

UPC



C6666043

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666043

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

#	OP. NAME	READINGS	DATE	INITIAL
5	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-2-97</u>	<u>AW</u>
IT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	<u>6-2-97</u>	<u>AW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21.5</u> <u>21</u>	<u>6-2-97</u>	<u>AW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-14-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-4-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-4-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-4-97</u>	<u>RP</u>
0	GALLERY TEST AND TARGET	<u>Right 89</u> <u>Left 61</u>	<u>6-10-97</u>	<u>AW</u>
	A) MALFUNCTIONS		<u>6-10-97</u>	<u>AW</u>
	B) PIERCED PRIMERS		<u>6-10-97</u>	<u>AW</u>
5	INSPECT FOR LIVE AMMO		<u>6-10-97</u>	<u>DS</u>
5	FINAL INSPECTION			
	A) HEADSPACE		<u>6-14-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.37</u> <u>2.48</u> <u>2.46</u> <u>2.45</u> <u>2.51</u>	<u>6-13-97</u>	<u>CC</u>
	FUNCTION		<u>6-14-97</u>	<u>RP</u>
0	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666043
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.11833
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.04
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.11905

THE AMR FOR THIS RIFLE IS: 1.284

CENTROIDAL DISTANCES

0 TO 1	1.10924
1 TO 2	.24961
1 TO 3	.663427

1
2 + <---POA
3

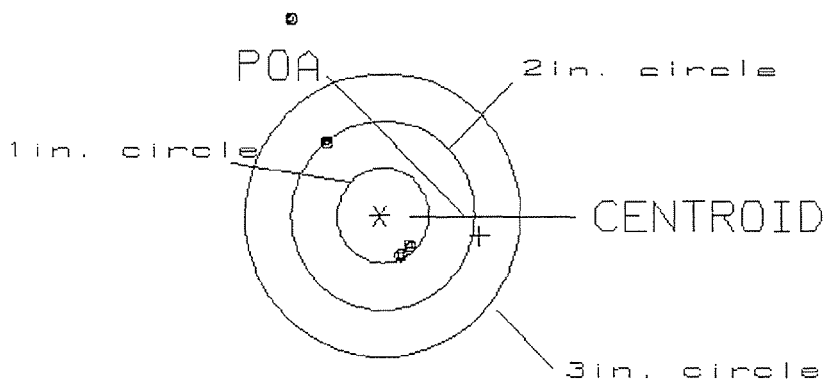
PATTERN #: 012

POA TO CENTROID: 1.109
 MIN RADIUS : .471
 MEAN RADIUS : 1.296
 MAX RADIUS : 2.293
 CENTROID X : -1.087
 CENTROID Y : .221

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666043

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.04

2

VS= 4.09

3

GS= 4.57

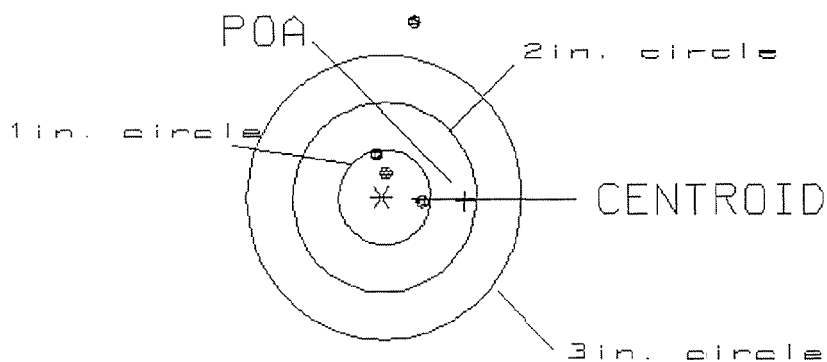
3

PATTERN #: 2
 POA TO CENTROID: .912
 MIN RADIUS : .296
 MEAN RADIUS : 1.161
 MAX RADIUS : 2.691
 CENTROID X : -.911
 CENTROID Y : .044

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666043

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.02

3

VS= 4.52

3

GS= 4.62

3

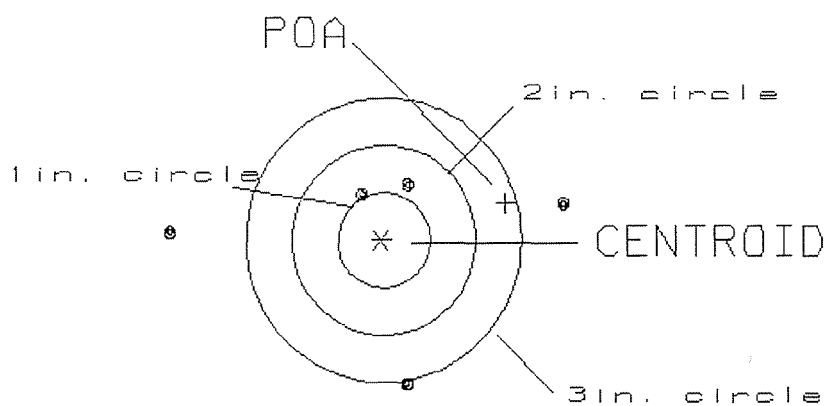
PATTERN #: 3

POA TO CENTROID: 1.411
 MIN RADIUS : .516
 MEAN RADIUS : 1.394
 MAX RADIUS : 2.293
 CENTROID X : -1.357
 CENTROID Y : -.385

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666043

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.20

0

VS= 2.13

2

GS= 4.21

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6666043

DATE 5-20-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.45	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.51	2.56	
PULL #3	2.43	2.48	2.67	
PULL #4	2.41	2.46	2.68	
PULL #5	2.41	2.39	2.66	
TOTAL	12.26	12.29	13.18	
AVG.	2.452	2.458	2.636	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.92	2.79		
PULL #2	2.93	2.89		
PULL #3	2.92	2.90		
PULL #4	2.98	2.87		
PULL #5	3.01	2.92		
TOTAL	14.76	14.37		
AVG.	2.952	2.874		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.82		3.80
PULL #2	3.85	3.93		4.16
PULL #3	3.19	3.91		4.22
PULL #4	3.85	3.91		4.25
PULL #5	3.90	3.98		4.23
TOTAL	18.73	19.55		20.66
AVG.	3.746	3.91		4.132

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666043
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
 5705 C6666043		

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MODEL 700™ M24

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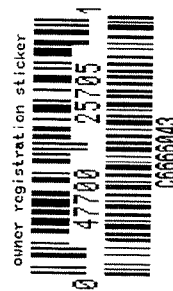


06666043

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM