

UPC



C6666062

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\*INCLUDES 1 IN CHAMBER

## ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666062

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIAL |
|--------------|----------------------------------------------------------------|----------|--------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3/4/97 | AP      |
| 600          | Proof                                                          |          | 3-5-97 | AMM     |
| 607          | Check Headspace                                                |          | 3/5/97 | AP      |
| 610          | Dis-assemble Gun                                               |          | 3/6/97 | AP      |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |         |
|              | Magnaflux Bolt                                                 |          |        |         |
| 615          | Rollmark Caliber                                               |          |        |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/3/97 | WPT     |
| 618          | Polish Barrel                                                  |          | 3/3/97 | WPT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |         |
|              | Apply Coating (Bolt)                                           |          |        |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |         |
|              | D) Oil Firing Pin Ass'y                                        |          |        |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4</u> <u>4</u>                                  | 5-6-97  | RW      |
|              | G) SAFETY OFF FORCE                                                   | <u>2.5</u> <u>2.5</u> <u>2.5</u>                            | 5-6-97  | RW      |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             | 4-17-97 | ER      |
|              | I) FIRING PIN INDENT                                                  | <u>24</u> <u>23.5</u> <u>23.5</u>                           |         |         |
|              | J) ASSEMBLE STOCK                                                     |                                                             | 4-28-97 | RW      |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | 6-6-97  | RW      |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | 5-27-97 | RW      |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | 5-27-97 | RW      |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | 5-27-97 | RW      |
| 640          | GALLERY TEST AND TARGET                                               | Dist R48 L102                                               |         |         |
|              | A) MALFUNCTIONS                                                       |                                                             |         |         |
|              | B) PIERCED PRIMERS                                                    |                                                             |         |         |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             |         |         |
| 655          | FINAL INSPECTION                                                      |                                                             | 6-6-97  | RW      |
|              | A) HEADSPACE                                                          |                                                             |         |         |
|              | B) TRIGGER PULL                                                       | <u>2.75</u> <u>2.75</u> <u>2.71</u> <u>2.74</u> <u>2.70</u> | 6-6-97  | CR      |
|              | FUNCTION                                                              |                                                             | 6-6-97  | RW      |
| 660          | PACK                                                                  |                                                             | 6-11-97 | RA      |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. C6666062

DATE 4-17-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.63             | 2.56                     | 2.58                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.59             | 2.59                     | 2.39                           |                                                                        |
| PULL #3 | 2.61             | 2.58                     | 2.42                           |                                                                        |
| PULL #4 | 2.59             | 2.57                     | 2.41                           |                                                                        |
| PULL #5 | 2.69             | 2.58                     | 2.43                           |                                                                        |
| TOTAL   | 13.11            | 12.88                    | 12.23                          |                                                                        |
| AVG.    | 2.62             | 2.58                     | 2.45                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.22             | 3.13                     |          |
| PULL #2 | 3.13             | 3.00                     |          |
| PULL #3 | 3.15             | 3.01                     |          |
| PULL #4 | 3.08             | 3.01                     |          |
| PULL #5 | 3.06             | 3.15                     |          |
| TOTAL   | 15.64            | 15.3                     |          |
| AVG.    | 3.13             | 3.06                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.06             | 3.98                     |                                | 4.22                                 |
| PULL #2 | 4.05             | 3.85                     |                                | 4.04                                 |
| PULL #3 | 4.05             | 4.01                     |                                | 4.08                                 |
| PULL #4 | 4.03             | 4.02                     |                                | 4.06                                 |
| PULL #5 | 4.05             | 4.04                     |                                | 4.07                                 |
| TOTAL   | 20.24            | 19.90                    |                                | 20.47                                |
| AVG.    | 4.05             | 3.98                     |                                | 4.09                                 |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666062  
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .760667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .385  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .852548

THE AMR FOR THIS RIFLE IS: 1.189

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | 1.00659 |
| 1 TO 2 | .528973 |
| 1 TO 3 | .613029 |

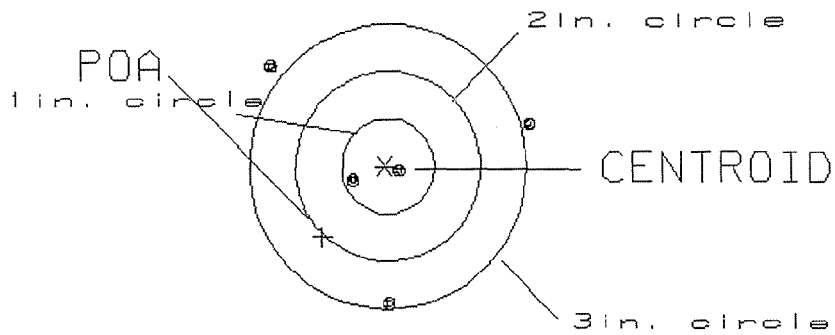
1  
2  
+ < <sup>3</sup>----POA

PATTERN #: 1  
 POA TO CENTROID: 1.007  
 MIN RADIUS : .093  
 MEAN RADIUS : 1.027  
 MAX RADIUS : 1.632  
 CENTROID X : .678  
 CENTROID Y : .744

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666062

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.75  
 VS= 2.48  
 GS= 2.81

2  
 2  
 3

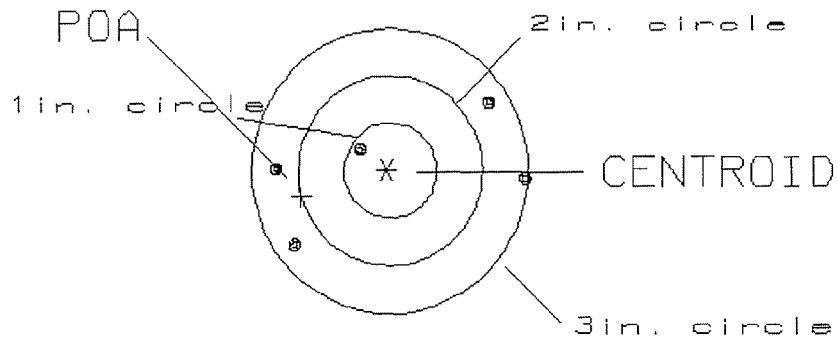
PATTERN #: 2

POA TO CENTROID: .973  
 MIN RADIUS : .336  
 MEAN RADIUS : 1.118  
 MAX RADIUS : 1.499  
 CENTROID X : .932  
 CENTROID Y : .280

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c66666062

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.71

1

VS= 1.48

1

GS= 2.71

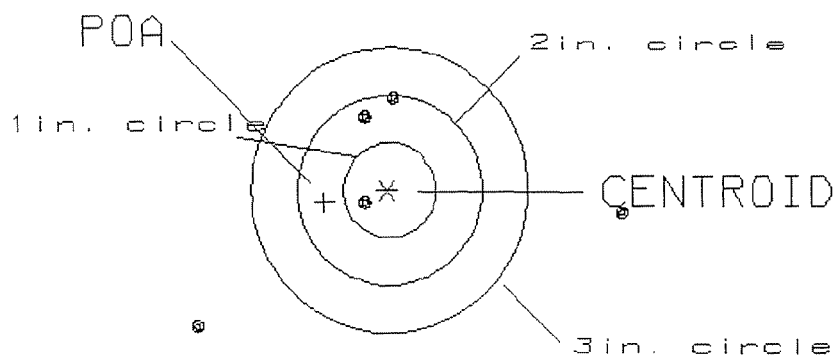
5

PATTERN #: 030  
 POA TO CENTROID: .685  
 MIN RADIUS : .255  
 MEAN RADIUS : 1.421  
 MAX RADIUS : 2.528  
 CENTROID X : .672  
 CENTROID Y : .131

2 Jun 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 4.57  
 VS= 2.42  
 GS= 4.74

1  
 3  
 3

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée

SERIAL NO. C6666062

46 ORDER NO. 25705

23PR

5705 C6666062

ORDER 25705  
MODEL 700™ M24  
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**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

