

06666037

UPC



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666037

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/92	WJT
618	Polish Barrel		5/12/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-13	TRP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2</u> <u>2.5</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.023</u> <u>.022</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-14-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-28-97</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	<u>Right 53</u> <u>Left 63</u>	<u>6-10-97</u>	<u>FW</u>
	A) MALFUNCTIONS		<u>6-10-97</u>	<u>FW</u>
	B) PIERCED PRIMERS		<u>6-10-97</u>	<u>FW</u>
645	INSPECT FOR LIVE AMMO		<u>6-10-97</u>	<u>FW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-14-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.73</u> <u>2.74</u> <u>2.67</u> <u>2.66</u> <u>2.54</u>	<u>6-12-97</u>	<u>CK</u>
	FUNCTION		<u>6-14-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666037
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.153333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .009
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .153597

THE AMR FOR THIS RIFLE IS: 1.246

CENTROIDAL DISTANCES

0 TO 1	.277318
1 TO 2	.795599
1 TO 3	.476056

2 3 + 1 <----POA

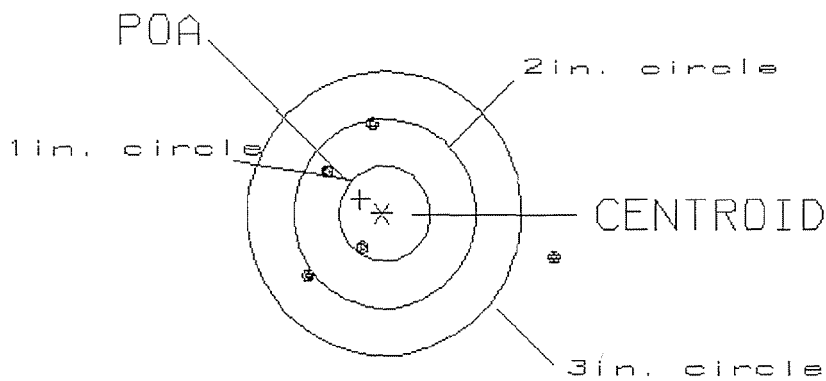
PATTERN #: 010

POA TO CENTROID: .278
 MIN RADIUS : .398
 MEAN RADIUS : 1.048
 MAX RADIUS : 1.959
 CENTROID X : .237
 CENTROID Y : -.144

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666037

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.78

1

VS= 1.64

3

GS= 2.79

4

PATTERN #: 020

POA TO CENTROID: .536

MIN RADIUS : 1.455

MEAN RADIUS : 1.854

MAX RADIUS : 2.324

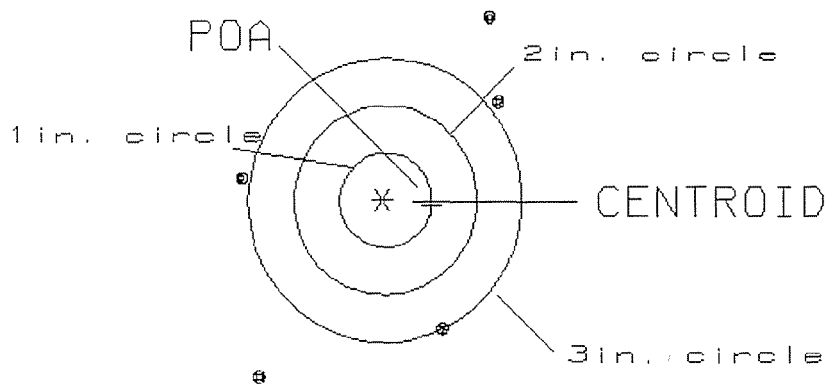
CENTROID X : -.532

CENTROID Y : .060

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666037

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.86

0

VS= 3.83

0

GS= 4.55

1

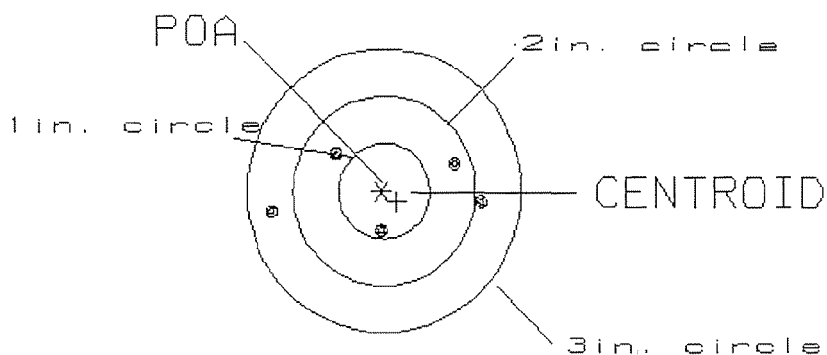
PATTERN #: 3

POA TO CENTROID: .199
 MIN RADIUS : .400
 MEAN RADIUS : .837
 MAX RADIUS : 1.269
 CENTROID X : -.165
 CENTROID Y : .111

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666037

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27

1

VS= .63

3

GS= 2.28

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C 6666037

DATE 5-14-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.77	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.81	2.78	2.82	
PULL #3	2.83	2.85	2.74	
PULL #4	2.86	2.85	2.79	
PULL #5	2.88	2.84	2.79	
TOTAL	13.99	14.09	13.89	
AVG.	2.80	2.82	2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.10	
PULL #2	3.10	3.17	
PULL #3	3.15	3.15	
PULL #4	3.09	3.12	
PULL #5	2.77	3.18	
TOTAL	15.11	15.72	
AVG.	3.02	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.05		4.00
PULL #2	4.08	4.13		4.02
PULL #3	4.07	4.13		3.91
PULL #4	4.12	4.22		3.90
PULL #5	4.18	3.86		3.90
TOTAL	20.46	20.39		19.73
AVG.	4.09	4.08		3.95

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666037
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666037		

Do Not Use

ORDER 25705

MODEL 700T^m M24

UPC



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MODEL 700T^m M24

UPC



SERIAL NO.



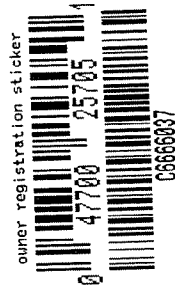
15

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

15



46 FORM