

UPC



C66666028

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*1 INCLUDES 1 IN CHAMBER	

Do Not Use

Remington [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24		SERIAL NO. C6666028
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666028		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



06666028

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

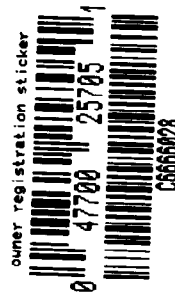
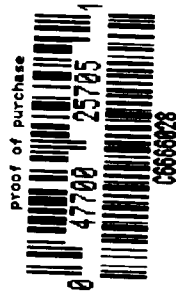
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666028

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	6-2-97	9W
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	6-2-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>22</u> <u>20.5</u>	6-2-97	9W
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97	RP
	M) IRON SIGHT ALIGNMENT		6-4-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97	RP
640	GALLERY TEST AND TARGET	L-63 R-87	6-10-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		"	DS
655	FINAL INSPECTION			
	A) HEADSPACE		6-20-97	RP
	B) TRIGGER PULL	<u>2.64</u> <u>2.61</u> <u>2.62</u> <u>2.57</u> <u>2.55</u>	6-18-97	CK
	FUNCTION		6-20-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666028
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.108333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .181333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .211229

THE AMR FOR THIS RIFLE IS: .755

CENTROIDAL DISTANCES

Ø TO 1	.268844
1 TO 2	.285708
1 TO 3	.139904

3 1
2+ <----POA

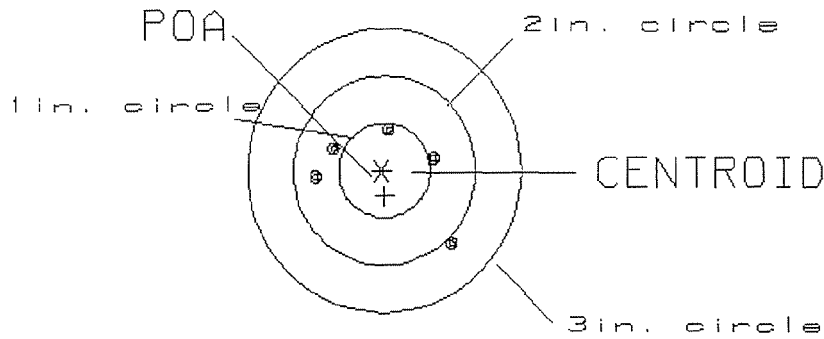
PATTERN #: 1

POA TO CENTROID: .269
 MIN RADIUS : .424
 MEAN RADIUS : .702
 MAX RADIUS : 1.060
 CENTROID X : -.039
 CENTROID Y : .266

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.55
 VS= 1.16
 GS= 1.70

1
 4
 5

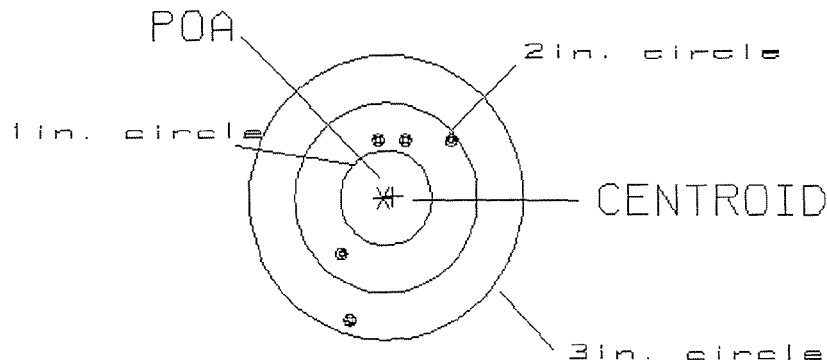
PATTERN #: 2

POA TO CENTROID: .110
 MIN RADIUS : .638
 MEAN RADIUS : .874
 MAX RADIUS : 1.372
 CENTROID X : -.109
 CENTROID Y : -.011

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.22

0

VS= 1.94

4

GS= 2.24

5

PATTERN #: 030

POA TO CENTROID: .339

MIN RADIUS : .278

MEAN RADIUS : .689

MAX RADIUS : 1.247

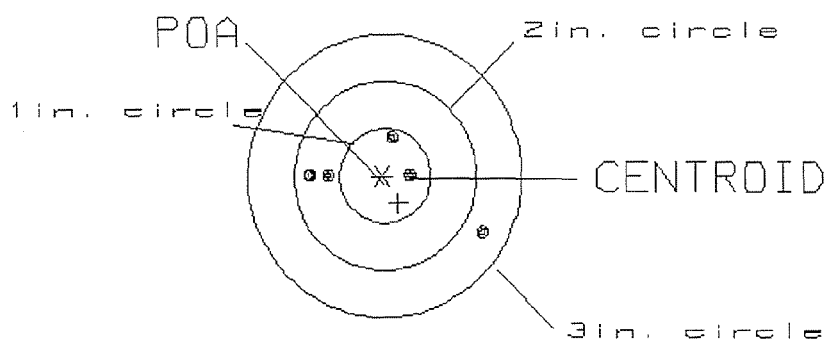
CENTROID X : -.177

CENTROID Y : .289

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666020.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.95

2

VS= .99

4

GS= 2.04

5

Remington Test Lab, Ilion, N.Y.

Repet 6-17-97

Centroidal distance calculations for Rifle # C6666028
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0616667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.169$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.179899$

THE AMR FOR THIS RIFLE IS: 1.486

CENTROIDAL DISTANCES

0 TO 1 .511682
1 TO 2 .228265
1 TO 3 1.05566

2 1

+ <----POA

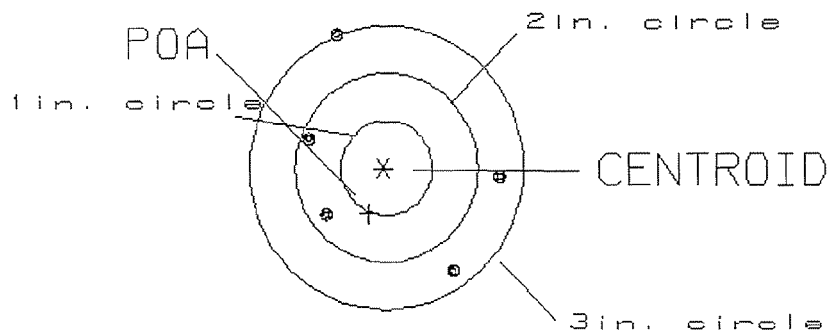
3

PATTERN #: 1
 POA TO CENTROID: .512
 MIN RADIUS : .838
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.521
 CENTROID X : .157
 CENTROID Y : .487

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.03

0

VS= 2.54

2

GS= 2.86

4

PATTERN #: 020

POA TO CENTROID: .503

MIN RADIUS : .893

MEAN RADIUS : 1.389

MAX RADIUS : 2.416

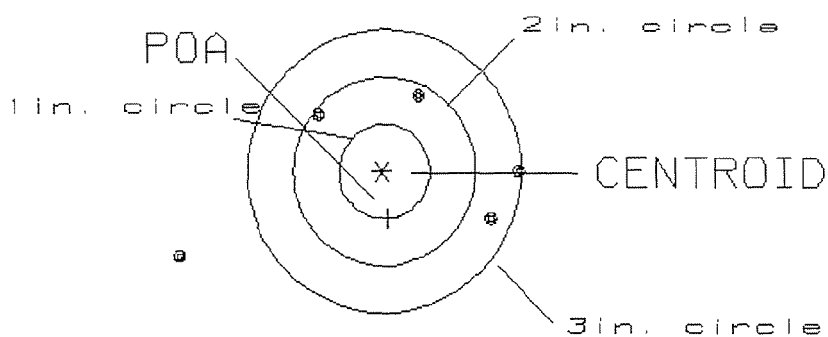
CENTROID X : -.071

CENTROID Y : .498

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666020

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.72

0

VS= 1.68

2

GS= 3.81

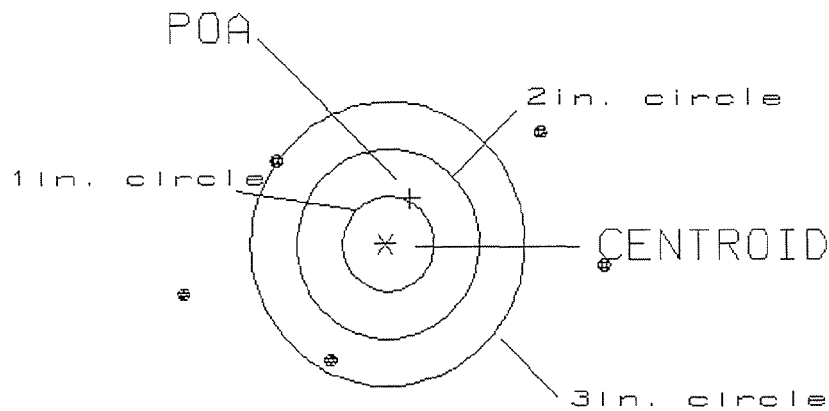
4

PATTERN #: 3
 POA TO CENTROID: .549
 MIN RADIUS : 1.403
 MEAN RADIUS : 1.903
 MAX RADIUS : 2.334
 CENTROID X : -.271
 CENTROID Y : -.478

10 Jun 1997

FILE:/Hbasic/Accuracy/Patterning/Centerfire_Patt/C66666028

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.51
 VS= 2.36
 GS= 4.52

0
 0
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666028

DATE 5-20-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.51	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.61	2.35	
PULL #3	2.32	2.56	2.42	
PULL #4	2.50	2.65	2.50	
PULL #5	2.65	2.30	2.35	
TOTAL	12.46	12.63	12.07	
AVG.	2.492	2.526	2.414	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.08		
PULL #2	3.00	2.98		
PULL #3	3.19	3.01		
PULL #4	3.11	2.90		
PULL #5	3.02	3.03		
TOTAL	15.51	15.00		
AVG.	3.102	3.0		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.73		4.02
PULL #2	3.90	3.98		3.81
PULL #3	4.07	3.92		3.83
PULL #4	4.02	3.98		4.01
PULL #5	4.22	3.92		3.89
TOTAL	20.11	19.53		19.56
AVG.	4.022	3.906		3.912