

UPC



C6666030

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6666030

46 ORDER NO.
25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666030

23PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

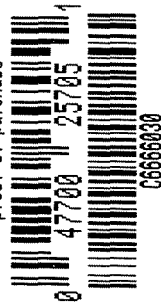
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666030

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-19-97	QW
	G) SAFETY OFF FORCE	<u>3</u> <u>3.5</u> <u>3</u>	5-19-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>23</u> <u>21.5</u>	5-19-97	QW
	J) ASSEMBLE STOCK		5-16-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-10-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	QW
	M) IRON SIGHT ALIGNMENT		5-22-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	QW
640	GALLERY TEST AND TARGET	60-L 90-R	6-4-97	NE
	A) MALFUNCTIONS		"	NE
	B) PIERCED PRIMERS		"	NE
645	INSPECT FOR LIVE AMMO		"	NE
655	FINAL INSPECTION			
	A) HEADSPACE		6-10-97	RP
	B) TRIGGER PULL	<u>2.55</u> <u>2.74</u> <u>2.75</u> <u>2.75</u> <u>2.76</u>	6-9-97	CK
	FUNCTION		6-10-97	RP
660	PACK		6-21-97	CK

Remington Test Lab, Ilion, N.Y.

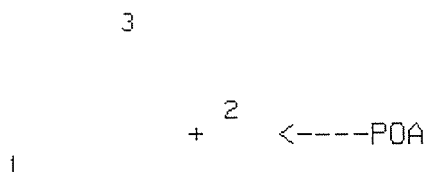
Centroidal distance calculations for Rifle # C6666030
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.467333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .220333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .516669

THE AMR FOR THIS RIFLE IS: 1.299

CENTROIDAL DISTANCES

Ø TO	1	1.18714
1 TO	2	1.43363
1 TO	3	1.1615



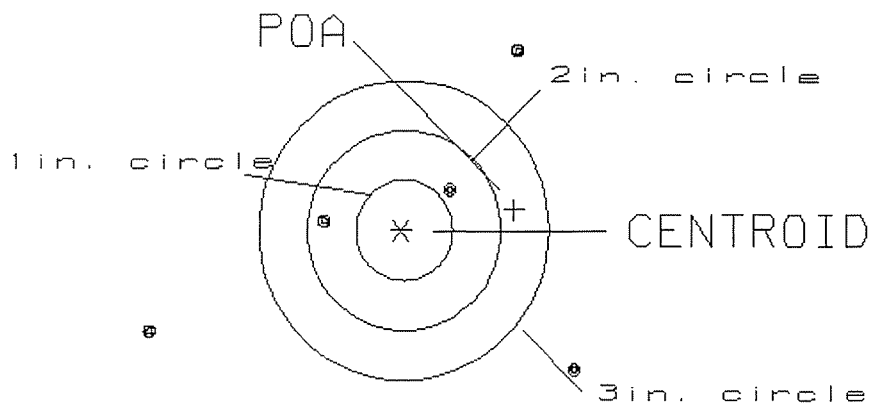
PATTERN #: 1

POA TO CENTROID: 1.188
 MIN RADIUS : .631
 MEAN RADIUS : 1.726
 MAX RADIUS : 2.751
 CENTROID X : -1.170
 CENTROID Y : -.201

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666030

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.35

0

VS= 3.22

2

GS= 4.65

2

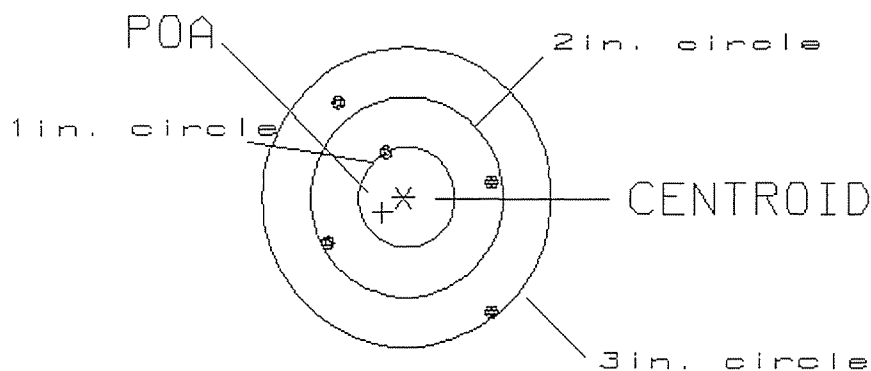
PATTERN #: 2

POA TO CENTROID: .266
 MIN RADIUS : .467
 MEAN RADIUS : .977
 MAX RADIUS : 1.413
 CENTROID X : .220
 CENTROID Y : .150

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666030

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65

1

VS= 2.11

3

GS= 2.64

5

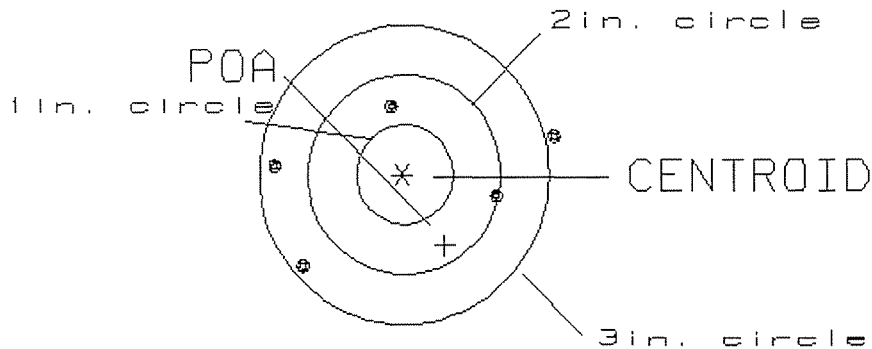
PATTERN #: [3]

POA TO CENTROID: .843
 MIN RADIUS : .725
 MEAN RADIUS : 1.193
 MAX RADIUS : 1.556
 CENTROID X : -.452
 CENTROID Y : .712

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666030

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85
 VS= 1.66
 GS= 2.86

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666030

DATE 5-18-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.38	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.24	2.41	2.50	
PULL #3	2.35	2.33	2.41	
PULL #4	2.44	2.36	2.51	
PULL #5	2.42	2.34	2.48	
TOTAL	11.89	11.82	12.45	
AVG.	2.38	2.36	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.05		
PULL #2	3.10	2.92		
PULL #3	3.11	3.08		
PULL #4	3.10	3.00		
PULL #5	2.69	2.90		
TOTAL	15.16	14.95		
AVG.	3.03	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.16		4.01
PULL #2	4.05	4.01		3.91
PULL #3	4.07	4.15		4.09
PULL #4	3.94	4.17		3.94
PULL #5	4.10	4.18		4.12
TOTAL	20.21	20.67		20.07
AVG.	4.04	4.13		4.01