

UPC



00099990

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

LOT # 10

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666000
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666000		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



MODEL 700™ M24

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



06666000

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044304

CONFIDENTIAL

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666000

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>5.5</u> <u>5</u> <u>5</u>	<u>5-20-97</u>	<u>9W</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>4</u> <u>3.5</u>	<u>5-20-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>20.5</u> <u>21</u> <u>21</u>	<u>5-20-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-F2</u> <u>R-6P</u>	<u>6-20-97</u>	<u>AF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>9W</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.81</u> <u>2.75</u> <u>2.77</u> <u>2.81</u> <u>2.82</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666000
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.329333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.383333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.505376$

THE AMR FOR THIS RIFLE IS: 1.249

CENTROIDAL DISTANCES

0 TO 1	.605325
1 TO 2	1.21079
1 TO 3	.691365

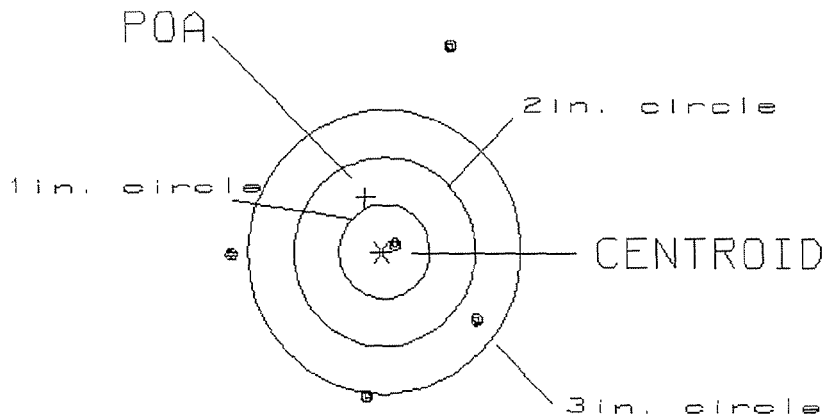
2
+ <----POA
1
3

PATTERN #: C 1 L
 POA TO CENTROID: .606
 MIN RADIUS : .132
 MEAN RADIUS : 1.388
 MAX RADIUS : 2.303
 CENTROID X : .183
 CENTROID Y : -.577

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666000

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

1

VS= 3.71

1

GS= 3.81

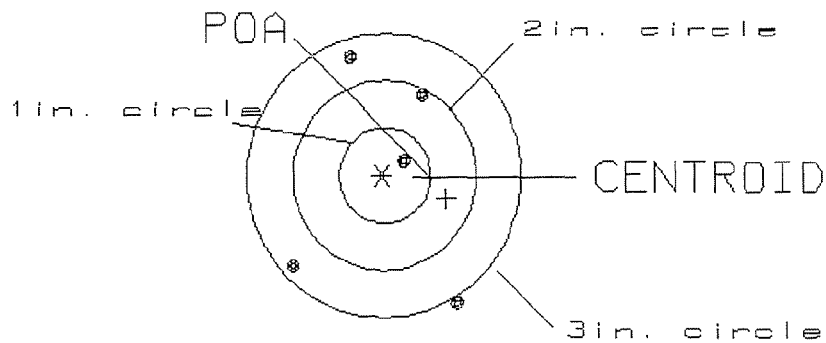
2

PATTERN #: 2
 POA TO CENTROID: .748
 MIN RADIUS : .221
 MEAN RADIUS : 1.068
 MAX RADIUS : 1.532
 CENTROID X : -.706
 CENTROID Y : .245

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666000

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.74

1

VS= 2.54

2

GS= 2.79

4

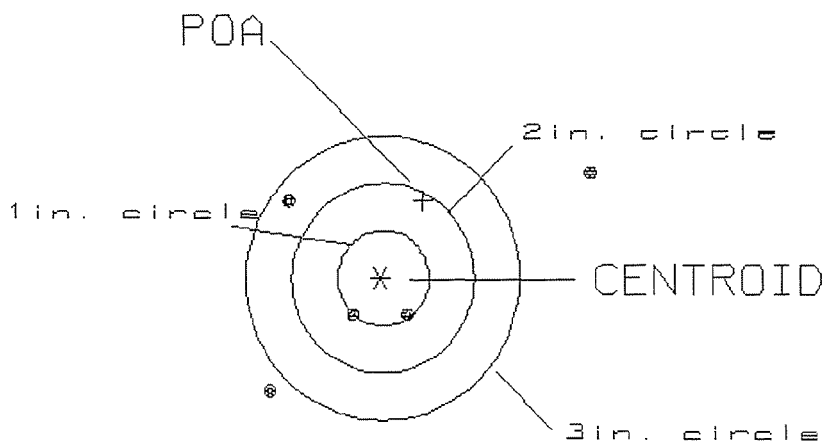
PATTERN #: 3

POA TO CENTROID: .941
 MIN RADIUS : .452
 MEAN RADIUS : 1.290
 MAX RADIUS : 2.520
 CENTROID X : -.465
 CENTROID Y : -.818

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666000

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.53

2

VS= 2.25

2

GS= 4.18

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666000

DATE 5-6-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.48	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.45	2.50	
PULL #3	2.47	2.49	2.44	
PULL #4	2.58	2.47	2.40	
PULL #5	2.57	2.48	2.51	
TOTAL	12.72	12.37	12.34	
AVG.	2.54	2.47	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	2.96	
PULL #2	2.99	3.03	
PULL #3	2.92	3.10	
PULL #4	2.77	3.09	
PULL #5	3.05	3.01	
TOTAL	14.74	15.19	
AVG.	2.95	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.01		3.92
PULL #2	3.86	4.11		4.01
PULL #3	4.01	3.94		3.97
PULL #4	4.02	4.01		3.91
PULL #5	4.04	4.02		3.93
TOTAL	19.91	20.09		19.74
AVG.	3.98	4.02		3.95