

UPC



C6665992

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

# Do Not Use

|                                                                                                       |  |                                                                                           |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington.</b> <sup>®</sup>                                                                        |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700 <sup>™</sup> M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                 |  | SERIAL NO.<br>C6665992                                                                    |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.                                            |  | 46 ORDER NO.<br>25705                                                                     |
| <br>5705 C6665992 |  | 23PR                                                                                      |

**Do Not Use**

**ORDER 25705**

MODEL 700™ M24

**UPC**



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**UPC**



SERIAL NO.



ORDER 05705

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

15

owner registration sticker



proof of purchase



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665992

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIALS |
|--------------|----------------------------------------------------------------|----------|--------|----------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3/4/97 | A        |
| 600          | Proof                                                          |          | 3/5/97 | L.M.M.   |
| 607          | Check Headspace                                                |          | 3/5/97 | A        |
| 610          | Dis-assemble Gun                                               |          | 3/6/97 | A        |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |          |
|              | Magnaflux Bolt                                                 |          |        |          |
| 615          | Rollmark Caliber                                               |          |        |          |
| 617          | Drill and Tap Sight Holes                                      |          | 3/3/97 | WJT      |
| 618          | Polish Barrel                                                  |          | 3/3/97 | WJT      |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |          |
|              | Apply Coating (Bolt)                                           |          |        |          |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |          |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |          |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |          |
|              | D) Oil Firing Pin Ass'y                                        |          |        |          |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |          |

| OP. #        | OP. NAME                                                              | READINGS                                                | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------|---------------------------------------------------------|---------|---------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>5</u> <u>5</u> <u>5</u>                              | 5-5-97  | JW      |
|              | G) SAFETY OFF FORCE                                                   | <u>4</u> <u>4</u> <u>4</u>                              | 5-5-97  | JW      |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                         | 4-18-97 | EX      |
|              | I) FIRING PIN INDENT                                                  | <u>23.5</u> <u>22</u> <u>23.5</u>                       |         |         |
|              | J) ASSEMBLE STOCK                                                     |                                                         | 4/25/97 | RW      |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                         | 6-12-97 | RP      |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                         | 5-28-97 | JW      |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                         | 5-28-97 | JW      |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                         | 5-28-97 | JW      |
| 640          | GALLERY TEST AND TARGET                                               | Windage L-86 R-64                                       | 6-8-97  | DH      |
|              | A) MALFUNCTIONS                                                       |                                                         | 6-8-97  | DH      |
|              | B) PIERCED PRIMERS                                                    |                                                         | 6-8-97  | DH      |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                         | 6-8-97  | DA      |
| 655          | FINAL INSPECTION                                                      |                                                         | 6-13-97 | RP      |
|              | A) HEADSPACE                                                          |                                                         |         |         |
|              | B) TRIGGER PULL                                                       | <u>2.73</u> <u>269</u> <u>260</u> <u>259</u> <u>250</u> | 6-11-97 | CK      |
|              | FUNCTION                                                              |                                                         | 6-13-97 | RP      |
| 660          | PACK                                                                  |                                                         |         |         |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665992  
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .332  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0353333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .333875

THE AMR FOR THIS RIFLE IS: 1.2

## CENTROIDAL DISTANCES

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .116155 |
| 1 | TO | 2 | .744736 |
| 1 | TO | 3 | .408803 |

$\frac{1}{3}$   $\angle$  2--POA

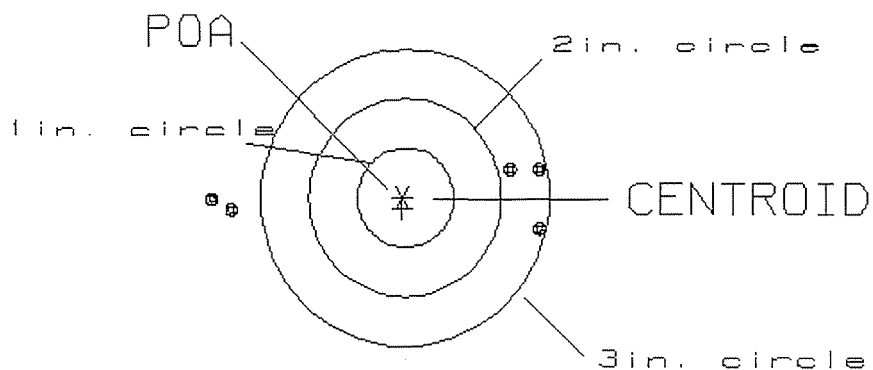


PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .116  
 MIN RADIUS : 1.097  
 MEAN RADIUS : 1.562  
 MAX RADIUS : 2.007  
 CENTROID X : .006  
 CENTROID Y : .116

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6665992

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 3.43

0

VS= .63

0

GS= 3.45

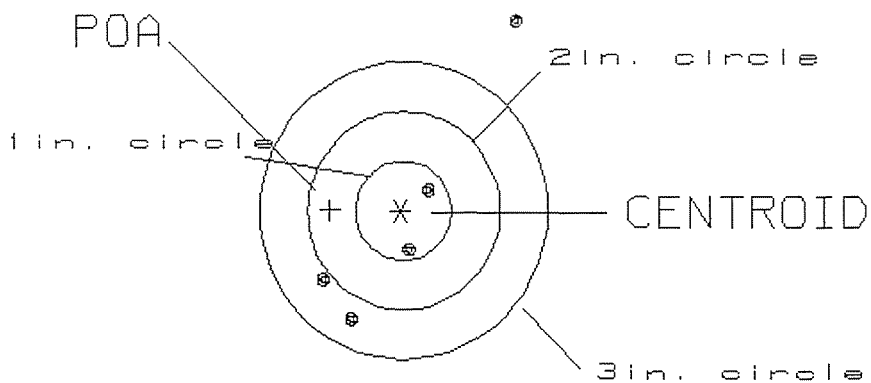
3

PATTERN #: 2  
 POA TO CENTROID: .740  
 MIN RADIUS : .282  
 MEAN RADIUS : 1.034  
 MAX RADIUS : 2.241  
 CENTROID X : .740  
 CENTROID Y : -.010

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6665992

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.92  
 VS= 3.04  
 GS= 3.48

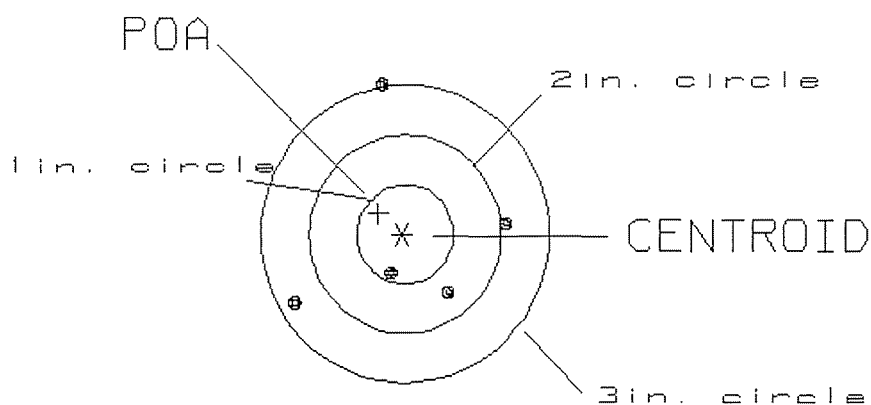
2  
 2  
 4

PATTERN #: 3  
 POA TO CENTROID: .328  
 MIN RADIUS : .397  
 MEAN RADIUS : 1.005  
 MAX RADIUS : 1.508  
 CENTROID X : .250  
 CENTROID Y : -.212

11 Jun 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.19  
 VS= 2.14  
 GS= 2.33

1  
 2  
 4

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665992DATE 4-18-97TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.63             | 2.61                     | 2.59                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.58             | 2.53                     | 2.61                           |                                                                        |
| PULL #3 | 2.57             | 2.46                     | 2.55                           |                                                                        |
| PULL #4 | 2.54             | 2.50                     | 2.63                           |                                                                        |
| PULL #5 | 2.50             | 2.27                     | 2.63                           |                                                                        |
| TOTAL   | 12.82            | 12.37                    | 13.01                          |                                                                        |
| AVG.    | 2.56             | 2.47                     | 2.60                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.10             | 3.41                     |          |
| PULL #2 | 3.27             | 3.46                     |          |
| PULL #3 | 3.10             | 3.47                     |          |
| PULL #4 | 3.12             | 3.34                     |          |
| PULL #5 | 3.43             | 3.42                     |          |
| TOTAL   | 16.02            | 17.10                    |          |
| AVG.    | 3.20             | 3.42                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.97             | 4.08                     |                                | 3.94                                 |
| PULL #2 | 3.82             | 3.76                     |                                | 4.01                                 |
| PULL #3 | 3.85             | 3.71                     |                                | 3.97                                 |
| PULL #4 | 3.87             | 3.83                     |                                | 3.95                                 |
| PULL #5 | 3.88             | 4.03                     |                                | 3.93                                 |
| TOTAL   | 19.39            | 19.41                    |                                | 19.80                                |
| AVG.    | 3.88             | 3.88                     |                                | 3.96                                 |