

UPC



~~68666058~~

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marco Registered Marque Deposited

SERIAL NO.
C6666058

46 ORDER NO.
25705

26PR

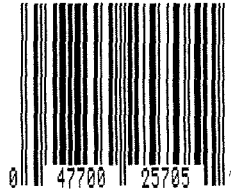
5705 C6666058



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

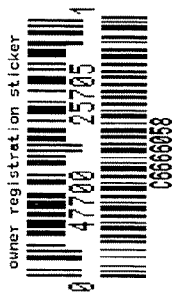
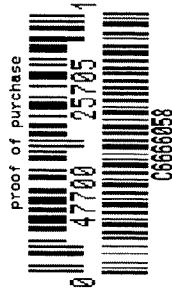


C6666058

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666058

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/87	WJT
618	Polish Barrel		3/21/87	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3⁵</u> <u>3⁵</u> <u>3</u>	5-8-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3</u> <u>3</u>	5-8-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23⁵</u> <u>22⁵</u> <u>23⁵</u>	5-8-97	QW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	RP
	M) IRON SIGHT ALIGNMENT		5-27-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	RP
640	GALLERY TEST AND TARGET	Win. L 79 R 71	6-23-97	TM
	A) MALFUNCTIONS		6-23-97	TM
	B) PIERCED PRIMERS		6-23-97	TM
645	INSPECT FOR LIVE AMMO		6-23-97	TBD
655	FINAL INSPECTION			
	A) HEADSPACE		6-26-97	RW
	B) TRIGGER PULL	<u>2.84</u> <u>2.75</u> <u>2.49</u> <u>2.60</u> <u>2.45</u>	6-25-97	CR
	FUNCTION		6-26-97	RW
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666058
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0276667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.302
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .303265

THE AMR FOR THIS RIFLE IS: 1.045

CENTROIDAL DISTANCES

0 TO 1	.546265
1 TO 2	.535392
1 TO 3	.428939

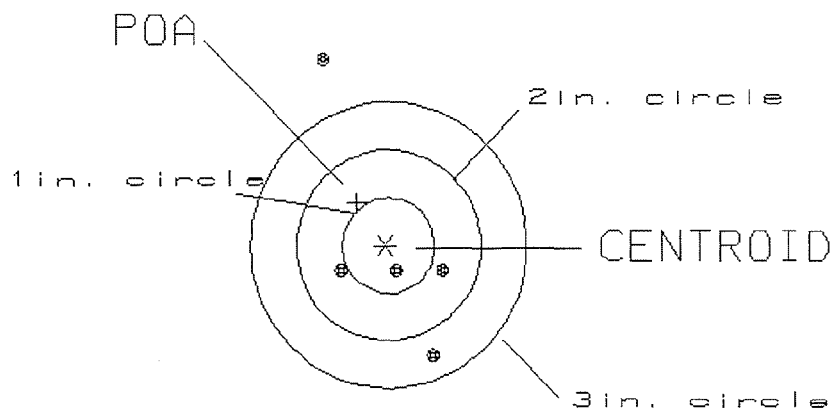
+ <----POA
23
1

PATTERN #: 010
 POA TO CENTROID: .546
 MIN RADIUS : .237
 MEAN RADIUS : .949
 MAX RADIUS : 2.057
 CENTROID X : .314
 CENTROID Y : -.447

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666058

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.26
 VS= 3.07
 GS= 3.29

1
 3
 4

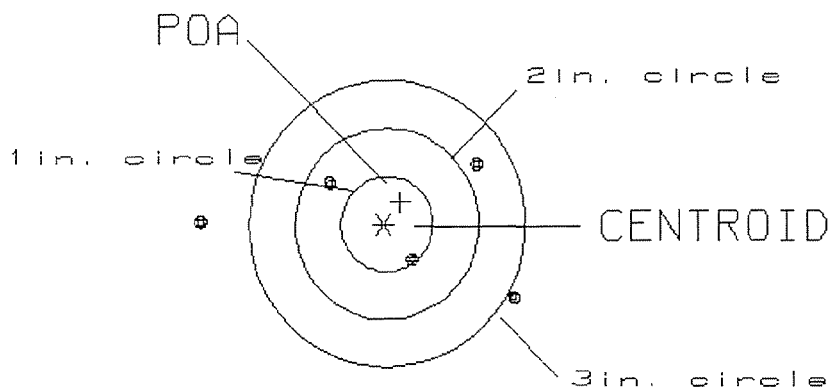
PATTERN #: 2

POA TO CENTROID: .288
 MIN RADIUS : .417
 MEAN RADIUS : 1.176
 MAX RADIUS : 2.006
 CENTROID X : -.175
 CENTROID Y : -.229

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666058

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.40

1

VS= 1.34

2

GS= 3.48

3

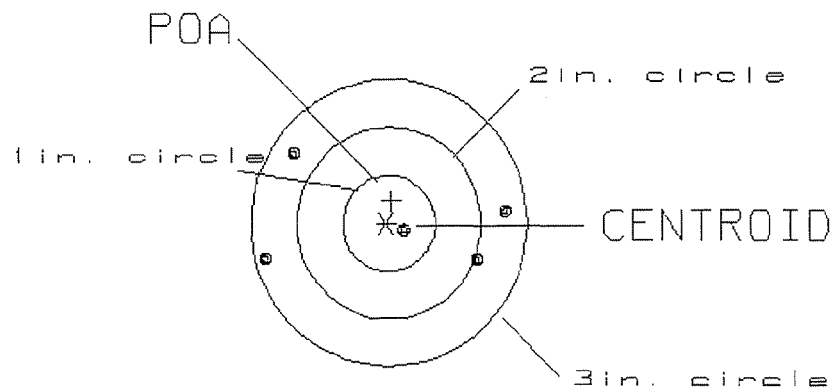
PATTERN #: 3

POA TO CENTROID: .237
 MIN RADIUS : .169
 MEAN RADIUS : 1.009
 MAX RADIUS : 1.387
 CENTROID X : -.056
 CENTROID Y : -.230

23 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666058

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.60
 VS= 1.14
 GS= 2.65

1
 2
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666058
DATE 12/10/86
TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.38		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.56		2.40	
PULL #3	2.46	2.37		2.46	
PULL #4	2.51	2.48		2.33	
PULL #5	2.42	2.47		2.48	
TOTAL	12.32	12.26		11.89	
AVG.	2.46	2.45		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.33		
PULL #2	3.28	3.10		
PULL #3	3.32	3.28		
PULL #4	3.23	3.15		
PULL #5	3.31	3.25		
TOTAL	16.25	16.11		
AVG.	3.25	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.00		4.22
PULL #2	4.15	3.97		4.07
PULL #3	4.00	4.02		4.07
PULL #4	4.04	4.04		4.06
PULL #5	4.11	3.91		4.13
TOTAL	20.39	19.94		20.55
AVG.	4.08	3.99		4.11