

UPC



C6666016

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666016
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666016		26PR

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MODEL 700™ M24

UPC



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SERIAL NO.



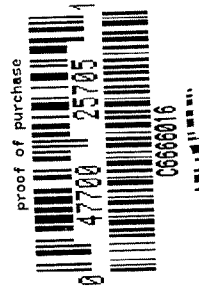
C6666016

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666016

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>4</u> <u>3.5</u>	<u>6-4-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.0225</u> <u>.0225</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-27-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 75</u> <u>Left 75</u>	<u>6-18-97</u>	<u>QW</u>
	A) MALFUNCTIONS	<u>closes hard on live Round</u> <u>OK TAD</u>	<u>6-18-97</u>	<u>QW</u>
	B) PIERCED PRIMERS		<u>6-18-97</u>	<u>QW</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.46</u> <u>2.47</u> <u>2.47</u> <u>2.23</u> <u>2.55</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666016
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0753333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0936667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.120202$

THE AMR FOR THIS RIFLE IS: $.896$

CENTROIDAL DISTANCES

Ø TO 1	.562
1 TO 2	.768214
1 TO 3	.656635

1
2³⁺ <----POA

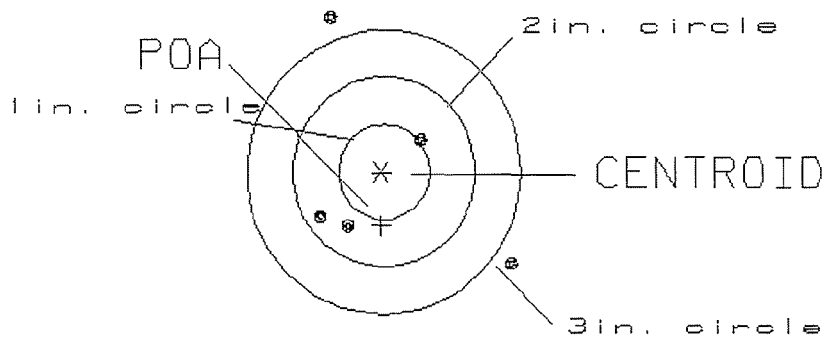
PATTERN #: 1

POA TO CENTROID: .562
 MIN RADIUS : .528
 MEAN RADIUS : 1.097
 MAX RADIUS : 1.738
 CENTROID X : -0.000
 CENTROID Y : .562

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666016

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.11

0

VS= 2.56

3

GS= 3.24

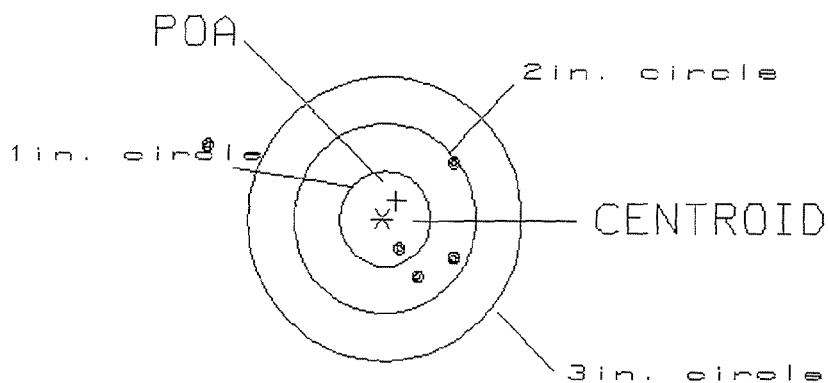
3

PATTERN #: 2
 POA TO CENTROID: .246
 MIN RADIUS : .387
 MEAN RADIUS : .998
 MAX RADIUS : 2.135
 CENTROID X : -.157
 CENTROID Y : -.190

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666016

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.74
 VS= 1.44
 GS= 3.00

1
 4
 4

PATTERN #: 030

POA TO CENTROID: .115

MIN RADIUS : .044

MEAN RADIUS : .593

MAX RADIUS : .999

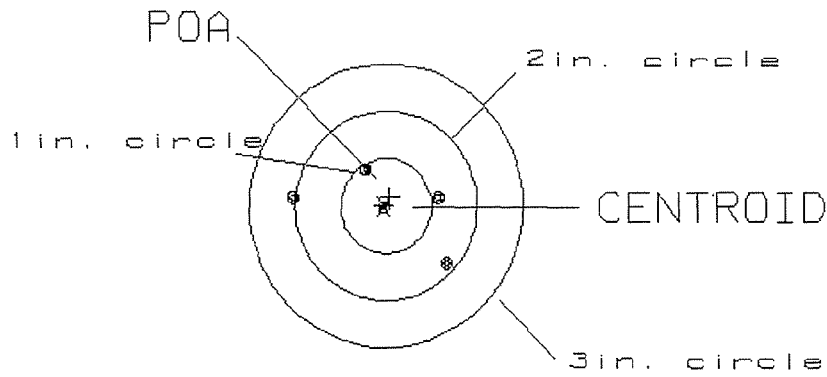
CENTROID X : -.069

CENTROID Y : -.091

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666016

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.62

2

VS= .99

5

GS= 1.75

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666016

DATE 5-21-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.38	2.30		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.21	2.29		
PULL #3	2.30	2.35	2.27		
PULL #4	2.31	2.50	2.23		
PULL #5	2.62	2.55	2.30		
TOTAL	12.25	11.99	11.39		
AVG.	2.45	2.40	2.28		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	2.96		
PULL #2	3.07	3.01		
PULL #3	2.93	2.93		
PULL #4	3.15	3.05		
PULL #5	3.06	2.86		
TOTAL	15.17	14.81		
AVG.	3.03	2.96		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.14	4.14	
PULL #2	3.88	4.04	4.02	
PULL #3	3.92	3.97	4.16	
PULL #4	3.95	4.01	4.12	
PULL #5	4.02	4.01	4.09	
TOTAL	19.86	20.17	20.51	
AVG.	3.97	4.03	4.11	