

UPC



C6666015

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666015
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666015		

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MODEL 700™ M24

UPC



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SERIAL NO.



06666015

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 015

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof			
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>5-20-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-17-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>20.5</u> <u>20.5</u> <u>20</u>	<u>5-20-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5-18-97</u>	<u>QW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 75</u> <u>R 75</u>	<u>6-18-97</u>	<u>QW</u>
	A) MALFUNCTIONS		<u>6-18-97</u>	<u>QW</u>
	B) PIERCED PRIMERS		<u>6-18-97</u>	<u>QW</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>1F</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.75</u> <u>2.73</u> <u>2.79</u> <u>2.76</u> <u>2.81</u>	<u>6-20-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666015
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .180667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .549
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .577963

THE AMR FOR THIS RIFLE IS: 1.148

CENTROIDAL DISTANCES

Ø TO 1	.784782
1 TO 2	.334718
1 TO 3	.473565

32 1
+ <----POA

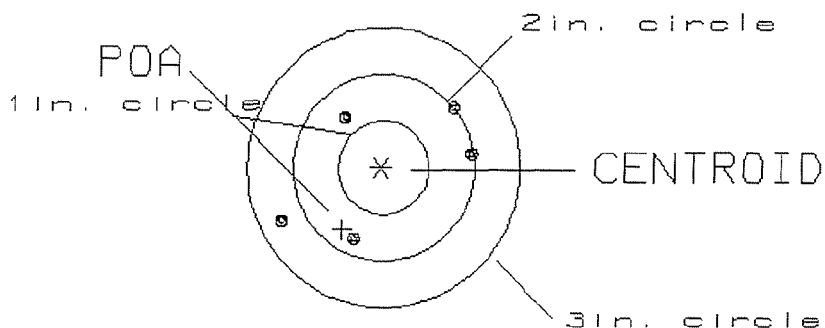
PATTERN #: 010

POA TO CENTROID: .785
 MIN RADIUS : .700
 MEAN RADIUS : .951
 MAX RADIUS : 1.216
 CENTROID X : .426
 CENTROID Y : .659

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666015

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.10

0

VS= 1.39

3

GS= 2.20

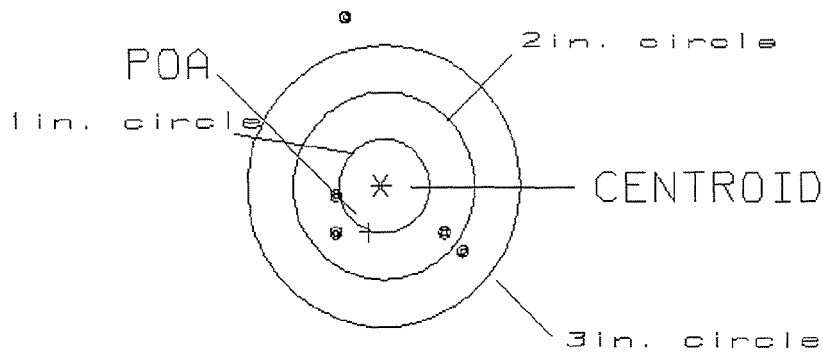
5

PATTERN #: 2
 POA TO CENTROID: .516
 MIN RADIUS : .587
 MEAN RADIUS : 1.022
 MAX RADIUS : 1.858
 CENTROID X : .132
 CENTROID Y : .499

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c5666015

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.44

0

VS= 2.49

3

GS= 2.81

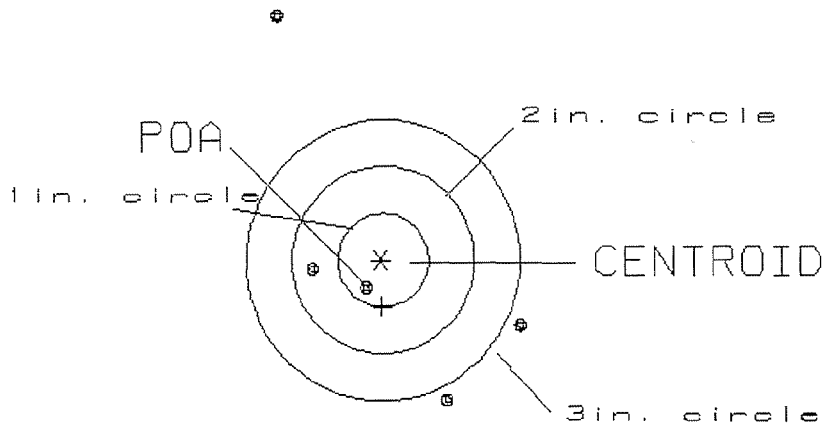
4

PATTERN #: 3
 POA TO CENTROID: .490
 MIN RADIUS : .364
 MEAN RADIUS : 1.470
 MAX RADIUS : 2.869
 CENTROID X : -.016
 CENTROID Y : .489

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c5666815

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.68
 VS= 4.14
 GS= 4.55

1
 2
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666015

DATE 5-7-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.51	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.47	2.50	
PULL #3	2.52	2.51	2.48	
PULL #4	2.46	2.47	2.50	
PULL #5	2.44	2.50	2.49	
TOTAL	12.44	12.46	12.49	
AVG.	2.49	2.49	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.97	
PULL #2	2.97	2.91	
PULL #3	2.94	2.90	
PULL #4	3.00	2.98	
PULL #5	3.04	2.91	
TOTAL	14.98	14.67	
AVG.	3.00	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.85		3.99
PULL #2	3.90	3.88		4.06
PULL #3	3.92	3.89		4.02
PULL #4	3.60	3.82		4.02
PULL #5	3.81	3.93		3.96
TOTAL	19.15	19.37		20.05
AVG.	3.83	3.87		4.01