

UPC

C6666061



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. C6666061

46 ORDER NO. 25705

23PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 C6666061

ORDER 25705

MODEL 700™ M24

UPC



Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



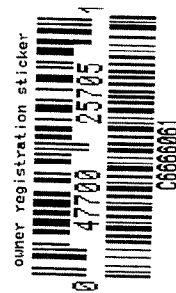
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666061

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/25/97	WJT
618	Polish Barrel		3/25/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	6-4-97	CIC
625	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CIC
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>,020</u> <u>,0215</u> <u>,022</u>	6-4-97	CIC
	J) ASSEMBLE STOCK		5-29-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-14-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	RP
	M) IRON SIGHT ALIGNMENT		5-29-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-14-97	RP
640	GALLERY TEST AND TARGET	R-84 L-60	6-8-97	D/H
	A) MALFUNCTIONS		6-17-97	20
	B) PIERCED PRIMERS		6-8-97	D/H
			6-13-97	20
			6-8-97	D/H
			6-13-97	74
645	INSPECT FOR LIVE AMMO		6-8-97	DA
			6-13-97	AF
655	FINAL INSPECTION			
	A) HEADSPACE		6-14-97	RP
	B) TRIGGER PULL	<u>2.45</u> <u>2.66</u> <u>2.78</u> <u>2.65</u> <u>2.87</u>	6-11-97	CIC
	FUNCTION		6-14-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666061
13 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.702667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.182333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.725938$

THE AMR FOR THIS RIFLE IS: 1.181

CENTROIDAL DISTANCES

0 TO 1	.208216
1 TO 2	1.10306
1 TO 3	1.3312

2

1

+

3

<----POA

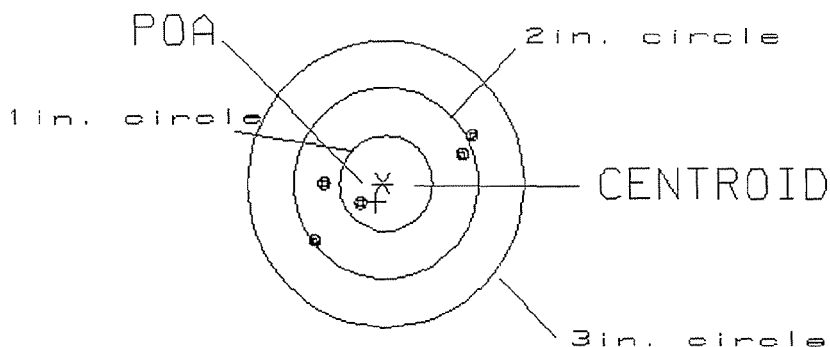
PATTERN #: 010

POA TO CENTROID: .208
 MIN RADIUS : .349
 MEAN RADIUS : .791
 MAX RADIUS : 1.036
 CENTROID X : .073
 CENTROID Y : .195

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666061.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.67

1

VS= 1.06

4

GS= 1.98

5

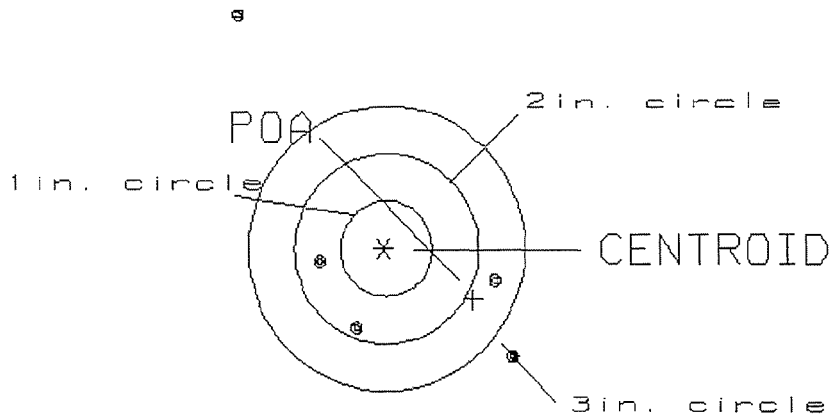
PATTERN #: 2

POA TO CENTROID: 1.113
 MIN RADIUS : .715
 MEAN RADIUS : 1.504
 MAX RADIUS : 2.908
 CENTROID X : -.977
 CENTROID Y : .533

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6566061.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.00
 VS= 3.51
 GS= 4.61

0
 2
 3

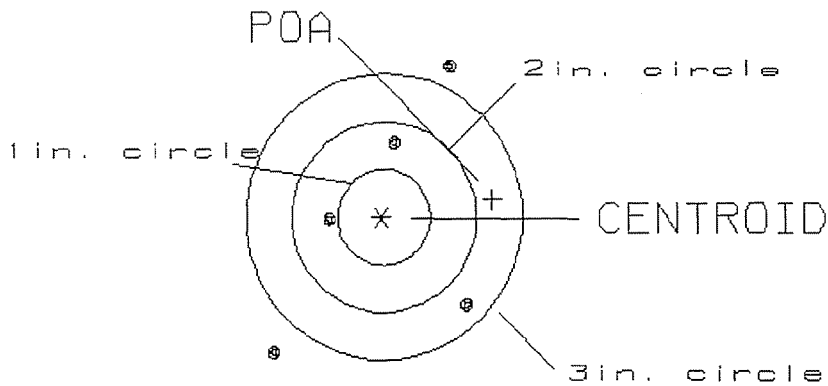
PATTERN #: 3

POA TO CENTROID: 1.217
MIN RADIUS : .636
MEAN RADIUS : 1.249
MAX RADIUS : 1.840
CENTROID X : -1.204
CENTROID Y : -.181

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666061.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.10
VS= 2.99
GS= 3.54

0
2
3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666061
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .167
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0163333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .167797

THE AMR FOR THIS RIFLE IS: 1.398

CENTROIDAL DISTANCES

0 TO	1	.380043
1 TO	2	.636793
1 TO	3	.775635

1
+ 2 <----POA
3

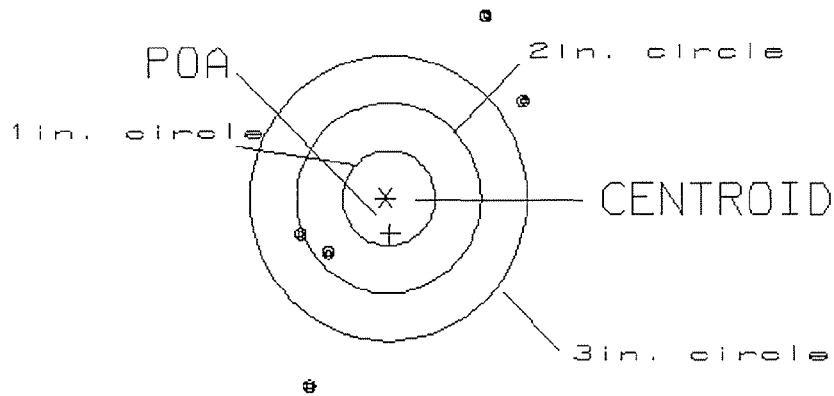
PATTERN #: 1

POA TO CENTROID: .380
 MIN RADIUS : .868
 MEAN RADIUS : 1.599
 MAX RADIUS : 2.147
 CENTROID X : -.048
 CENTROID Y : .377

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666061

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.42
 VS= 3.86
 GS= 4.28

0
 1
 2

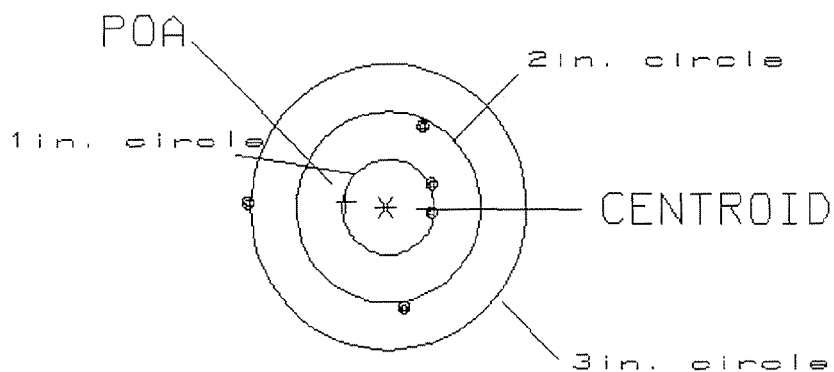
PATTERN #: 2

POA TO CENTROID: .430
 MIN RADIUS : .508
 MEAN RADIUS : .924
 MAX RADIUS : 1.537
 CENTROID X : .428
 CENTROID Y : -.046

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666061

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.04

0

VS= 1.91

3

GS= 2.12

4

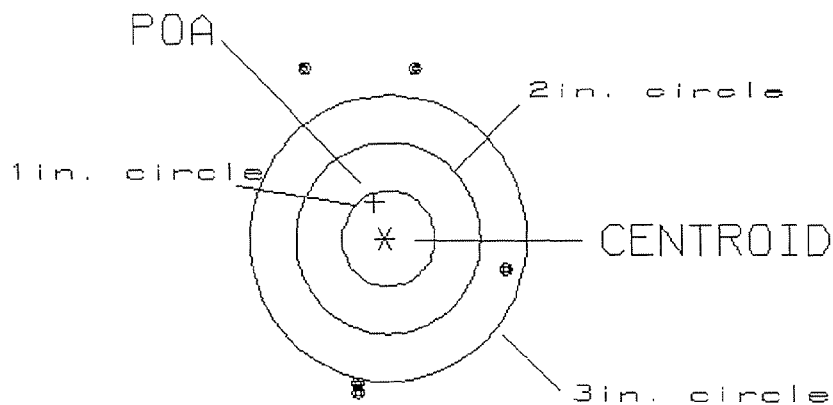
PATTERN #: 3

POA TO CENTROID: .399
 MIN RADIUS : 1.327
 MEAN RADIUS : 1.670
 MAX RADIUS : 2.014
 CENTROID X : .121
 CENTROID Y : -.380

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666061

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21

0

VS= 3.46

0

GS= 3.50

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666061
DATE 5-23-97
TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.44	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.50	2.64	
PULL #3	2.54	2.39	2.60	
PULL #4	2.55	2.53	2.70	
PULL #5	2.57	2.54	2.64	
TOTAL	12.77	12.40	13.10	
AVG.	2.55	2.48	2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.01	
PULL #2	3.01	2.78	
PULL #3	3.00	2.83	
PULL #4	2.81	2.92	
PULL #5	2.96	2.97	
TOTAL	14.80	14.51	
AVG.	2.96	2.90	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.07		3.96
PULL #2	3.94	3.81		3.96
PULL #3	3.98	4.04		4.03
PULL #4	3.95	3.68		3.89
PULL #5	3.88	4.06		3.97
TOTAL	19.87	19.66		19.81
AVG.	3.97	3.93		3.96