

UPC



C66666056

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666056

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJF
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJF
618	Polish Barrel		5/12/97	WJF
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>5</u> <u>5</u>	<u>6-2-97</u>	<u>FW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3.5</u> <u>4</u>	<u>6-2-97</u>	<u>FW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>20.5</u> <u>21</u> <u>21.5</u>	<u>6-2-97</u>	<u>FW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-4-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-4-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-4-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIND. L 80 R 70</u>	<u>6-12-97</u>	<u>THD</u>
	A) MALFUNCTIONS		<u>6-12-97</u>	<u>THD</u>
	B) PIERCED PRIMERS		<u>6-12-97</u>	<u>THD</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>THD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-16-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.87</u> <u>2.87</u> <u>2.88</u> <u>2.89</u> <u>2.46</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-16-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666056
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .103667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0353333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .109523

THE AMR FOR THIS RIFLE IS: .9457

CENTROIDAL DISTANCES

0	TO	1	.37435
1	TO	2	.423713
1	TO	3	.495558

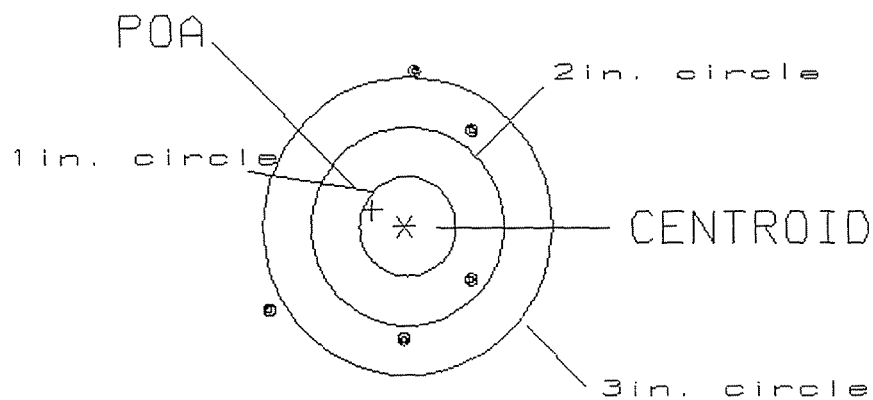
$\frac{3}{4}$ <----POA
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .374
 MIN RADIUS : .859
 MEAN RADIUS : 1.280
 MAX RADIUS : 1.614
 CENTROID X : .337
 CENTROID Y : -.163

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666056

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.08

0

VS= 2.77

1

GS= 2.81

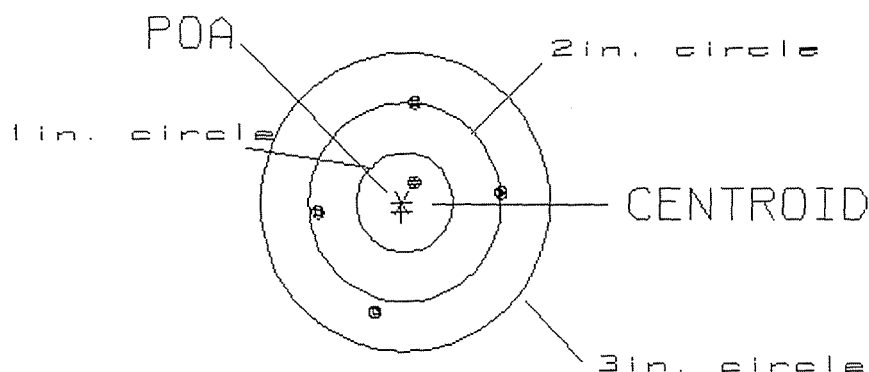
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .099
 MIN RADIUS : .224
 MEAN RADIUS : .866
 MAX RADIUS : 1.199
 CENTROID X : .004
 CENTROID Y : .099

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666056

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.91
 VS= 2.13
 GS= 2.18

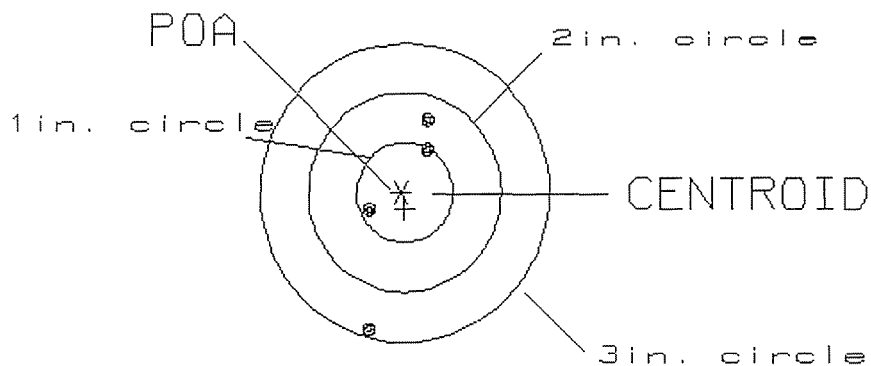
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 3
 5

PATTERN #: 3
 POA TO CENTROID: .173
 MIN RADIUS : .389
 MEAN RADIUS : .691
 MAX RADIUS : 1.380
 CENTROID X : -.030
 CENTROID Y : .170

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .60
 VS= 2.02
 GS= 2.10

3
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 6666 056

DATE 5-21-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.45	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.44	2.56	
PULL #3	2.52	2.44	2.61	
PULL #4	2.50	2.40	2.66	
PULL #5	2.52	2.47	2.55	
TOTAL	12.57	12.2	13.03	
AVG.	2.514	2.44	2.606	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.69	2.99	
PULL #2	2.99	2.96	
PULL #3	2.98	2.92	
PULL #4	3.00	2.88	
PULL #5	3.05	2.98	
TOTAL	14.71	14.73	
AVG.	2.942	2.946	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.93		3.70
PULL #2	4.02	3.95		3.70
PULL #3	4.02	3.88		3.76
PULL #4	4.02	3.72		3.72
PULL #5	4.02	3.92		3.73
TOTAL	20.16	19.4		18.61
AVG.	4.032	3.88		3.722

Do Not Use

NO



ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of the
firearm.

SERIAL NO.
C6666056

46 ORDER NO.

25705



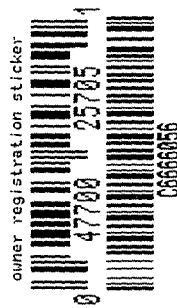
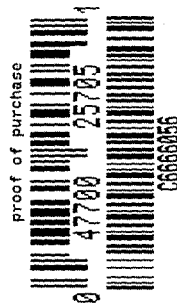
5705 C6666056

24PR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



M2400044848

CONFIDENTIAL SUBJECT TO PROTECTIVE ORDER