

UPC



C6665997

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO C6665997
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO 25705
 5705 C6665997		23PR

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MODEL 700™ M24

UPC



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SERIAL NO



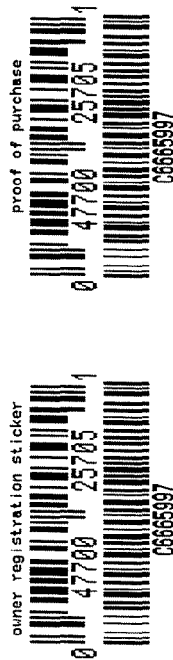
06665997

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 666 5997

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof		3-11-97	A.M.M.
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJD
618	Polish Barrel		3/3/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

CP. #	OP. NAME	READINGS	DATE	INITI.
625 CONT.	F) SAFETY ON FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>25</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-5-97	EK
	I) FIRING PIN INDENT	<u>24</u> <u>24</u> <u>24</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-7-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Wind- R61 L89		
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION			
	A) HEADSPACE		6-6-97	RW
	B) TRIGGER PULL	<u>2.65</u> <u>2.39</u> <u>2.43</u> <u>2.59</u> <u>2.60</u>	6-6-97	CLC
	FUNCTION		6-6-97	RW
660	PACK		6-11-97	RW

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665997

DATE 5-5-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.59	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.50	2.62		
PULL #3	2.45	2.49	2.60		
PULL #4	2.50	2.49	2.59		
PULL #5	2.63	2.47	2.62		
TOTAL	12.50	12.54	12.94		
AVG.	2.50	2.51	2.59		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	3.10		
PULL #2	2.97	2.98		
PULL #3	3.05	3.02		
PULL #4	3.00	3.04		
PULL #5	3.00	3.04		
TOTAL	14.99	15.18		
AVG.	3.00	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.14		4.13
PULL #2	4.10	4.02		4.11
PULL #3	4.07	4.12		4.16
PULL #4	4.08	4.11		4.14
PULL #5	4.13	4.11		4.11
TOTAL	20.36	20.50		20.65
AVG.	4.07	4.10		4.13

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665997
3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.571667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.237333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.618975$

THE AMR FOR THIS RIFLE IS: 1.158

CENTROIDAL DISTANCES

0 TO 1	.78228
1 TO 2	.63355
1 TO 3	1.15976

2 1 3 <----POA

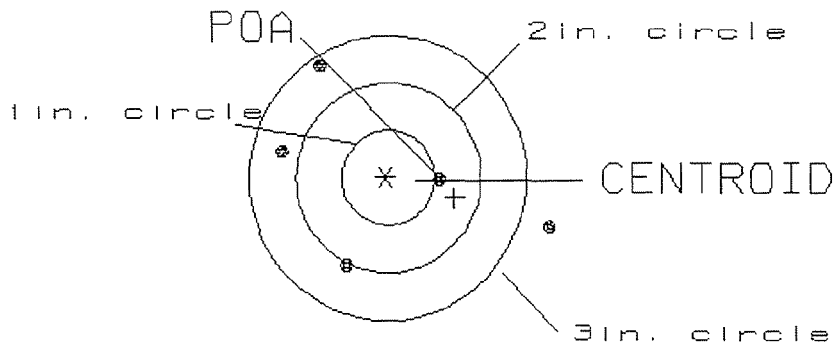
PATTERN #: 1

POA TO CENTROID: .782
 MIN RADIUS : .520
 MEAN RADIUS : 1.182
 MAX RADIUS : 1.817
 CENTROID X : -.751
 CENTROID Y : .219

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT C6665997

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.85
 VS= 2.13
 GS= 3.00

0
 1
 4

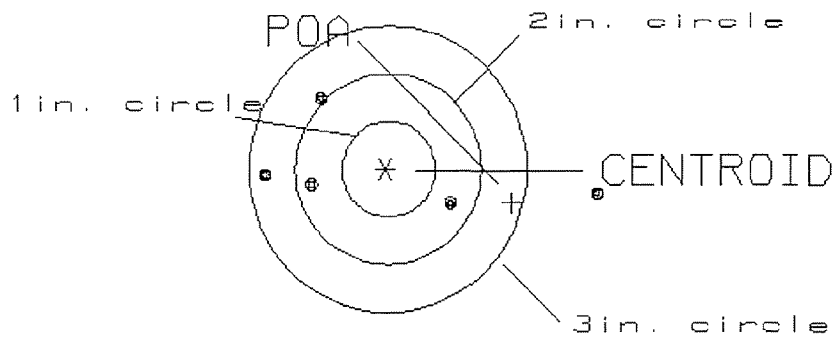
PATTERN #: 2

POA TO CENTROID: 1.415
 MIN RADIUS : .712
 MEAN RADIUS : 1.241
 MAX RADIUS : 2.281
 CENTROID X : -1.370
 CENTROID Y : .354

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT C6665997

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.55

0

US= 1.08

2

GS= 3.56

4

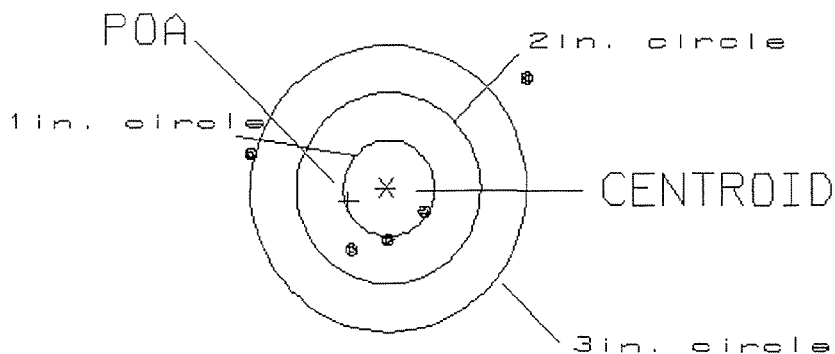
PATTERN #: 3

POA TO CENTROID: .429
 MIN RADIUS : .469
 MEAN RADIUS : 1.052
 MAX RADIUS : 1.893
 CENTROID X : .406
 CENTROID Y : .139

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EDIT C6665997

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.98
 VS= 1.82
 GS= 3.07

1
 3
 3