

UPC



C6666057

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tr. Off. Marks Registered Marque Déposée

SERIAL NO.  
C6666057

48 ORDER NO.  
25705

26PR

5705 C6666057

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



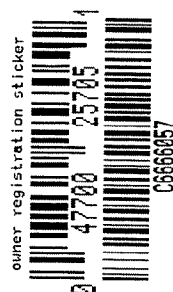
C6666057

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



## ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666057

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIAL |
|--------------|----------------------------------------------------------------|----------|--------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3/4/97 | AP      |
| 600          | Proof                                                          |          |        |         |
| 607          | Check Headspace                                                |          | 3/5/97 | AP      |
| 610          | Dis-assemble Gun                                               |          | 3/5/97 | AP      |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |         |
|              | Magnaflux Bolt                                                 |          |        |         |
| 615          | Rollmark Caliber                                               |          |        |         |
| 617          | Drill and Tap Sight Holes                                      |          |        |         |
| 618          | Polish Barrel                                                  |          |        |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |         |
|              | Apply Coating (Bolt)                                           |          |        |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |         |
|              | D) Oil Firing Pin Ass'y                                        |          |        |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4</u> <u>4</u>                                  | 5-7-97  | JW      |
|              | G) SAFETY OFF FORCE                                                   | <del>25</del> <u>3</u> <u>3</u>                             | 5-7-97  | JW      |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             | 4-18-97 | EX      |
|              | I) FIRING PIN INDENT                                                  | <u>23.5</u> <u>23.5</u> <u>24</u>                           | 5-7-97  | JW      |
|              | J) ASSEMBLE STOCK                                                     |                                                             | 4-30-97 | RW      |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | 6-23-97 | RP      |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | 5-29-97 | JW      |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | 5-24-97 | JW      |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | 5-29-97 | JW      |
| 640          | GALLERY TEST AND TARGET                                               | L-59 R. 91                                                  | 6-17-97 | NF      |
|              | A) MALFUNCTIONS                                                       |                                                             | "       | NF      |
|              | B) PIERCED PRIMERS                                                    |                                                             | "       | NF      |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | 6-17-97 | DXS     |
| 655          | FINAL INSPECTION                                                      |                                                             | 6-23-97 | RP      |
|              | A) HEADSPACE                                                          |                                                             |         |         |
|              | B) TRIGGER PULL                                                       | <u>2.70</u> <u>2.65</u> <u>2.71</u> <u>2.72</u> <u>2.72</u> | 6-18-97 | CK      |
|              | FUNCTION                                                              |                                                             | 6-23-97 | RP      |
| 660          | PACK                                                                  |                                                             |         |         |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666057  
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.242333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.275  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .366538

THE AMR FOR THIS RIFLE IS: 1.193

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .60144  |
| 1 TO 2 | .91277  |
| 1 TO 3 | .731194 |

1 +<sup>3</sup> <----POA

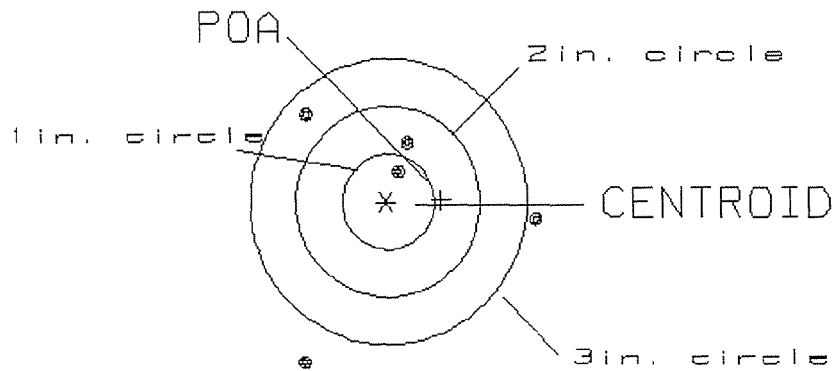
2

PATTERN #: 1  
 POA TO CENTROID: .601  
 MIN RADIUS : .311  
 MEAN RADIUS : 1.146  
 MAX RADIUS : 1.919  
 CENTROID X : -.601  
 CENTROID Y : -.023

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666057

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.53  
 VS= 2.58  
 GS= 2.96

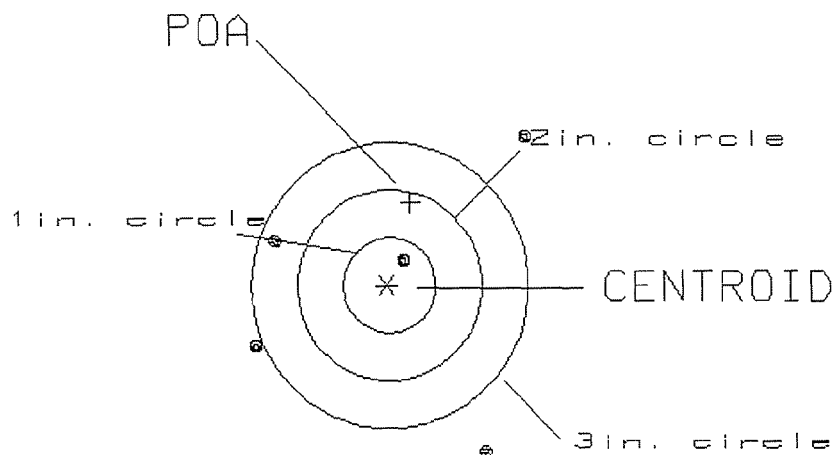
1  
 2  
 3

PATTERN #: 2  
 POA TO CENTROID: .902  
 MIN RADIUS : .296  
 MEAN RADIUS : 1.480  
 MAX RADIUS : 2.163  
 CENTROID X : -.251  
 CENTROID Y : -.866

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666057

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.91  
 VS= 3.28  
 GS= 3.65

1  
 1  
 2

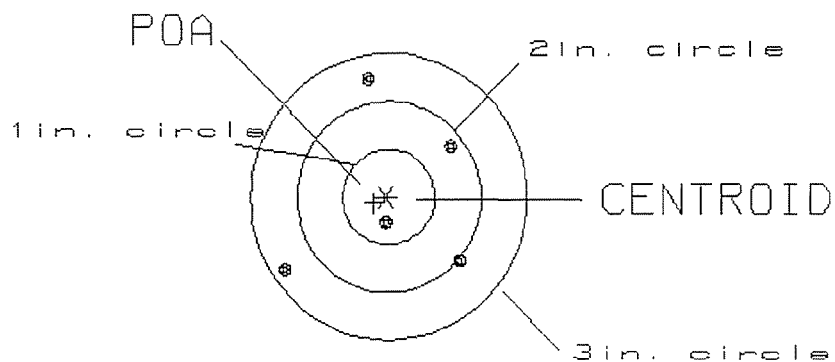
PATTERN #: 030

POA TO CENTROID: .141  
 MIN RADIUS : .299  
 MEAN RADIUS : .954  
 MAX RADIUS : 1.353  
 CENTROID X : .125  
 CENTROID Y : .064

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C66666057

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.88

1

VS= 1.95

2

GS= 2.19

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. C6666057

DATE 4-18-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.63             | 2.44                     | 2.63                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.63             | 2.56                     | 2.77                           |                                                                        |
| PULL #3 | 2.61             | 2.56                     | 2.72                           |                                                                        |
| PULL #4 | 2.57             | 2.57                     | 2.76                           |                                                                        |
| PULL #5 | 2.58             | 2.55                     | 2.72                           |                                                                        |
| TOTAL   | 13.02            | 12.68                    | 13.60                          |                                                                        |
| AVG.    | 2.60             | 2.54                     | 2.72                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.07             | 3.01                     |          |
| PULL #2 | 3.01             | 2.95                     |          |
| PULL #3 | 3.04             | 2.91                     |          |
| PULL #4 | 2.99             | 2.91                     |          |
| PULL #5 | 2.96             | 2.89                     |          |
| TOTAL   | 15.07            | 14.67                    |          |
| AVG.    | 3.01             | 2.93                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.04             | 3.99                     |                                | 4.03                                 |
| PULL #2 | 3.93             | 3.84                     |                                | 3.89                                 |
| PULL #3 | 3.91             | 3.95                     |                                | 3.87                                 |
| PULL #4 | 3.93             | 3.89                     |                                | 3.94                                 |
| PULL #5 | 3.89             | 19.56                    |                                | 3.88                                 |
| TOTAL   | 19.70            | 19.56                    |                                | 19.61                                |
| AVG.    | 3.94             | 3.91                     |                                | 3.92                                 |