

UPC



C6666044

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHARGE

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666044

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-13	TRP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.020</u>	<u>6-3-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5/20/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-20-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-21-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-20-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-86</u> <u>R-64</u>	<u>6/12/97</u>	<u>NE</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NE</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NE</u>
645	INSPECT FOR LIVE AMMO		<u>6/12/97</u>	<u>FW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-20-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.67</u> <u>2.64</u> <u>2.65</u> <u>2.61</u> <u>2.60</u>	<u>6-18-97</u>	<u>CK</u>
	FUNCTION		<u>6-20-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666044
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .197667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.203333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283578

THE AMR FOR THIS RIFLE IS: 1.184

CENTROIDAL DISTANCES

0 TO 1	.621974
1 TO 2	.755262
1 TO 3	.472573

2
+ <----POA
3
1

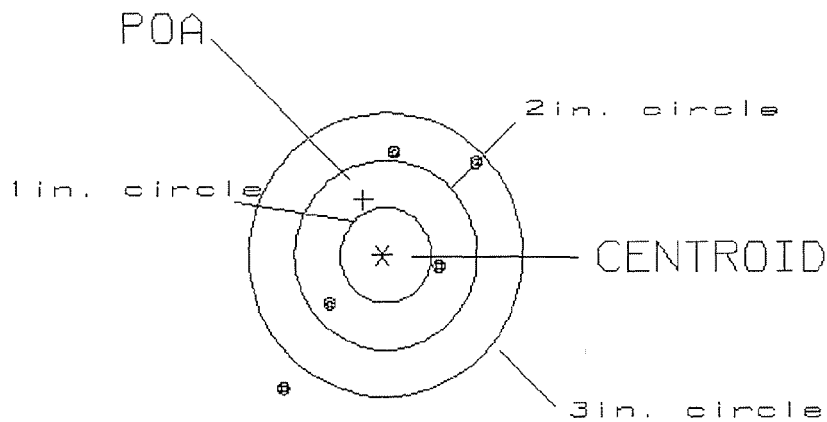
PATTERN #: 010

POA TO CENTROID: .622
 MIN RADIUS : .642
 MEAN RADIUS : 1.115
 MAX RADIUS : 1.738
 CENTROID X : .214
 CENTROID Y : -.584

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666044

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.03

0

VS= 2.41

2

GS= 3.11

4

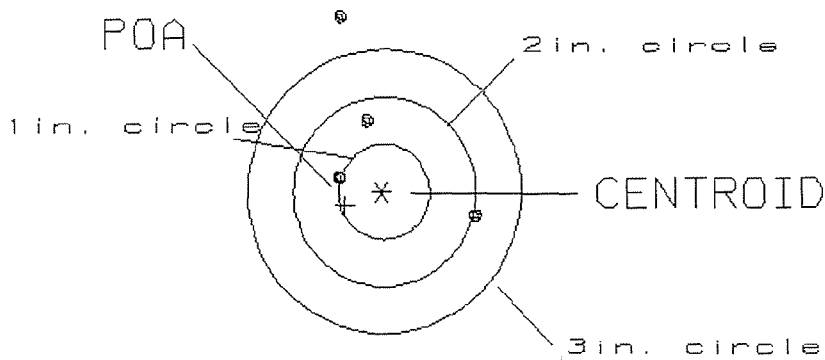
PATTERN #: 2

POA TO CENTROID: .427
 MIN RADIUS : .493
 MEAN RADIUS : 1.337
 MAX RADIUS : 2.510
 CENTROID X : .400
 CENTROID Y : .148

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666844

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.43

1

VS= 4.37

3

GS= 4.42

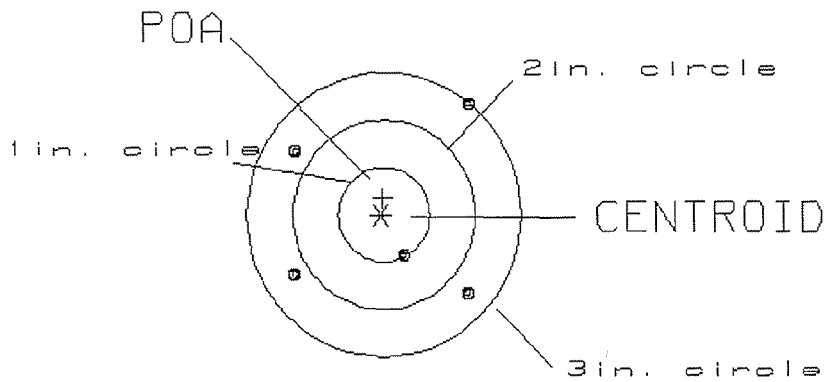
3

PATTERN #: 3
 POA TO CENTROID: .175
 MIN RADIUS : .416
 MEAN RADIUS : 1.100
 MAX RADIUS : 1.486
 CENTROID X : -.021
 CENTROID Y : -.174

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666044

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.96

1

VS= 1.97

1

GS= 2.67

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666044

DATE 5-18-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.57	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.57	2.44		
PULL #3	2.54	2.46	2.64		
PULL #4	2.56	2.55	2.59		
PULL #5	2.56	2.53	2.63		
TOTAL	12.81	12.68	12.89		
AVG.	2.56	2.54	2.58		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.93		
PULL #2	3.01	2.89		
PULL #3	2.78	2.89		
PULL #4	3.03	2.94		
PULL #5	3.03	2.94		
TOTAL	14.90	14.59		
AVG.	2.98	2.92		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.07		4.05
PULL #2	4.09	4.10		4.02
PULL #3	4.10	4.10		3.98
PULL #4	4.11	4.08		4.07
PULL #5	4.08	4.09		4.03
TOTAL	20.46	20.44		20.15
AVG.	4.09	4.09		4.03

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666044
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666044		

Do Not Use

ORDER 25705

MODEL 700T[™] M24

UPC



ORDER 25705

MODEL 700T[™] M24

UPC



SERIAL NO.



C6666044

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

