

UPC



C6666038

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington.[®]

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6666038

46 ORDER NO.
25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666038

23PR

Do Not Use

MOJ
BOLT
24"
-
- P
- M
- R
GREE

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



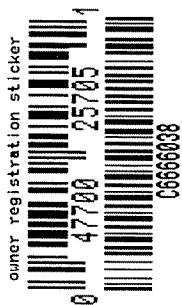
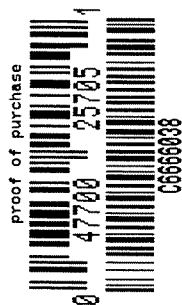
C66660038

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666038

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/1/97	AP
600	Proof		3-5-97	L.M.M.
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/6/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/2/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	5-5-97	9W
CONT.				
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	5-5-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	EK
	I) FIRING PIN INDENT	<u>23.5</u> <u>23.5</u> <u>23</u>	5-5-97	9W
	J) ASSEMBLE STOCK		4/24/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	9W
	M) IRON SIGHT ALIGNMENT		5-28-97	9W
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	9W
640	GALLERY TEST AND TARGET	R 90 L 60	6-7-97	WB
	A) MALFUNCTIONS		6-7-97	WB
	B) PIERCED PRIMERS		6-7-97	WB
645	INSPECT FOR LIVE AMMO		6-7-97	9W
655	FINAL INSPECTION		6-12-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.91</u> <u>2.67</u> <u>263</u> <u>265</u> <u>261</u>	6-11-97	CK
	FUNCTION		6-12-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666038
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0343333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.035
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0490283

THE AMR FOR THIS RIFLE IS: 1.032

CENTROIDAL DISTANCES

0 TO 1	.466495
1 TO 2	.855818
1 TO 3	.557983

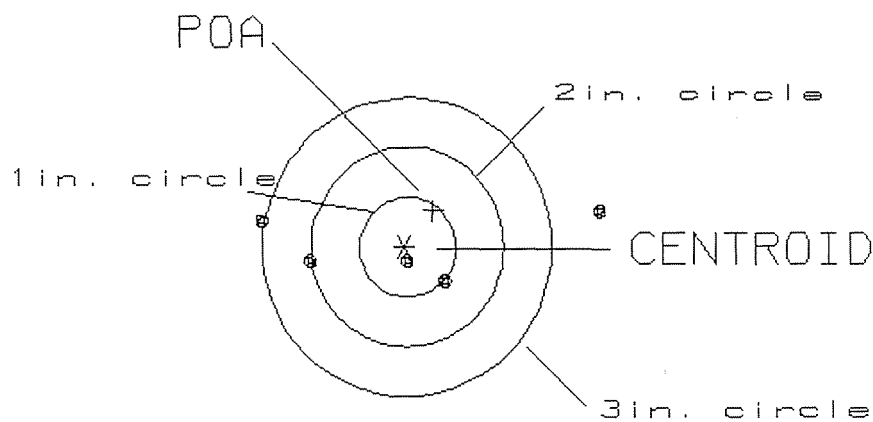
2
+ 3 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .466
 MIN RADIUS : .189
 MEAN RADIUS : 1.052
 MAX RADIUS : 2.069
 CENTROID X : -.293
 CENTROID Y : -.363

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666038

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.52

1

VS= .70

3

GS= 3.53

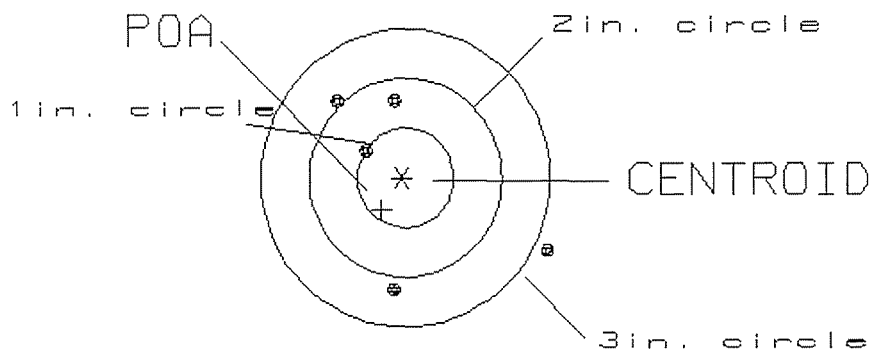
3

PATTERN #: 2
 POA TO CENTROID: .390
 MIN RADIUS : .446
 MEAN RADIUS : 1.015
 MAX RADIUS : 1.610
 CENTROID X : .216
 CENTROID Y : .325

9 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.19

1

VS= 1.90

2

GS= 2.67

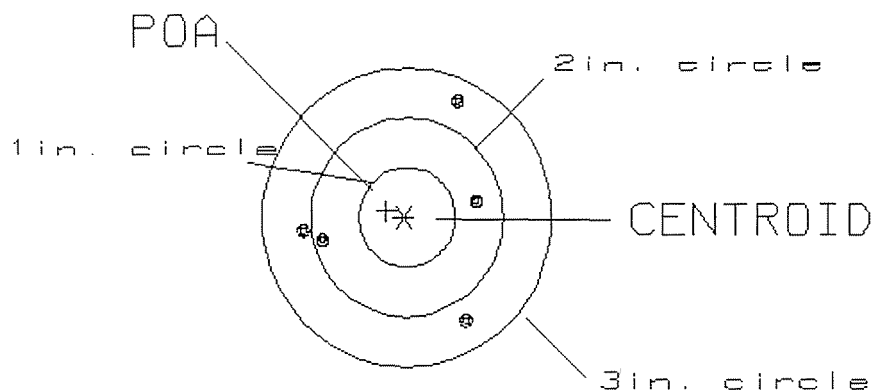
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PATTERN #: 3
 POA TO CENTROID: .192
 MIN RADIUS : .763
 MEAN RADIUS : 1.028
 MAX RADIUS : 1.294
 CENTROID X : .180
 CENTROID Y : -.067

9 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.79
 VS= 2.17
 GS= 2.17

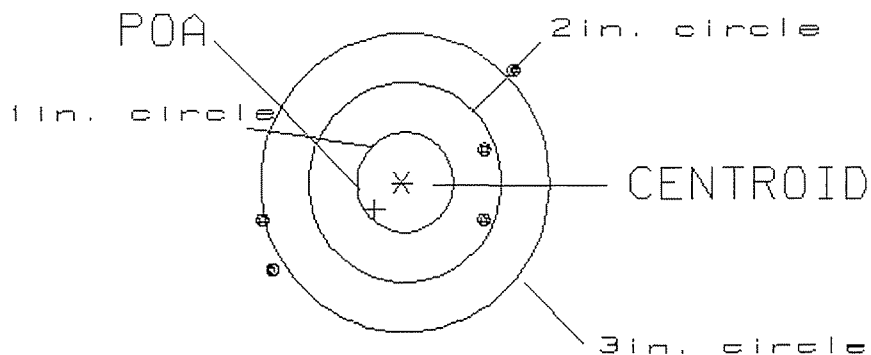
0
 2
 5

PATTERN #: 4
 POA TO CENTROID: .392
 MIN RADIUS : .895
 MEAN RADIUS : 1.304
 MAX RADIUS : 1.618
 CENTROID X : .282
 CENTROID Y : .272

9 Jun 1997

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CENTERFIRE PATTERN # 4



OF SHOTS= 5

IN CIRCLE

HS= 2.56

0

VS= 2.00

2

GS= 3.19

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666038DATE 4-18-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.42	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.44	2.48		
PULL #3	2.55	2.50	2.34		
PULL #4	2.56	2.50	2.52		
PULL #5	2.56	2.52	2.56		
TOTAL	12.81	12.38	12.41		
AVG.	2.56	2.48	2.48		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.11		
PULL #2	3.00	3.12		
PULL #3	3.05	3.14		
PULL #4	3.10	3.16		
PULL #5	3.05	3.21		
TOTAL	15.28	15.74		
AVG.	3.06	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.95		3.96
PULL #2	3.71	3.86		4.27
PULL #3	3.64	3.86		4.21
PULL #4	3.92	3.61		4.29
PULL #5	3.60	3.93		4.27
TOTAL	18.83	19.21		21.00
AVG.	3.77	3.84		4.20