

UPC



C6665897

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®	
MODEL 700™ M24	
BOLT ACTION CENTERFIRE RIFLE	
24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee	
	
5705 C6665897	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO.	C6665897
46 ORDER NO.	25705
	26PR

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MODEL 700™ M24

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SERIAL NO.



06665897

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665897

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>5-20-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>5-20-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>20.5</u> <u>21</u> <u>20</u>	<u>5-20-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-23-97</u>	<u>QW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-23-97</u>	<u>QW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-23-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 81 R 69</u>	<u>6-20-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-20-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-20-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.85</u> <u>2.60</u> <u>2.79</u> <u>2.85</u> <u>2.83</u>	<u>6-24-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665897
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0176667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.283667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.284216$

THE AMR FOR THIS RIFLE IS: 1.078

CENTROIDAL DISTANCES

0 TO 1	.432334
1 TO 2	.187723
1 TO 3	.267344

+ <----POA
3
2
1

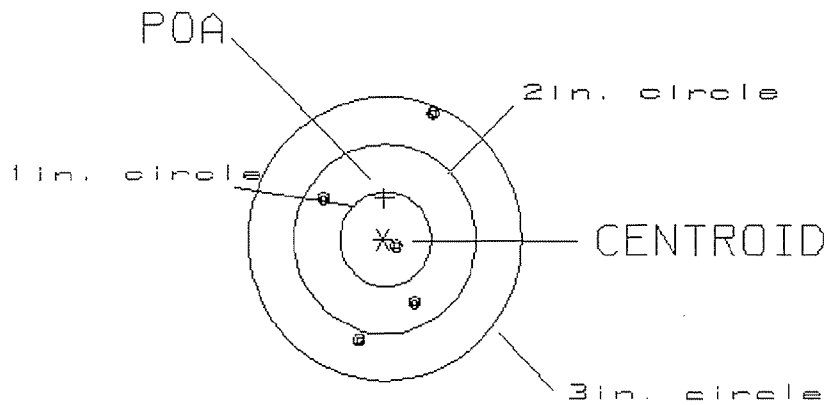
PATTERN #: 1

POA TO CENTROID: .432
 MIN RADIUS : .163
 MEAN RADIUS : .852
 MAX RADIUS : 1.461
 CENTROID X : -.017
 CENTROID Y : -.432

20 Jun 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.24
 VS= 2.40
 GS= 2.55

1
 3
 5

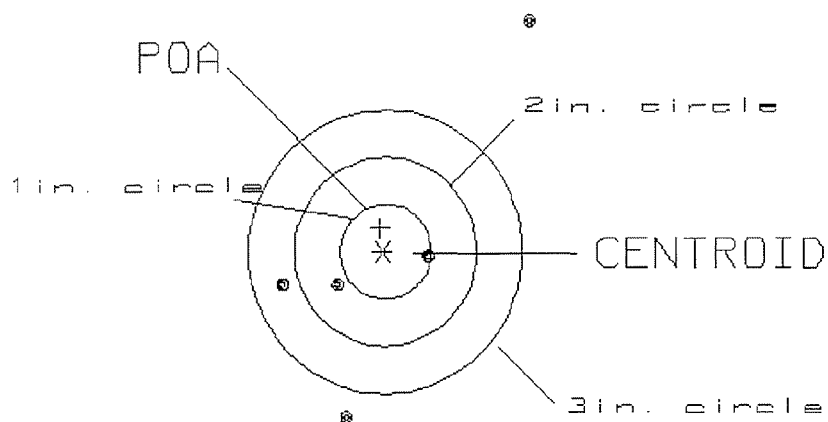
PATTERN #: 2

POA TO CENTROID: .252
 MIN RADIUS : .483
 MEAN RADIUS : 1.394
 MAX RADIUS : 2.897
 CENTROID X : .029
 CENTROID Y : -.250

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665897

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.70
 VS= 4.20
 GS= 4.65

1
 2
 3

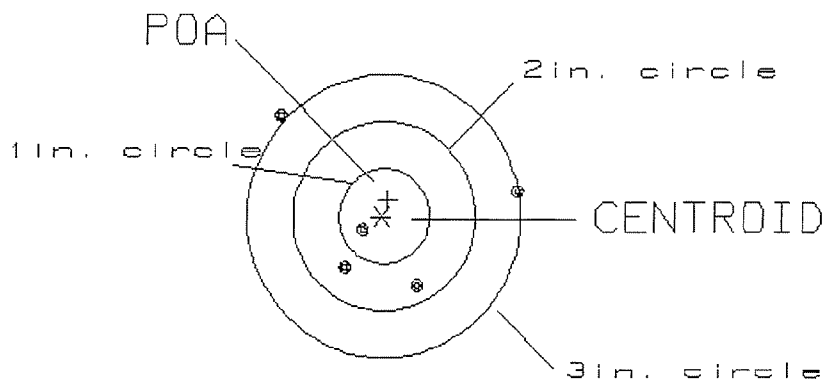
PATTERN #: 3

POA TO CENTROID: .181
 MIN RADIUS : .309
 MEAN RADIUS : .989
 MAX RADIUS : 1.592
 CENTROID X : -.065
 CENTROID Y : -.169

20 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.69
 VS= 1.80
 GS= 2.79

1
 3
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6665897

DATE 5-8-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.87	2.67	2.63		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.84	2.69	2.26		
PULL #3	2.80	2.71	2.87		
PULL #4	2.80	2.58	2.64		
PULL #5	2.85	2.55	2.73		
TOTAL	14.16	13.20	13.13		
AVG.	2.83	2.64	2.63		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.28		
PULL #2	3.15	3.16		
PULL #3	3.13	3.31		
PULL #4	2.80	3.40		
PULL #5	3.28	3.21		
TOTAL	15.45	16.36		
AVG.	3.09	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.21		4.17
PULL #2	4.14	4.25		4.22
PULL #3	4.11	4.04		4.12
PULL #4	3.90	4.21		4.33
PULL #5	4.12	4.05		4.15
TOTAL	20.28	20.76		20.99
AVG.	4.06	4.15		4.20