

UPC



C6666052

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666052

ORDER 25705
MODEL 700™ M24
UPC



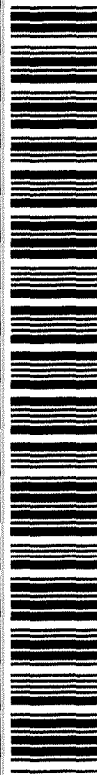
ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 C6666052

VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

SERIAL NO.
C6666

48

ORDER NO.

257

26F

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666052

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.0205</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-30-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 78</u> <u>Left 72</u>	<u>6-17-97</u>	<u>JW</u>
	A) MALFUNCTIONS		<u>6-17-97</u>	<u>JW</u>
	B) PIERCED PRIMERS		<u>6-17-97</u>	<u>JW</u>
645	INSPECT FOR LIVE AMMO		<u>6-17-97</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.72</u> <u>2.72</u> <u>2.68</u> <u>2.76</u> <u>2.76</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

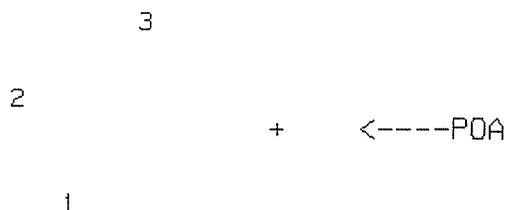
Centroidal distance calculations for Rifle # C6666052
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.295
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .141
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.30265

THE AMR FOR THIS RIFLE IS: 1.09

CENTROIDAL DISTANCES

Ø TO	1	1.42784
1 TO	2	.739249
1 TO	3	1.26054



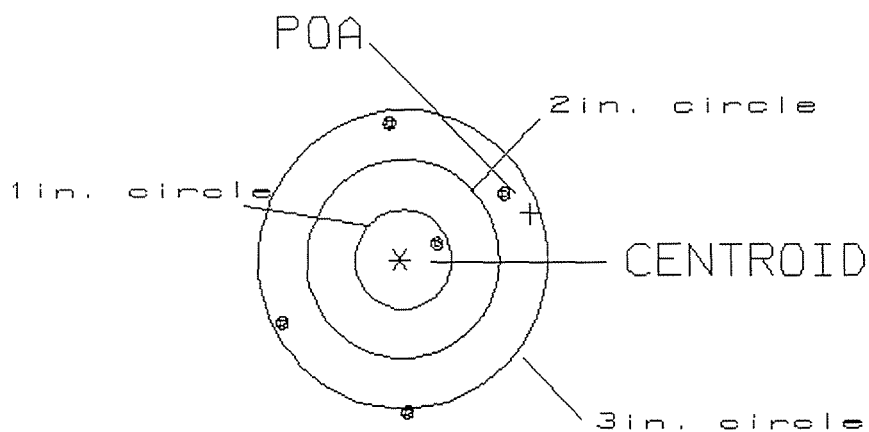
PATTERN #: 1

POA TO CENTROID: 1.427
 MIN RADIUS : .394
 MEAN RADIUS : 1.171
 MAX RADIUS : 1.514
 CENTROID X : -1.350
 CENTROID Y : -.465

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666052

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.29
 VS= 2.83
 GS= 2.83

1
 1
 4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.694

MIN RADIUS : .506

MEAN RADIUS : .878

MAX RADIUS : 1.358

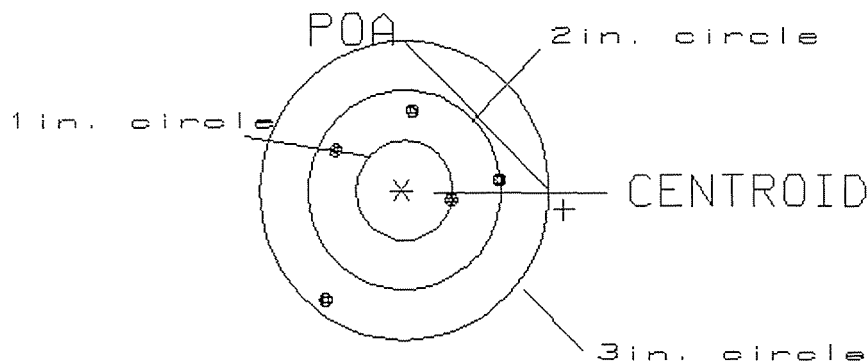
CENTROID X : -1.683

CENTROID Y : .195

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666052

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.77

0

VS= 1.87

4

GS= 2.10

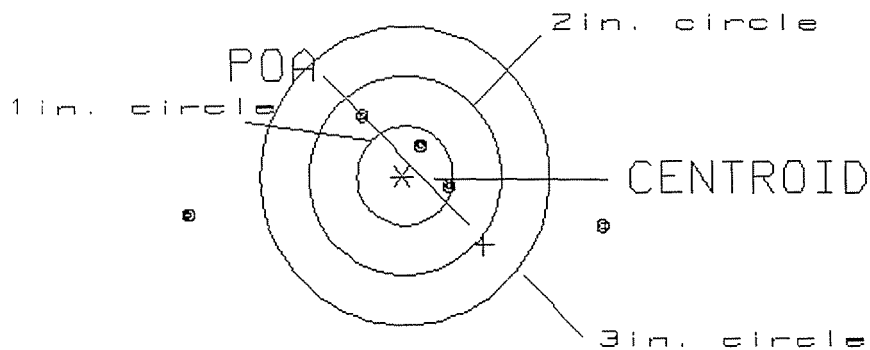
5

PATTERN #: 3
 POA TO CENTROID: 1.098
 MIN RADIUS : .385
 MEAN RADIUS : 1.220
 MAX RADIUS : 2.303
 CENTROID X : -.852
 CENTROID Y : .693

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666052

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.35
 VS= 1.20
 GS= 4.36

2
 3
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6666052

DATE 5-20-97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.55	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.56	2.54	
PULL #3	2.30	2.42	2.50	
PULL #4	2.52	2.60	2.57	
PULL #5	2.56	2.58	2.59	
TOTAL	12.24	12.71	12.71	
AVG.	2.448	2.542	2.542	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.81	2.90	
PULL #2	2.84	3.05	
PULL #3	2.91	3.05	
PULL #4	2.96	3.06	
PULL #5	3.00	3.01	
TOTAL	14.52	15.07	
AVG.	2.904	3.014	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.02		4.03
PULL #2	4.08	4.02		3.94
PULL #3	3.99	4.04		4.04
PULL #4	4.11	4.02		4.02
PULL #5	4.15	4.01		3.97
TOTAL	20.39	20.11		20.0
AVG.	4.078	4.022		4.0