

C6665890

UPC



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665890

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5/2	RP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	<u>6-22-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-22-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-13-97</u>	<u>JW</u>
	I) FIRING PIN INDENT	<u>.022</u> <u>.0215</u> <u>.0225</u>	<u>6-23-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-20-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-29-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>L-63</u> <u>R-87</u>	<u>6-12-97</u>	<u>NF</u>
	A) MALFUNCTIONS		"	<u>NF</u>
	B) PIERCED PRIMERS		"	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>JW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.58</u> <u>2.56</u> <u>2.71</u> <u>2.57</u> <u>2.84</u>	<u>6-19-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665890
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.049

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.109667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120116

THE AMR FOR THIS RIFLE IS: 1.065

CENTROIDAL DISTANCES

Ø TO	1	.23776
1 TO	2	.140407
1 TO	3	.283242

$3 \pm \frac{2}{1}$ <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .238

MIN RADIUS : .758

MEAN RADIUS : 1.143

MAX RADIUS : 1.504

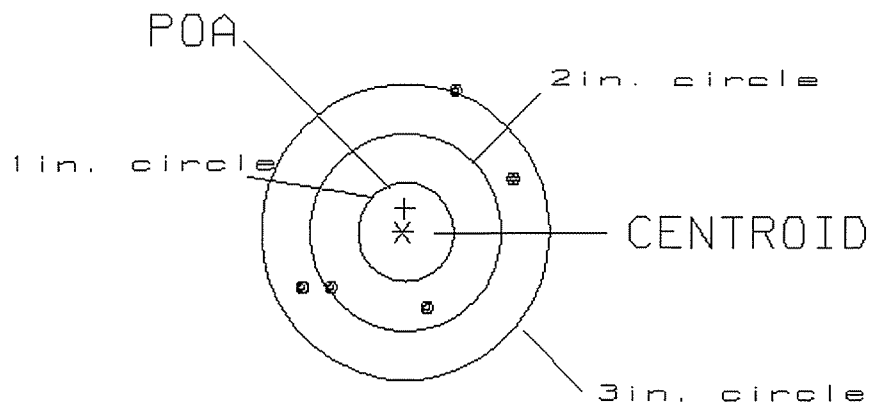
CENTROID X : -.019

CENTROID Y : -.237

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665890.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.18

0

VS= 2.13

1

GS= 2.55

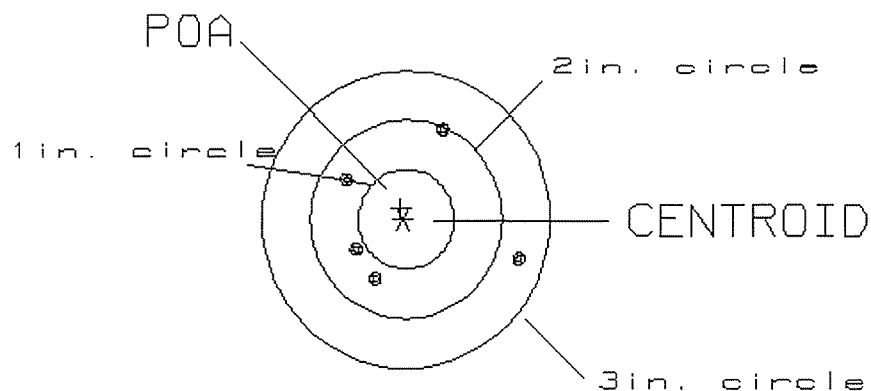
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PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .107
 MIN RADIUS : .627
 MEAN RADIUS : .870
 MAX RADIUS : 1.255
 CENTROID X : .026
 CENTROID Y : -.104

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665890.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 1.51

4

GS= 2.03

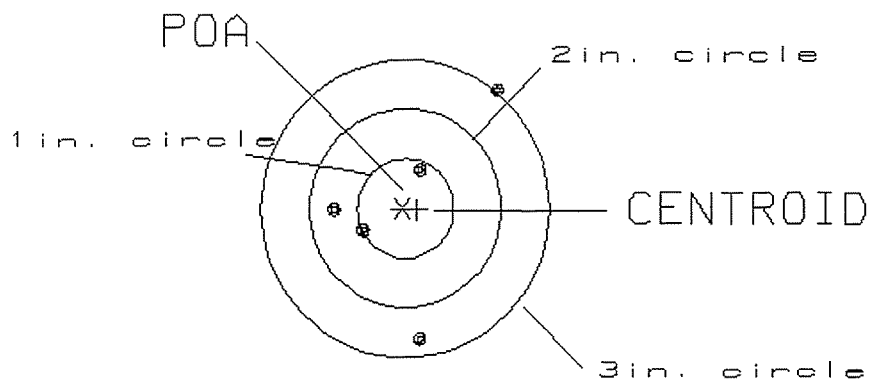
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PATTERN #: ☐ 3 ☐
POA TO CENTROID: .154
MIN RADIUS : .434
MEAN RADIUS : .909
MAX RADIUS : 1.494
CENTROID X : -.154
CENTROID Y : .012

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66665890.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

VS= 2.45

3

GS= 2.57

5

Remington Test Lab, Ilion, N.Y.

Reshot 6-19-97

Centroidal distance calculations for Rifle # C6665890
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.146333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.376333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.403782$

THE AMR FOR THIS RIFLE IS: 1.417

CENTROIDAL DISTANCES

0 TO 1	.76241
1 TO 2	.600454
1 TO 3	.607068

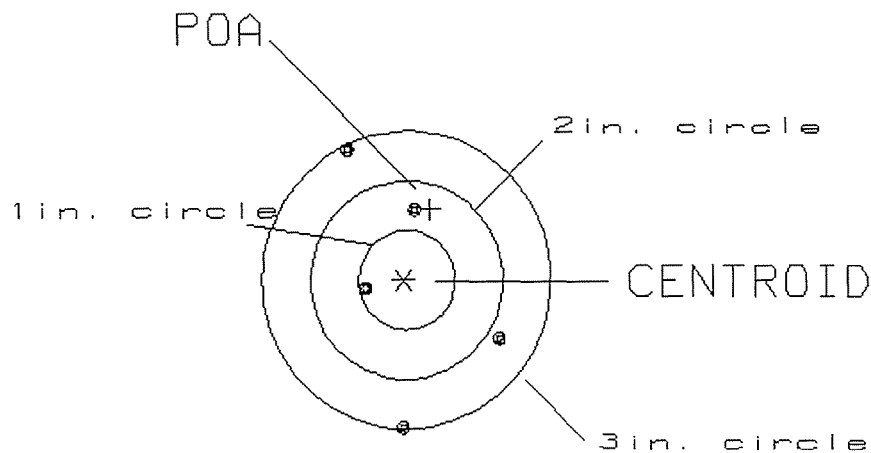
2 + <----POA
3
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .763
 MIN RADIUS : .438
 MEAN RADIUS : 1.038
 MAX RADIUS : 1.464
 CENTROID X : -.270
 CENTROID Y : -.713

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665890

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= 2.78
 GS= 2.84

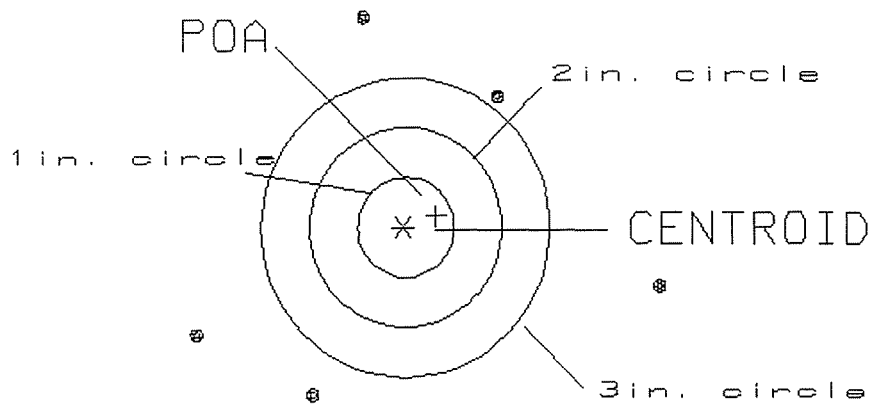
1
 2
 5

PATTERN #: 2
 POA TO CENTROID: .362
 MIN RADIUS : 1.622
 MEAN RADIUS : 2.163
 MAX RADIUS : 2.678
 CENTROID X : -.343
 CENTROID Y : -.117

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665890

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.80
 VS= 3.76
 GS= 4.83

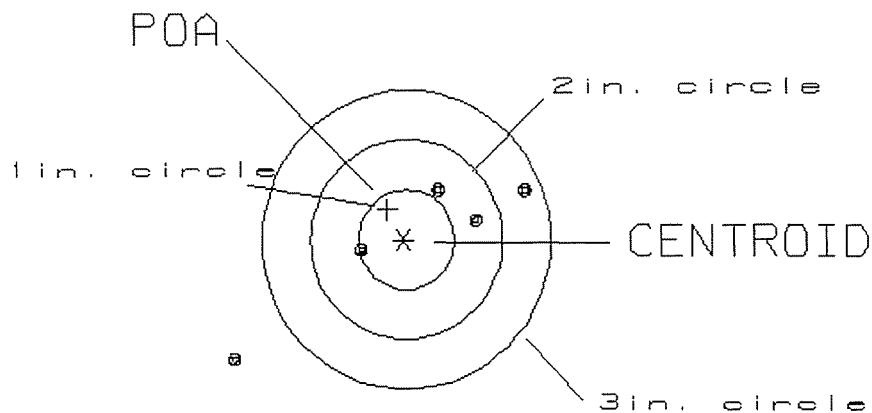
0
 0
 0

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .346
 MIN RADIUS : .502
 MEAN RADIUS : 1.051
 MAX RADIUS : 2.104
 CENTROID X : .174
 CENTROID Y : -.299

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665890

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.94
 VS= 1.70
 GS= 3.40

0
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C 6665890

DATE 5-13-97

TESTER J-W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.58	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.42	2.69	
PULL #3	2.33	2.74	2.74	
PULL #4	2.11	2.36	2.80	
PULL #5	2.06	2.48	2.84	
TOTAL	11.72	12.58	13.72	
AVG.	2.344	2.516	2.744	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.92	
PULL #2	2.95	3.02	
PULL #3	2.97	3.12	
PULL #4	2.71	2.92	
PULL #5	2.81	3.23	
TOTAL	14.42	15.21	
AVG.	2.884	3.042	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.06		3.99
PULL #2	3.81	3.99		3.99
PULL #3	3.93	4.16		4.09
PULL #4	3.68	3.96		3.64
PULL #5	3.98	3.82		3.99
TOTAL	19.34	19.99		19.7
AVG.	3.868	3.998		3.94

Do Not Use

Lot # 13

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.

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46

ORDER NO.

25705

26PR



5705 C6665890

Do Not Use

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MODEL 700™ M24

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ORDER 25705

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SERIAL NO



C6665890

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

