

C6666045

UPC



C6666045

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

SUBJECT TO PROTECTIVE ORDER

M2400044704

# Do Not Use

*Remington.*<sup>®</sup>

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

MODEL 700<sup>™</sup> M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6\*

SERIAL NO.  
C6666045

46 ORDER NO.  
25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666045

23PR

**Do Not Use**

**ORDER 25705**

MODEL 700™ M24

**UPC**



**ORDER 25705**

MODEL 700™ M24

**UPC**



SERIAL NO.



C6666045

MODEL 700<sup>TM</sup> M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

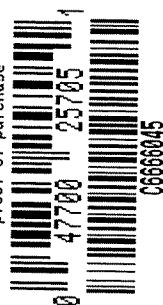
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



06666045

## ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666045

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIALS |
|--------------|----------------------------------------------------------------|----------|--------|----------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3-4-97 | AP       |
| 600          | Proof                                                          |          | 4/1/97 | AE       |
| 607          | Check Headspace                                                |          | 3-5-97 | AP       |
| 610          | Dis-assemble Gun                                               |          | 3-5-97 | AP       |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |          |
|              | Magnaflux Bolt                                                 |          |        |          |
| 615          | Rollmark Caliber                                               |          |        |          |
| 617          | Drill and Tap Sight Holes                                      |          | 3/3/97 | WPT      |
| 618          | Polish Barrel                                                  |          | 3/3/97 | WPT      |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |          |
|              | Apply Coating (Bolt)                                           |          |        |          |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |          |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |          |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |          |
|              | D) Oil Firing Pin Ass'y                                        |          |        |          |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |          |

| OP. # | OP. NAME                                                        | READINGS                 | DATE    | INITIAL |
|-------|-----------------------------------------------------------------|--------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                              | _____                    |         |         |
| CONT. |                                                                 |                          |         |         |
|       | G) SAFETY OFF FORCE                                             | _____                    |         |         |
|       |                                                                 |                          |         |         |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                          | 5-1-97  | EX      |
|       | I) FIRING PIN INDENT                                            | _____                    |         |         |
|       |                                                                 |                          |         |         |
|       | J) ASSEMBLE STOCK                                               |                          | 5-2-97  | RW      |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                          |         |         |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                          | 5-22-97 | 9W      |
|       | M) IRON SIGHT ALIGNMENT                                         |                          | 5-22-97 | 9W      |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                          | 5-22-97 | 9W      |
| 640   | GALLERY TEST AND TARGET                                         | R 60 L 90                | 6-3-97  | 9W      |
|       | A) MALFUNCTIONS                                                 |                          | 6-3-97  | 9W      |
|       | B) PIERCED PRIMERS                                              |                          | 6-3-97  | 9W      |
| 645   | INSPECT FOR LIVE AMMO                                           |                          | 6-3-97  | 9W      |
|       |                                                                 |                          |         |         |
| 655   | FINAL INSPECTION                                                |                          | 6-9-97  | RW      |
|       | A) HEADSPACE                                                    |                          | 6-9-97  | RW      |
|       | B) TRIGGER PULL                                                 | 2.77 2.88 2.69 2.79 2.81 | 6-6-97  | CK      |
|       | FUNCTION                                                        |                          | 6-9-97  | RW      |
| 660   | PACK                                                            |                          | 6-11-97 | PA      |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666045

5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.00233333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.281667$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.281676$

THE AMR FOR THIS RIFLE IS:  $1.172$

## CENTROIDAL DISTANCES

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .320512 |
| 1 | TO | 2 | 1.05152 |
| 1 | TO | 3 | 1.06399 |

3

+ <----POA

1

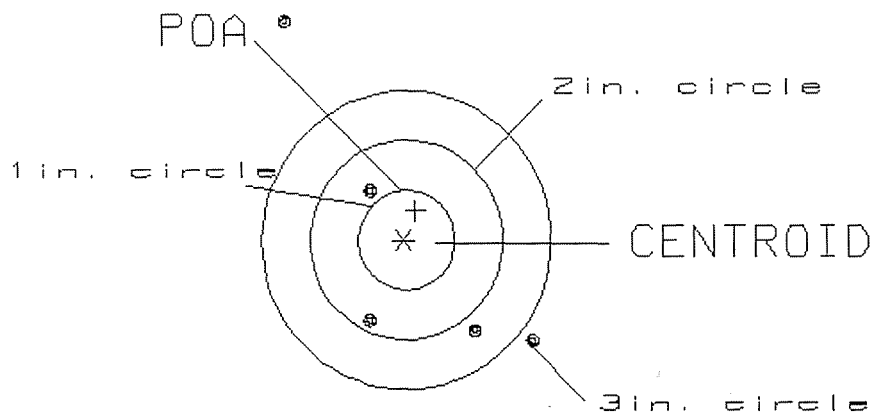
2

PATTERN #: 010  
 POA TO CENTROID: .321  
 MIN RADIUS : .648  
 MEAN RADIUS : 1.375  
 MAX RADIUS : 2.544  
 CENTROID X : -.118  
 CENTROID Y : -.298

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C66666045

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.59

0

VS= 3.16

2

GS= 4.08

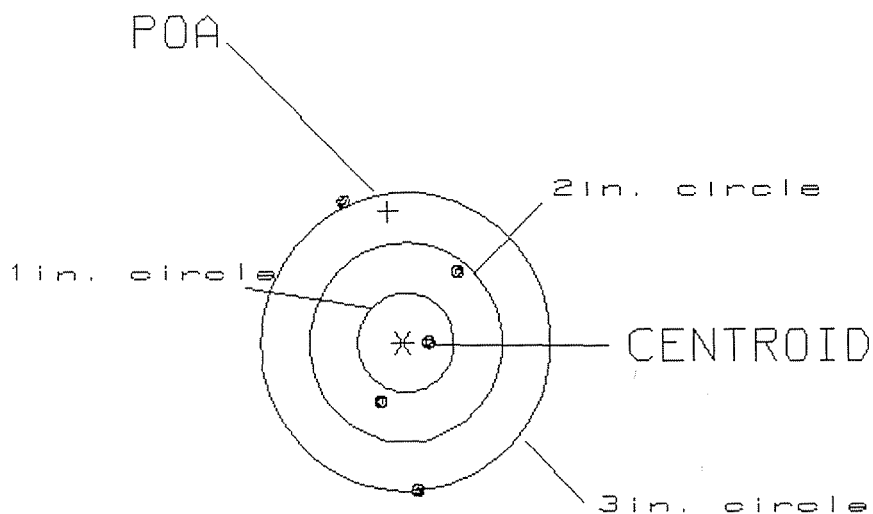
3

PATTERN #: 2  
POA TO CENTROID: 1.321  
MIN RADIUS : .186  
MEAN RADIUS : .957  
MAX RADIUS : 1.528  
CENTROID X : .164  
CENTROID Y : -1.311

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666045

## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.22  
VS= 2.87  
GS= 2.98

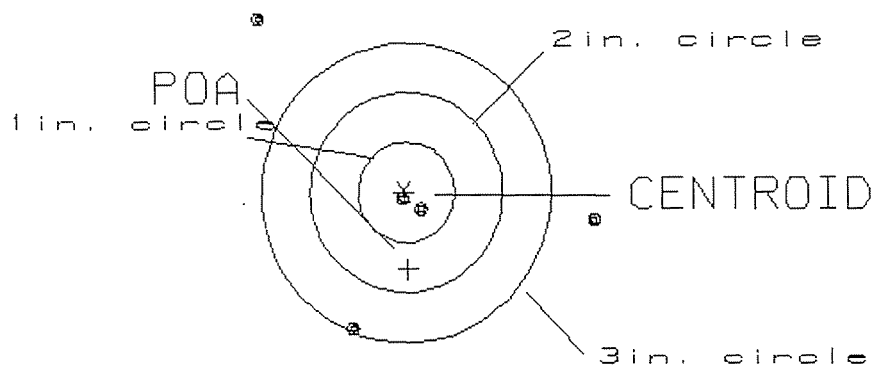
1  
3  
4

PATTERN #: 3  
POA TO CENTROID: .766  
MIN RADIUS : .042  
MEAN RADIUS : 1.183  
MAX RADIUS : 2.297  
CENTROID X : -.053  
CENTROID Y : .764

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C66666045

## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.48

2

VS= 3.06

2

GS= 3.99

3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. C 6666045DATE 5-1-97TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.76             | 2.77                     | 2.70                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.80             | 2.78                     | 2.89                           |                                                                        |
| PULL #3 | 2.82             | 2.82                     | 2.69                           |                                                                        |
| PULL #4 | 2.87             | 2.78                     | 2.59                           |                                                                        |
| PULL #5 | 2.88             | 2.89                     | 2.41                           |                                                                        |
| TOTAL   | 14.13            | 14.04                    | 13.28                          |                                                                        |
| AVG.    | 2.83             | 2.81                     | 2.66                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.09             | 3.15                     |          |
| PULL #2 | 3.15             | 3.17                     |          |
| PULL #3 | 3.15             | 3.24                     |          |
| PULL #4 | 3.18             | 3.31                     |          |
| PULL #5 | 3.20             | 3.27                     |          |
| TOTAL   | 15.77            | 16.14                    |          |
| AVG.    | 3.15             | 3.23                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.92             | 3.82                     |                                | 3.90                                 |
| PULL #2 | 3.91             | 3.60                     |                                | 3.83                                 |
| PULL #3 | 3.79             | 3.84                     |                                | 3.79                                 |
| PULL #4 | 3.63             | 3.83                     |                                | 4.00                                 |
| PULL #5 | 3.74             | 3.83                     |                                | 3.98                                 |
| TOTAL   | 18.99            | 18.92                    |                                | 19.50                                |
| AVG.    | 3.80             | 3.78                     |                                | 3.90                                 |