FW
	A) MALFUNCTIONS		6-2-97	FW
	B) PIERCED PRIMERS		6-2-97	FW
645	INSPECT FOR LIVE AMMO		6-2-97	FW
655	FINAL INSPECTION			
	A) HEADSPACE		6-6-97	FW
	B) TRIGGER PULL	<u>2.73</u> <u>2.77</u> <u>2.83</u> <u>2.68</u> <u>2.69</u>	6-6-97	FW
	FUNCTION		6-6-97	FW
660	PACK		6-12-97	FW

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C 6665863

DATE 5-1-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.82	2.54	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.84	2.41	2.51	
PULL #3	2.83	2.41	2.44	
PULL #4	2.85	2.40	2.52	
PULL #5	2.88	2.37	2.52	
TOTAL	14.22	12.13	12.46	
AVG.	2.84	2.43	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	3.05	
PULL #2	2.99	2.93	
PULL #3	2.95	3.04	
PULL #4	2.93	3.00	
PULL #5	3.01	3.07	
TOTAL	14.94	15.09	
AVG.	2.99	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	3.93		4.06
PULL #2	4.06	3.89		4.24
PULL #3	3.82	3.59		4.34
PULL #4	3.91	3.72		4.34
PULL #5	4.09	4.11		4.34
TOTAL	19.99	19.24		21.32
AVG.	4.00	3.85		4.26

Remington Test Lab, Ilion, N.Y.

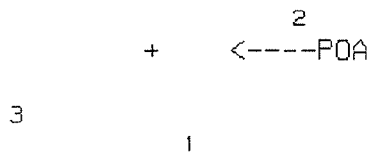
Centroidal distance calculations for Rifle # C6665863
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .110667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.286333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .306975

THE AMR FOR THIS RIFLE IS: .9337

CENTROIDAL DISTANCES

Ø TO	1	.687631
1 TO	2	1.13677
1 TO	3	1.19519

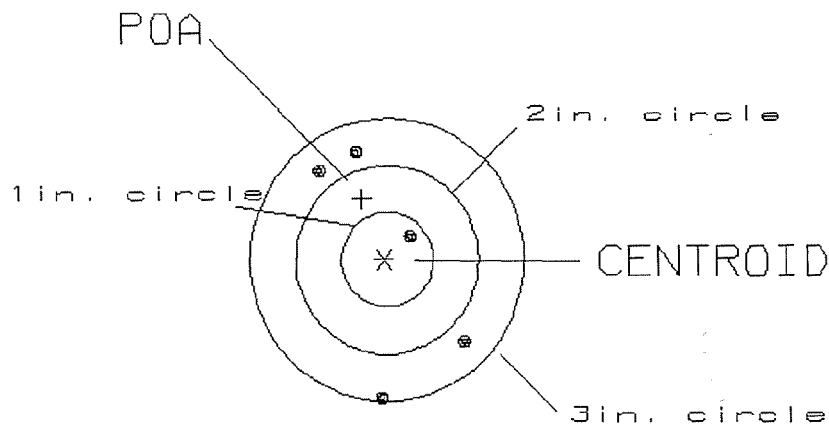


PATTERN #: 1
 POA TO CENTROID: .688
 MIN RADIUS : .304
 MEAN RADIUS : 1.072
 MAX RADIUS : 1.449
 CENTROID X : .254
 CENTROID Y : -.639

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665863

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.64
 VS= 2.62
 GS= 2.64

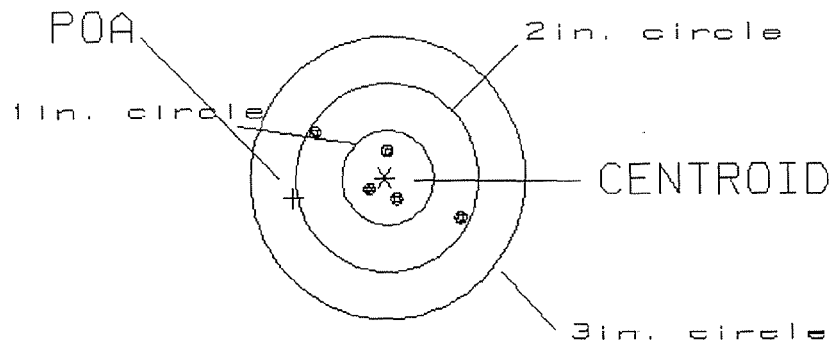
1
 1
 5

PATTERN #: 2
 POA TO CENTROID: 1.025
 MIN RADIUS : .215
 MEAN RADIUS : .514
 MAX RADIUS : .925
 CENTROID X : 1.002
 CENTROID Y : .217

4 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.57

3

VS= .97

5

GS= 1.85

5

REMINGTON CENTERFIRE ACCURACY TEST

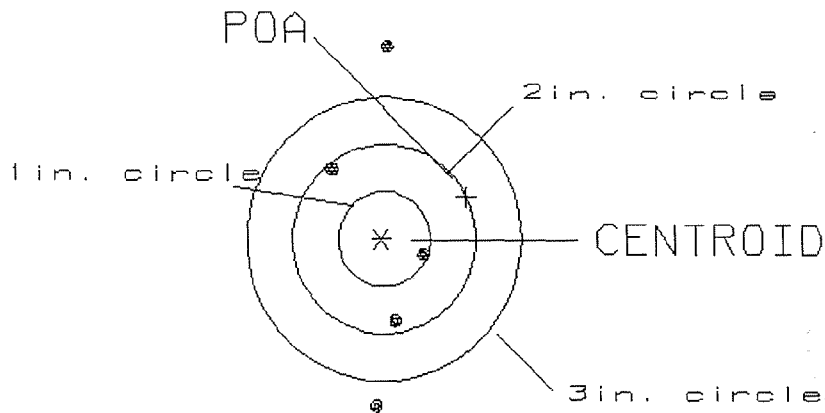
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: 1.022
 MIN RADIUS : .454
 MEAN RADIUS : 1.215
 MAX RADIUS : 2.036
 CENTROID X : -.924
 CENTROID Y : -.437

4 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .97
 VS= 3.82
 GS= 3.82

1
 3
 3

Do Not Use

Remington.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 TM M24		SERIAL NO. C6665863
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		23PR
		
5705 C6665863		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6665863

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

