

UPC



C6666042

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666042
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.339667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0286667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.340874$

THE AMR FOR THIS RIFLE IS: 1.128

CENTROIDAL DISTANCES

0 TO 1	.411954
1 TO 2	.551284
1 TO 3	.114215

1
3 + <----POA
2

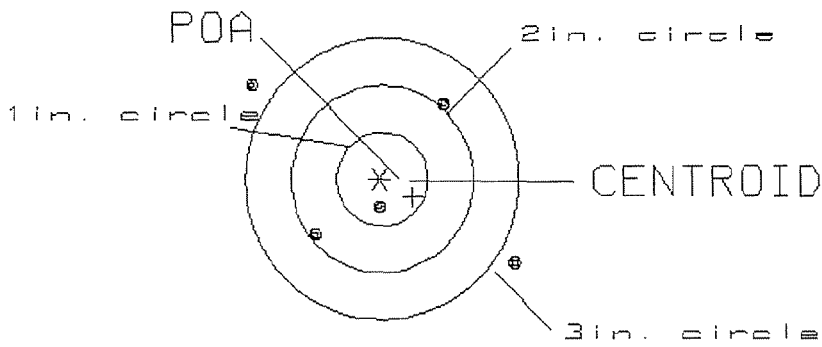
PATTERN #: [1]

POA TO CENTROID: .412
 MIN RADIUS : .293
 MEAN RADIUS : 1.129
 MAX RADIUS : 1.727
 CENTROID X : -.365
 CENTROID Y : .191

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666042

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.83

1

VS= 1.92

2

GS= 3.42

3

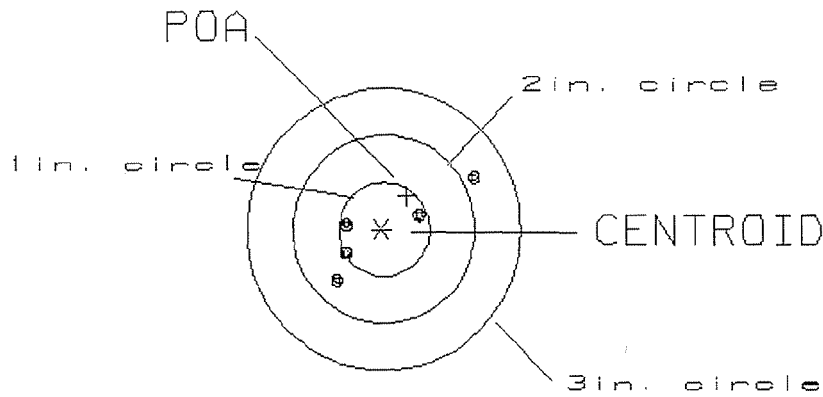
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .453
 MIN RADIUS : .410
 MEAN RADIUS : .661
 MAX RADIUS : 1.174
 CENTROID X : -.282
 CENTROID Y : -.354

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666042

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.55

3

VS= 1.17

4

GS= 1.94

5

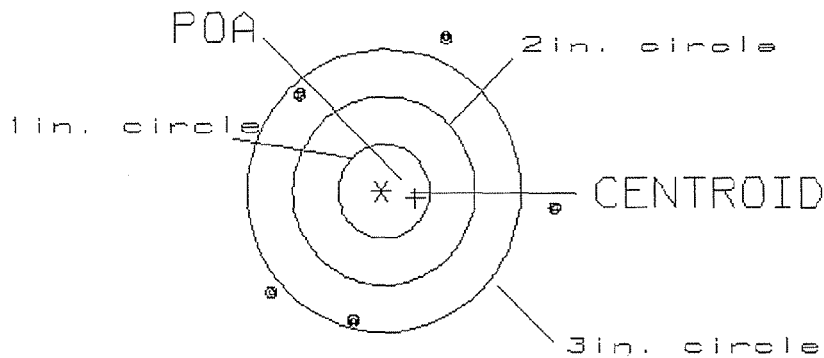
PATTERN #: 030

POA TO CENTROID: .379
 MIN RADIUS : 1.334
 MEAN RADIUS : 1.594
 MAX RADIUS : 1.880
 CENTROID X : -.372
 CENTROID Y : .077

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C5666042

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.12

0

VS= 2.95

0

GS= 3.27

2

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666042DATE 5-21-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.78	2.85	2.78	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.82	2.83	
PULL #3	2.78	2.86	2.85	
PULL #4	2.76	2.89	2.91	
PULL #5	2.75	2.92	2.83	
TOTAL	13.80	14.34	14.20	
AVG.	2.76	2.87	2.84	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.91	
PULL #2	2.96	2.92	
PULL #3	3.00	2.94	
PULL #4	2.98	2.90	
PULL #5	3.01	3.19	
TOTAL	14.93	14.86	
AVG.	2.99	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.96		4.04
PULL #2	4.11	3.98		4.08
PULL #3	3.98	4.04		4.09
PULL #4	4.11	4.08		4.11
PULL #5	4.14	4.12		4.03
TOTAL	20.42	20.18		20.35
AVG.	4.08	4.04		4.07

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666042

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>25</u> <u>3</u> <u>3</u>	6-4-97	CL
	G) SAFETY OFF FORCE	<u>3</u> <u>25</u> <u>25</u>	6-4-97	CL
	H) TRIGGER PULL TEST & RETAINABILITY		5-26-97	AP
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	6-4-97	CL
	J) ASSEMBLE STOCK		5-27-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-24-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	<u>L-65</u> <u>R-85</u>	6-19-97	AF
	A) MALFUNCTIONS		"	AF
	B) PIERCED PRIMERS		"	AF
645	INSPECT FOR LIVE AMMO		6-19-97	SW
655	FINAL INSPECTION			
	A) HEADSPACE		6-24-97	RP
	B) TRIGGER PULL	<u>2.24</u> <u>2.52</u> <u>2.64</u> <u>2.73</u> <u>2.69</u>	6-23-97	CL
	FUNCTION		6-24-97	RP
660	PACK			

Do Not Use

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6666042

46 ORDER NO.
25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee



5705 C6666042

08DR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



MODEL 700™ M24

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



06666042

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M24000044677

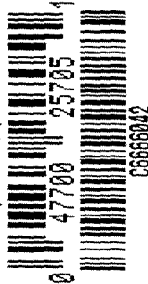
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

