

UPC



C6666049

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666049
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .193333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.197

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .27602

THE AMR FOR THIS RIFLE IS: 1.072

CENTROIDAL DISTANCES

0 TO 1	.826003
1 TO 2	1.21029
1 TO 3	1.80211

2

+ <----POA

3

1

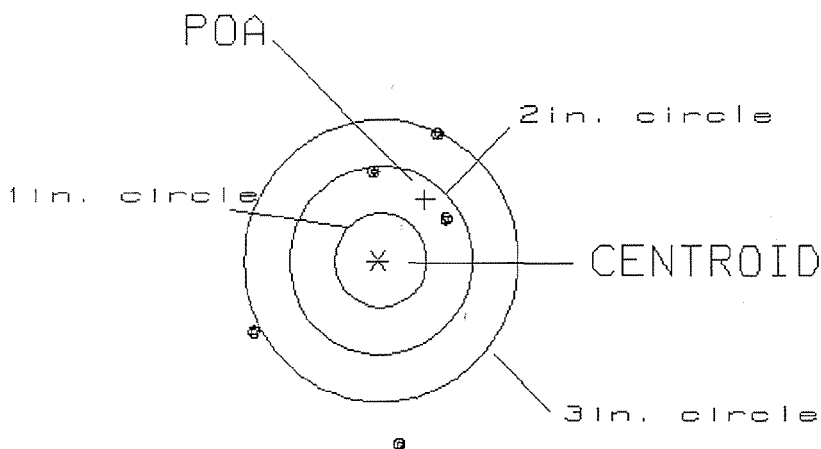
PATTERN #: 1

POA TO CENTROID: .826
 MIN RADIUS : .808
 MEAN RADIUS : 1.358
 MAX RADIUS : 1.987
 CENTROID X : -.516
 CENTROID Y : -.645

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666049

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.05

0

VS= 3.36

2

GS= 3.39

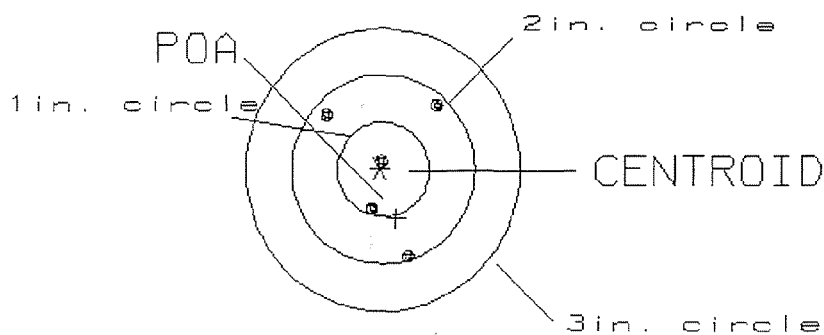
2

PATTERN #: 2
 POA TO CENTROID: .548
 MIN RADIUS : .068
 MEAN RADIUS : .647
 MAX RADIUS : .956
 CENTROID X : -.181
 CENTROID Y : .518

25 Jul 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.26

2

VS= 1.57

5

GS= 1.80

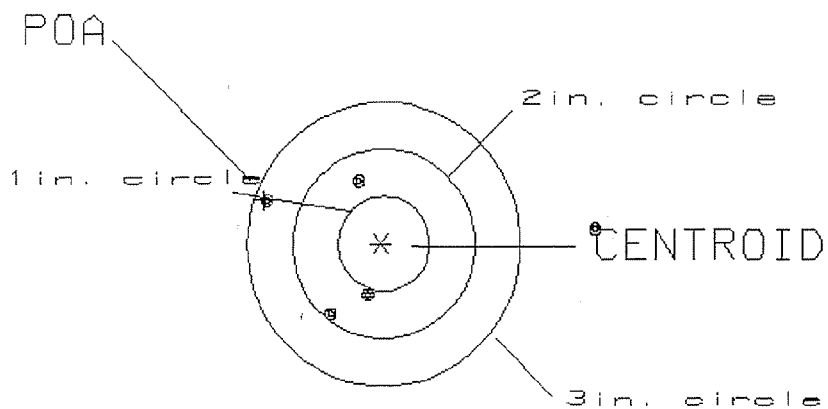
5

PATTERN #: 3
 POA TO CENTROID: 1.359
 MIN RADIUS : .600
 MEAN RADIUS : 1.211
 MAX RADIUS : 2.370
 CENTROID X : 1.277
 CENTROID Y : -.464

25 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.69
 VS= 1.41
 GS= 3.70

0
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666049

DATE 5-23-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.56	2.76		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.53	2.81		
PULL #3	2.64	2.53	2.81		
PULL #4	2.79	2.56	2.57		
PULL #5	2.77	2.66	2.58		
TOTAL	13.32	12.84	13.53		
AVG.	2.66	2.57	2.71		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.86	2.95		
PULL #2	3.11	2.93		
PULL #3	2.97	2.99		
PULL #4	2.94	2.93		
PULL #5	2.89	2.97		
TOTAL	14.77	14.77		
AVG.	2.95	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.94		3.94
PULL #2	3.95	3.93		4.19
PULL #3	4.08	3.96		4.05
PULL #4	3.90	4.02		4.07
PULL #5	4.00	3.85		3.96
TOTAL	19.95	19.70		20.21
AVG.	3.99	3.94		4.04

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>2.5</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>C/K</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>C/K</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.022</u>	<u>6-4-97</u>	<u>C/K</u>
	J) ASSEMBLE STOCK		<u>6-5-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-13-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R 13 L 77</u>	<u>7/25/97</u>	<u>14</u>
	A) MALFUNCTIONS		<u>7/25/97</u>	<u>KT</u>
	B) PIERCED PRIMERS		<u>7/25/97</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>7/25/97</u>	<u>QW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>8-13-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.87</u> <u>2.43</u> <u>2.45</u> <u>2.42</u> <u>2.45</u>	<u>8-2-97</u>	<u>CK</u>
	FUNCTION		<u>8-13-97</u>	<u>RP</u>
660	PACK		<u>8-16-97</u>	<u>BB</u>

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666049

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJT
618	Polish Barrel		3/11/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

Do Not Use

LOT #1

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6666049

46 ORDER NO.
25705

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.



5705 C6666049

26WR

Do Not Use

ORDER 25705

MODEL 700T™ M24

UPC



ORDER 25705

MODEL 700T™ M24

UPC



SERIAL NO



06666049

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

