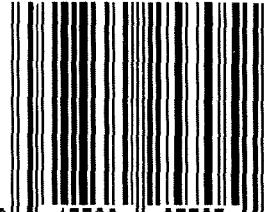


UPC



0 47700 25705 1

C6666051

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666051

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



VERY IMPORTANT!
Instruction Book
enclosed to assist
safe use of this
weapon.

Remington®

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. C6666051

46 ORDER NO. 25705

23PR



5705 C6666051

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

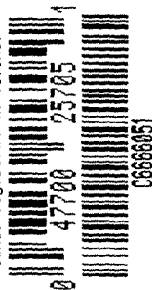
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044786

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666051

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WGT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WGT
618	Polish Barrel		3/11/92	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>2.5</u>	<u>6-4-97</u>	<u>CH</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.022</u> <u>.0225</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>5-29-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-11-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 77</u> <u>Left 73</u>	<u>6-5-97</u>	<u>W</u>
	A) MALFUNCTIONS		<u>6-5-97</u>	<u>900</u>
	B) PIERCED PRIMERS		<u>6-5-97</u>	<u>76</u>
645	INSPECT FOR LIVE AMMO		<u>6-5-97</u>	<u>76</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-11-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.65</u> <u>2.68</u> <u>2.71</u> <u>2.67</u> <u>2.74</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-11-97</u>	<u>RP</u>
			<u>6-20-97</u>	<u>DA.</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666051
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.462333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.331$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.568606$

THE AMR FOR THIS RIFLE IS: $.9433$

CENTROIDAL DISTANCES

Ø TO	1	.7669
1 TO	2	.546466
1 TO	3	.532414

3 2 + <----POA
1

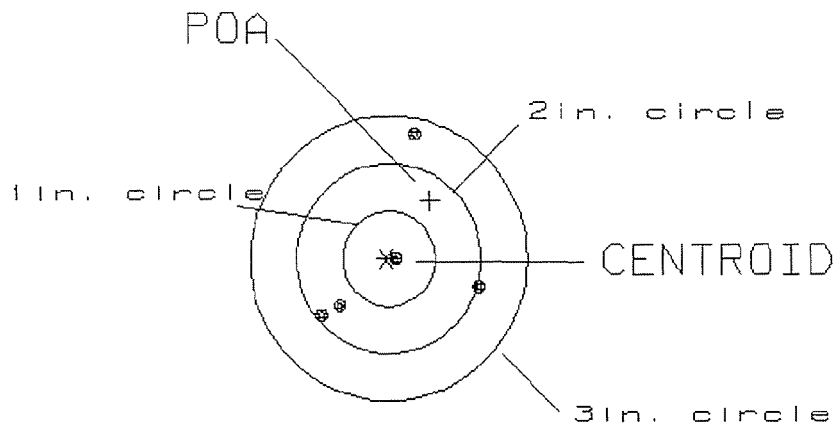
PATTERN #: 010

POA TO CENTROID: .767
 MIN RADIUS : .118
 MEAN RADIUS : .825
 MAX RADIUS : 1.325
 CENTROID X : -.470
 CENTROID Y : -.606

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666051

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 1.85
 GS= 2.12

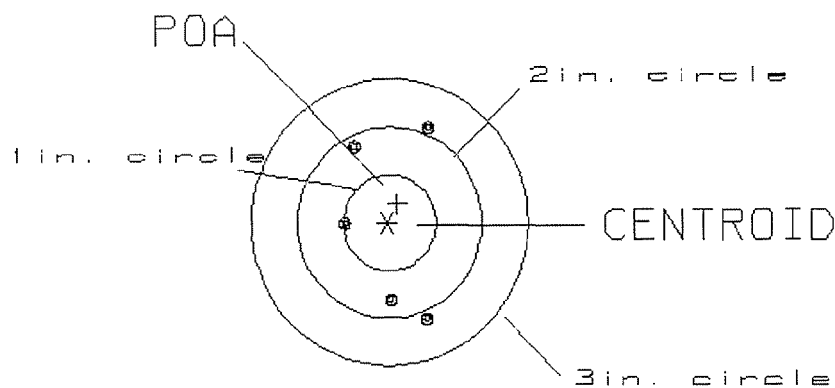
1
 4
 5

PATTERN #: 2
 POA TO CENTROID: .223
 MIN RADIUS : .498
 MEAN RADIUS : .870
 MAX RADIUS : 1.123
 CENTROID X : -.111
 CENTROID Y : -.194

5 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6666051

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .94
 VS= 2.03
 GS= 2.03

1
 3
 5

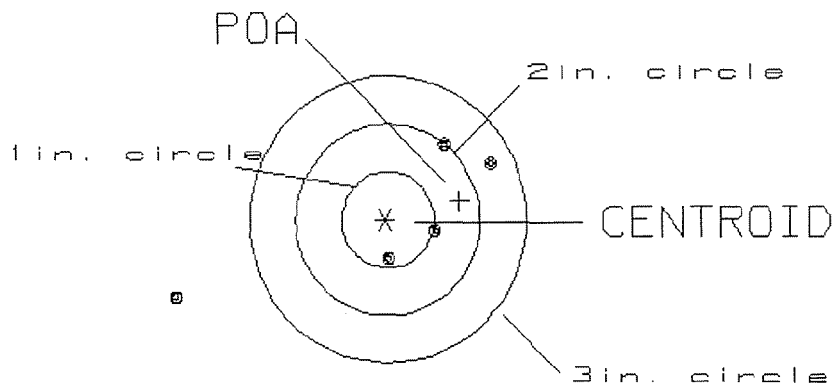
PATTERN #: 030

POA TO CENTROID: .828
 MIN RADIUS : .426
 MEAN RADIUS : 1.135
 MAX RADIUS : 2.419
 CENTROID X : -.806
 CENTROID Y : -.193

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666051

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.38
 VS= 1.64
 GS= 3.68

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666051

DATE 5-23-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.71	2.57	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.65	2.37	
PULL #3	2.69	2.58	2.82	
PULL #4	2.75	2.67	2.66	
PULL #5	2.66	2.37	2.42	
TOTAL	13.54	13.84	12.65	
AVG.	2.71	2.77	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.23		
PULL #2	3.15	3.20		
PULL #3	3.07	3.22		
PULL #4	3.14	3.26		
PULL #5	2.77	3.26		
TOTAL	15.24	16.17		
AVG.	3.05	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.93		4.09
PULL #2	4.17	4.01		4.15
PULL #3	4.12	4.05		4.07
PULL #4	4.20	4.05		4.16
PULL #5	4.24	4.08		4.06
TOTAL	20.79	20.12		20.53
AVG.	4.16	4.02		4.11