

UPC



C6666025

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666025
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		26PR
		
5705 C6666025		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



C6666025

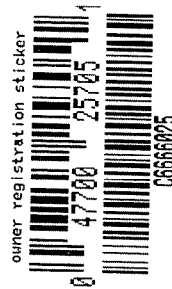
**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400044477

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666025

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	<u>5-20-97</u>	<u>RW</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>23</u> <u>21.5</u> <u>22</u>	<u>5-20-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-61</u> <u>R-89</u>	<u>6-20-97</u>	<u>NF</u>
	A) MALFUNCTIONS	<u>Bolt Release Sticks</u>	<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>SW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.48</u> <u>2.43</u> <u>2.38</u> <u>2.32</u> <u>2.33</u>	<u>6-25-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666025
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.193333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.149667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.244495$

THE AMR FOR THIS RIFLE IS: $.9403$

CENTROIDAL DISTANCES

Ø TO 1	.397862
1 TO 2	.644529
1 TO 3	.62641

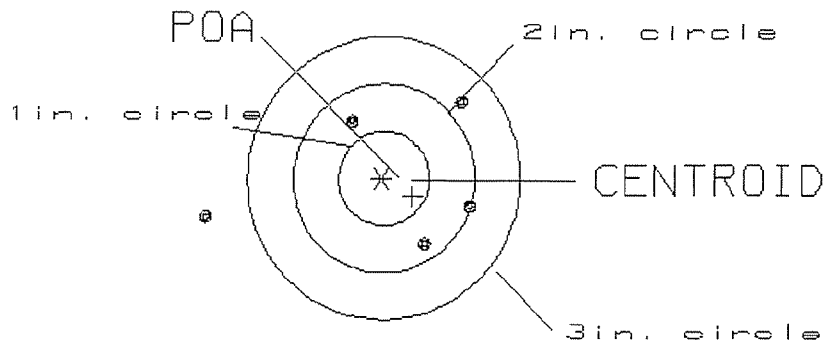
1
+
2 <----POA
3

PATTERN #: 010
 POA TO CENTROID: .397
 MIN RADIUS : .698
 MEAN RADIUS : 1.145
 MAX RADIUS : 1.971
 CENTROID X : -.347
 CENTROID Y : .193

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666025

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 1.55

3

GS= 3.08

4

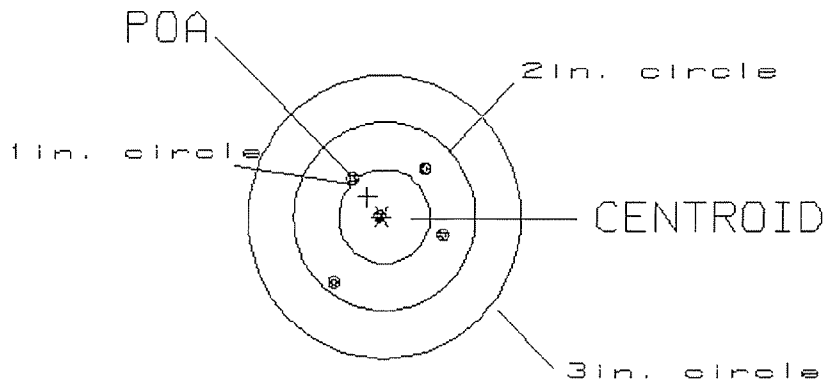
PATTERN #: 2

POA TO CENTROID: .261
 MIN RADIUS : .066
 MEAN RADIUS : .553
 MAX RADIUS : .880
 CENTROID X : .156
 CENTROID Y : -.210

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666025

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.20

1

VS= 1.12

5

GS= 1.51

5

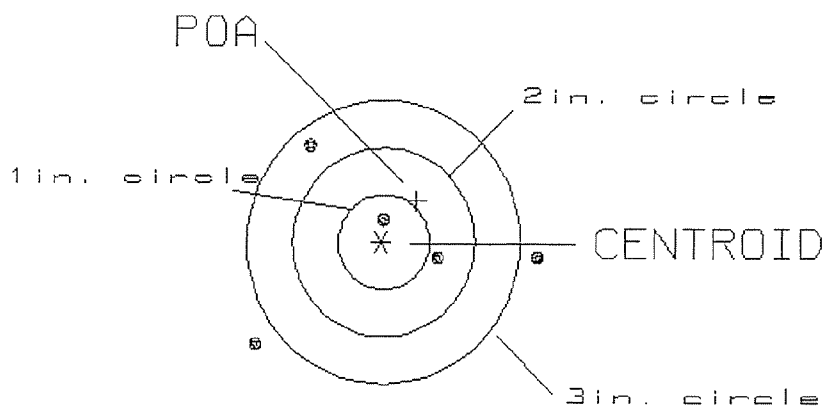
PATTERN #: 030

POA TO CENTROID: .582
 MIN RADIUS : .266
 MEAN RADIUS : 1.123
 MAX RADIUS : 1.760
 CENTROID X : -.389
 CENTROID Y : -.432

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666025

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.12
 VS= 2.04
 GS= 3.24

1
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666025

DATE 5-6-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.42	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.36	2.35	
PULL #3	2.60	2.50	2.40	
PULL #4	2.50	2.44	2.45	
PULL #5	2.40	2.50	2.45	
TOTAL	12.66	12.22	12.23	
AVG.	2.53	2.44	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	2.99	
PULL #2	3.09	2.94	
PULL #3	2.98	2.93	
PULL #4	3.02	2.97	
PULL #5	2.98	2.94	
TOTAL	15.26	14.77	
AVG.	3.05	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	3.89		3.90
PULL #2	3.92	3.85		3.91
PULL #3	3.84	3.87		3.89
PULL #4	3.84	3.91		3.86
PULL #5	3.82	3.89		3.81
TOTAL	19.55	19.41		19.37
AVG.	3.91	3.88		3.87