

UPC



C66666002

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666002
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666002		

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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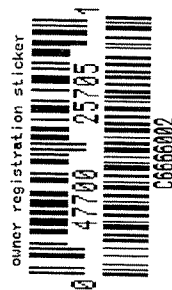
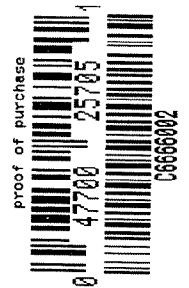


SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS IS-B-YLS

GUN SERIAL # C 6666002

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	AP
600	Proof			
607	Check Headspace		3-19-97	AP
610	Dis-assemble Gun		3-19-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>RLW</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>5-20-97</u>	<u>RLW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>22.5</u> <u>21</u> <u>22.5</u>	<u>5-20-97</u>	<u>RLW</u>
	J) ASSEMBLE STOCK		<u>5-13-97</u>	<u>RLW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L 69</u> <u>R 81</u>	<u>6-21-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-21-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-21-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-21-97</u>	<u>RLW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.86</u> <u>2.84</u> <u>2.79</u> <u>2.67</u> <u>2.56</u>	<u>6-24-97</u>	<u>CLC</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666 002DATE 5-6-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.53	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.54	2.58		
PULL #3	2.64	2.35	2.61		
PULL #4	2.69	2.60	2.56		
PULL #5	2.69	2.50	2.27		
TOTAL	13.34	12.52	12.61		
AVG.	2.67	2.50	2.52		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.18		
PULL #2	3.21	3.16		
PULL #3	3.18	3.06		
PULL #4	3.01	3.21		
PULL #5	3.23	3.24		
TOTAL	15.81	15.85		
AVG.	3.16	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.93		4.05
PULL #2	4.04	3.90		4.12
PULL #3	4.02	3.89		4.07
PULL #4	3.96	3.83		4.08
PULL #5	4.08	4.02		4.18
TOTAL	20.16	19.57		20.50
AVG.	4.03	3.91		4.10

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666002
21 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .093
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0843333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .125543

THE AMR FOR THIS RIFLE IS: .911

CENTROIDAL DISTANCES

0 TO 1	.1298
1 TO 2	.0991615
1 TO 3	.0555788

$\begin{matrix} 2 \\ +3 \end{matrix}$ <----POA

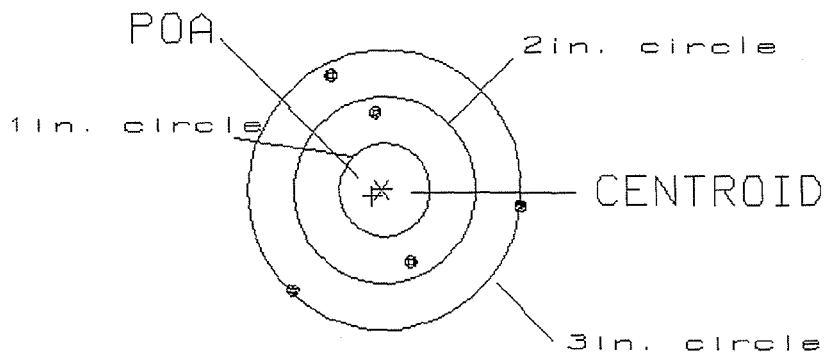
PATTERN #: 010

POA TO CENTROID: .130
 MIN RADIUS : .802
 MEAN RADIUS : 1.182
 MAX RADIUS : 1.481
 CENTROID X : .108
 CENTROID Y : .072

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666002

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.48

0

VS= 2.30

2

GS= 2.64

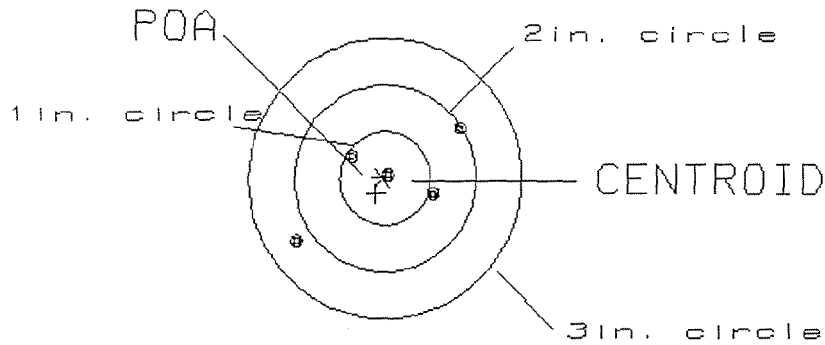
5

PATTERN #: 2
 POA TO CENTROID: .179
 MIN RADIUS : .101
 MEAN RADIUS : .651
 MAX RADIUS : 1.204
 CENTROID X : .071
 CENTROID Y : .164

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666002

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.76

2

VS= 1.25

4

GS= 2.16

5

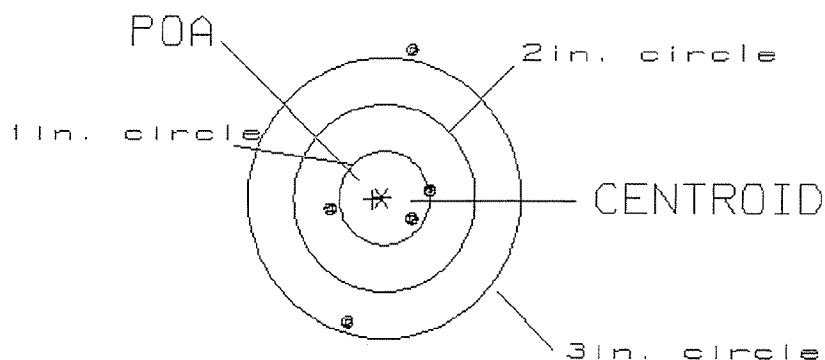
PATTERN #: 3

POA TO CENTROID: .101
 MIN RADIUS : .318
 MEAN RADIUS : .900
 MAX RADIUS : 1.619
 CENTROID X : .100
 CENTROID Y : .017

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666002

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.14
 VS= 2.95
 GS= 3.03

1
 3
 4