

UPC



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06665888

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044127

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington.[®]

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6665888

46 ORDER NO.
25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



26PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



06665888

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400044130

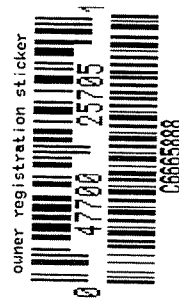
RECEIVED

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665888

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TRP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-26-97</u>	<u>CLK</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>35</u> <u>4</u>	<u>6-26-97</u>	<u>CLK</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-15-97</u>	<u>CLK</u>
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	<u>6-26-97</u>	<u>CLK</u>
	J) ASSEMBLE STOCK		<u>5/20/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>TRP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>KP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-26-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Wired 56 LT RT 97</u>	<u>6-25-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-25-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-25-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-25-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.78</u> <u>2.72</u> <u>2.69</u> <u>2.59</u> <u>2.53</u>	<u>6-26-97</u>	<u>CR</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665888
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0176667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.217333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .21805

THE AMR FOR THIS RIFLE IS: 1.038

CENTROIDAL DISTANCES

0 TO	1	.371383
1 TO	2	.318831
1 TO	3	.517904

3 + <----POA
2 1

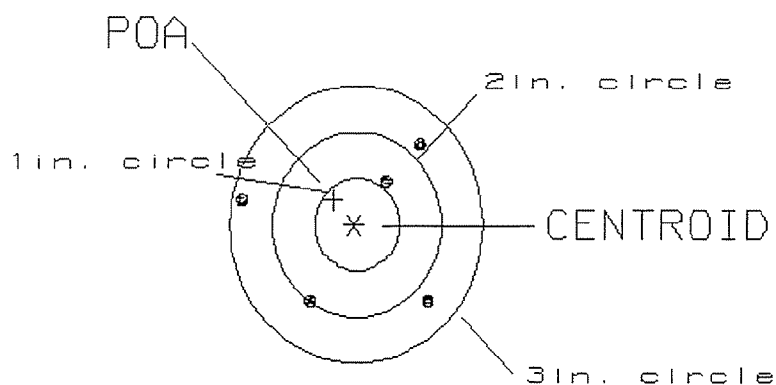
PATTERN #: 1

POA TO CENTROID: .372
 MIN RADIUS : .586
 MEAN RADIUS : 1.060
 MAX RADIUS : 1.429
 CENTROID X : .255
 CENTROID Y : -.270

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665888

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.27
 VS= 1.69
 GS= 2.50

0
 2
 5

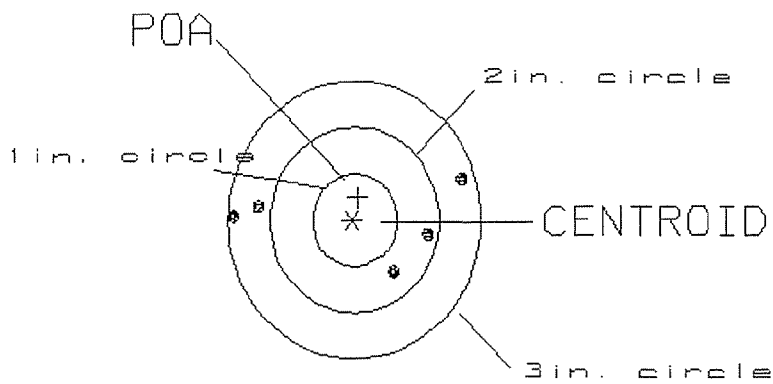
PATTERN #: 2

POA TO CENTROID: .255
 MIN RADIUS : .718
 MEAN RADIUS : 1.122
 MAX RADIUS : 1.454
 CENTROID X : -.063
 CENTROID Y : -.247

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665888

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.73
 VS= 1.07
 GS= 2.76

0
 2
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

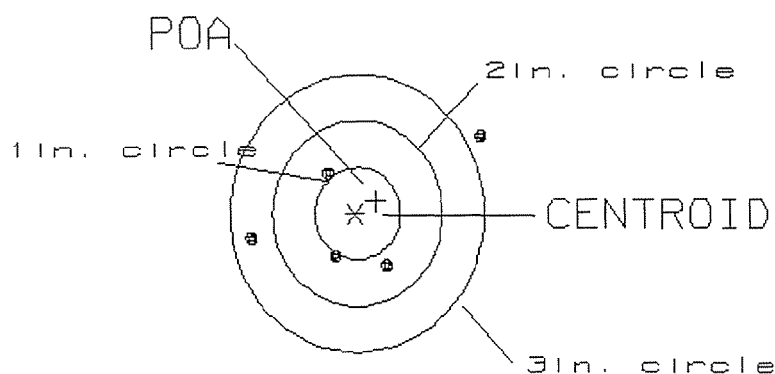
PATTERN #: 3

POA TO CENTROID: .280
 MIN RADIUS : .506
 MEAN RADIUS : .933
 MAX RADIUS : 1.687
 CENTROID X : -.245
 CENTROID Y : -.135

25 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6555888

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.73
 VS= 1.38
 GS= 2.92

0
 3
 4

ADJ. RINGS 5067

C-6665888

32 clicks left

6-23-97

R788

SC0054

How

SC00704

LT 65

UP570005

56

4367

SC0054

SC00704

4707

SC0054

SC00704

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6665888

DATE 5-15-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.58	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.58	2.43	
PULL #3	2.57	2.56	2.63	
PULL #4	2.59	2.61	2.55	
PULL #5	2.62	2.65	2.44	
TOTAL	12.91	12.98	12.72	
AVG.	2.58	2.60	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.19	
PULL #2	3.18	3.14	
PULL #3	3.12	3.23	
PULL #4	3.17	3.22	
PULL #5	3.15	3.19	
TOTAL	15.72	15.97	
AVG.	3.14	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.91		4.07
PULL #2	4.02	4.05		4.02
PULL #3	4.00	3.96		3.96
PULL #4	3.84	4.05		3.86
PULL #5	4.04	4.11		3.89
TOTAL	19.86	20.08		19.80
AVG.	3.97	4.02		3.96