

UPC



C6666005

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666005
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666005		24PR

Do Not Use

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MODEL 700™ M24

UPC



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UPC



SERIAL NO.



06666005

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044328

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



06666005

owner registration sticker



06666005

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 005

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-2-97</u>	<u>9W</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>6-2-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>20.5</u> <u>21.5</u> <u>21</u>	<u>6-2-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-4-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-4-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-4-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIND. L 64</u> <u>R 90</u>	<u>6-12-97</u>	<u>AC</u>
	A) MALFUNCTIONS		<u>6-12-97</u>	<u>AC</u>
	B) PIERCED PRIMERS		<u>6-12-97</u>	<u>AC</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>TD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-16-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.53</u> <u>2.23</u> <u>2.27</u> <u>2.26</u> <u>2.29</u>	<u>6-18-97</u>	<u>CL</u>
	FUNCTION		<u>6-16-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666005
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .156333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.161333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .224652

THE AMR FOR THIS RIFLE IS: 1.167

CENTROIDAL DISTANCES

0 TO 1	.538516
1 TO 2	.467611
1 TO 3	.540656

+2 <----POA
3 1

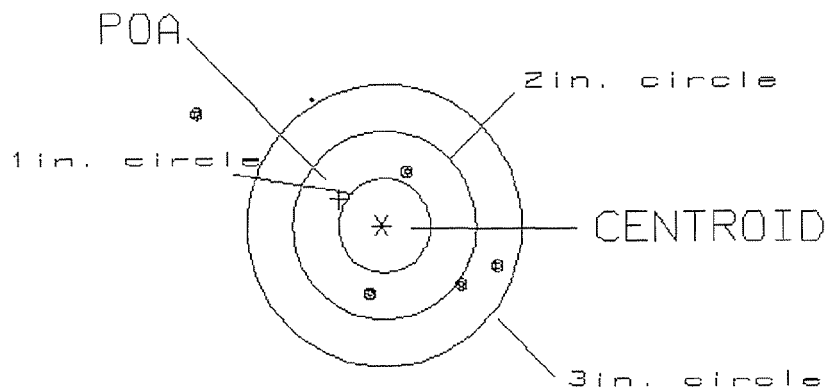
PATTERN #: 1

POA TO CENTROID: .538
 MIN RADIUS : .656
 MEAN RADIUS : 1.234
 MAX RADIUS : 2.391
 CENTROID X : .460
 CENTROID Y : -.280

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666005

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.30
 VS= 1.90
 GS= 3.69

0
 2
 4

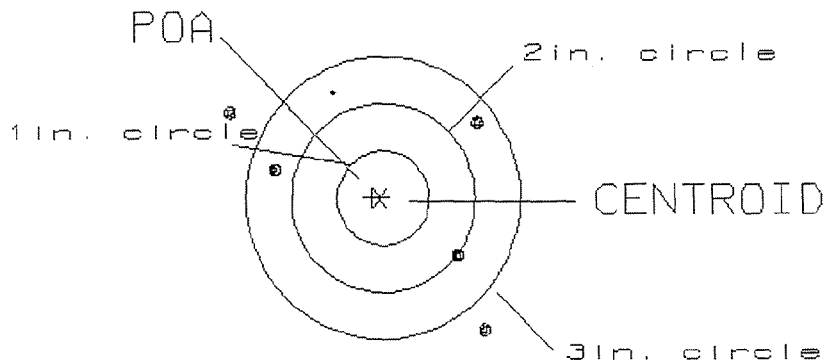
PATTERN #: 2

POA TO CENTROID: .084
 MIN RADIUS : .980
 MEAN RADIUS : 1.459
 MAX RADIUS : 1.913
 CENTROID X : .084
 CENTROID Y : -.002

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666005

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.80
 VS= 2.29
 GS= 3.62

0
 1
 3

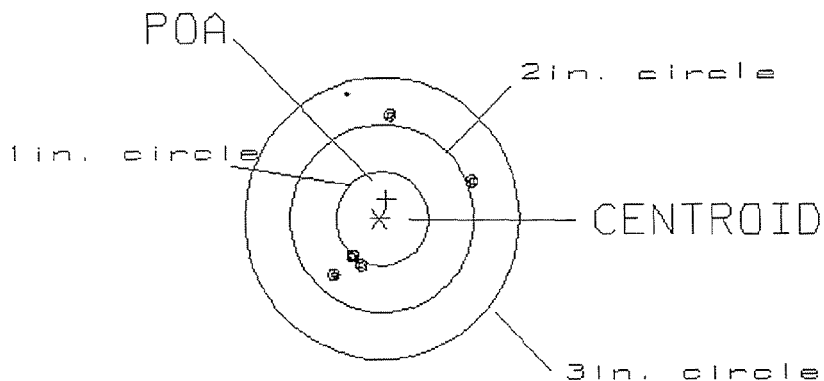
PATTERN #: 030

POA TO CENTROID: .215
 MIN RADIUS : .479
 MEAN RADIUS : .808
 MAX RADIUS : 1.128
 CENTROID X : -.075
 CENTROID Y : -.202

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47
 VS= 1.74
 GS= 1.82

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 666008

DATE 5-20-97

TESTER C. K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.63	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.63	2.80	
PULL #3	2.53	2.29	2.41	
PULL #4	2.47	2.56	2.70	
PULL #5	2.35	2.48	2.52	
TOTAL	12.27	12.59	12.95	
AVG.	2.454	2.518		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.22		
PULL #2	3.06	3.03		
PULL #3	2.99	3.01		
PULL #4	3.01	2.71		
PULL #5	3.12	2.98		
TOTAL	15.23	14.95		
AVG.	3.046	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.18		3.72
PULL #2	4.04	4.09		3.97
PULL #3	4.08	4.24		3.99
PULL #4	3.81	4.02		3.94
PULL #5	3.99	4.11		3.98
TOTAL	19.99	20.64		19.6
AVG.	3.998	4.128		3.92