

UPC



C6666055

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



C6666055

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assist
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6666055

46 ORDER NO.
25705

23PR

5705 C6666055

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666053

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-4-97	AP
600	Proof		3-5-97	AMM
607	Check Headspace		3-5-97	AP
610	Dis-assemble Gun		3-5-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>35</u> <u>35</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>25</u> <u>2</u> <u>25</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	EX
	I) FIRING PIN INDENT	<u>205</u> <u>205</u> <u>205</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-3-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	R 95 2 55	6-2-97	JW
	A) MALFUNCTIONS		6-2-97	JW
	B) PIERCED PRIMERS		6-2-97	JW
645	INSPECT FOR LIVE AMMO		6-2-97	JW
655	FINAL INSPECTION		6-9-97	SW
	A) HEADSPACE		6-9-97	SW
	B) TRIGGER PULL	<u>2.42</u> <u>2.39</u> <u>2.41</u> <u>2.40</u> <u>2.42</u>	6-6-97	CK
	FUNCTION		6-9-97	SW
660	PACK		6-11-97	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666055
3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.325
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.436667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .544337

THE AMR FOR THIS RIFLE IS: .971

CENTROIDAL DISTANCES

0 TO 1	.557072
1 TO 2	.422428
1 TO 3	.165557

3
1
2
<----POA

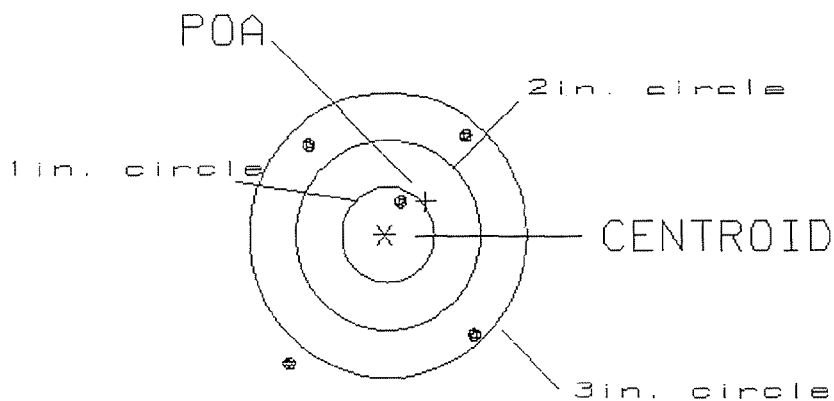
PATTERN #: 1

POA TO CENTROID: .557
 MIN RADIUS : .407
 MEAN RADIUS : 1.237
 MAX RADIUS : 1.722
 CENTROID X : -.435
 CENTROID Y : -.348

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666055

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96

1

VS= 2.46

1

GS= 3.08

4

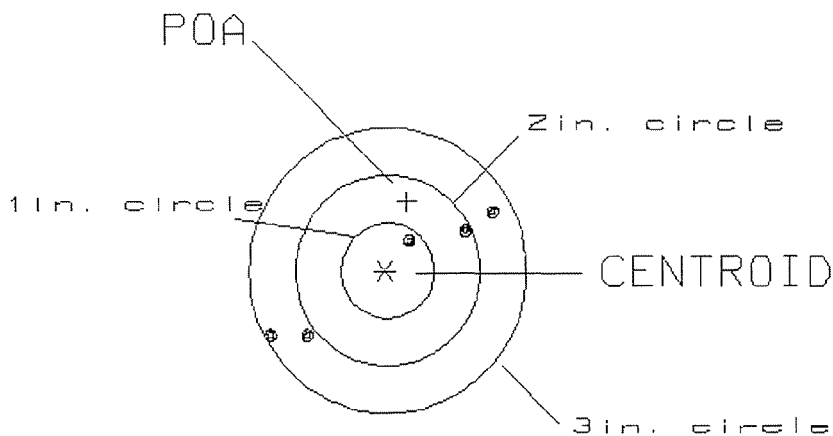
PATTERN #: 2

POA TO CENTROID: .756
 MIN RADIUS : .375
 MEAN RADIUS : 1.026
 MAX RADIUS : 1.455
 CENTROID X : -.233
 CENTROID Y : -.719

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666055

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.38

1

VS= 1.36

2

GS= 2.74

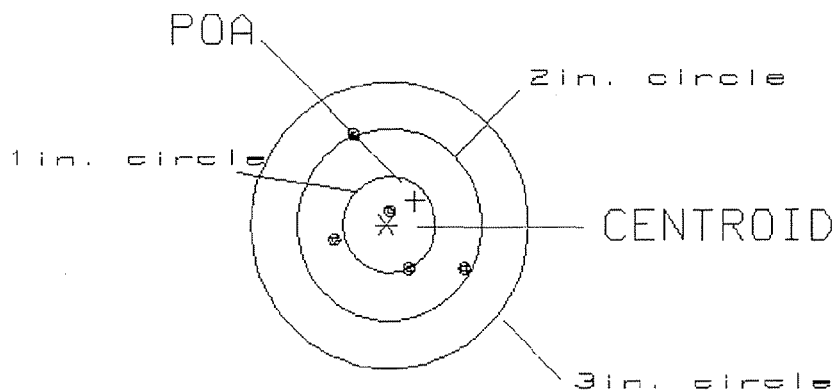
5

PATTERN #: 030
 POA TO CENTROID: .391
 MIN RADIUS : .191
 MEAN RADIUS : .650
 MAX RADIUS : .986
 CENTROID X : -.307
 CENTROID Y : -.243

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666055

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.41

1

VS= 1.37

5

GS= 1.82

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666055

DATE 5-2-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.56	2.71		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.62	2.70		
PULL #3	2.52	2.60	2.66		
PULL #4	2.59	2.62	2.71		
PULL #5	2.60	2.62	2.69		
TOTAL	12.94	13.02	13.47		
AVG.	2.59	2.60	2.69		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.09		
PULL #2	3.21	3.19		
PULL #3	3.19	3.08		
PULL #4	3.11	3.18		
PULL #5	3.13	3.19		
TOTAL	15.83	15.73		
AVG.	3.17	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96			3.93
PULL #2	4.00			4.03
PULL #3	3.77			4.05
PULL #4	3.93			4.03
PULL #5	3.95			4.05
TOTAL	19.61			20.09
AVG.	3.92			4.02