

UPC



C6666063

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



C6666063

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6666063

46
ORDER NO.
25705

23PR

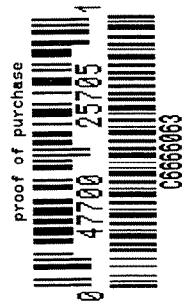
5705 C6666063

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C-6666063

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		3-5-97	J.M.M.
607	Check Headspace		3/6/97	AP
610	Dis-assemble Gun		3/6/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	5-5-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-5-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	EK
	I) FIRING PIN INDENT	<u>23.5</u> <u>23.5</u> <u>23.5</u>	5-5-97	QW
	J) ASSEMBLE STOCK		4/24/97	EW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	QW
	M) IRON SIGHT ALIGNMENT		5-28-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	QW
640	GALLERY TEST AND TARGET	12 80 6 72	6-7-97	WLB
	A) MALFUNCTIONS		6-7-97	WLB
	B) PIERCED PRIMERS		6-7-97	WLB
645	INSPECT FOR LIVE AMMO		4-7-97	QW
655	FINAL INSPECTION			
	A) HEADSPACE		6-12-97	RP
	B) TRIGGER PULL	<u>2.80</u> <u>2.85</u> <u>2.81</u> <u>2.66</u> <u>2.81</u>	6-11-97	CL
	FUNCTION		6-12-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666063
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0643333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.193333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.203756$

THE AMR FOR THIS RIFLE IS: 1.156

CENTROIDAL DISTANCES

0 TO 1	.199582
1 TO 2	.378857
1 TO 3	.408388

23
1 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

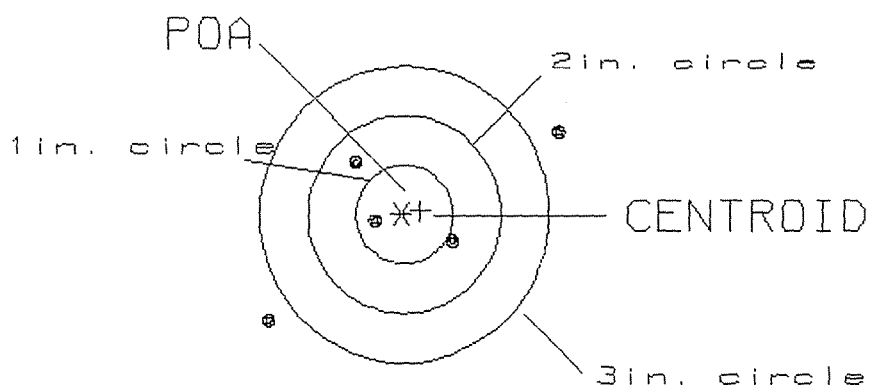
PATTERN #: 1

POA TO CENTROID: .199
 MIN RADIUS : .257
 MEAN RADIUS : 1.026
 MAX RADIUS : 1.807
 CENTROID X : -.197
 CENTROID Y : -.032

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666063

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.95

1

VS= 1.91

3

GS= 3.52

3

REMINGTON CENTERFIRE ACCURACY TEST

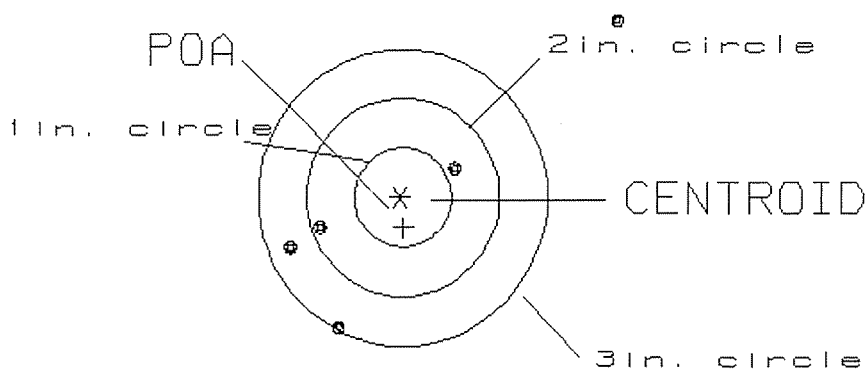
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .312
 MIN RADIUS : .611
 MEAN RADIUS : 1.416
 MAX RADIUS : 2.819
 CENTROID X : -.034
 CENTROID Y : .310

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666063

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.40

0

VS= 3.05

2

GS= 4.19

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

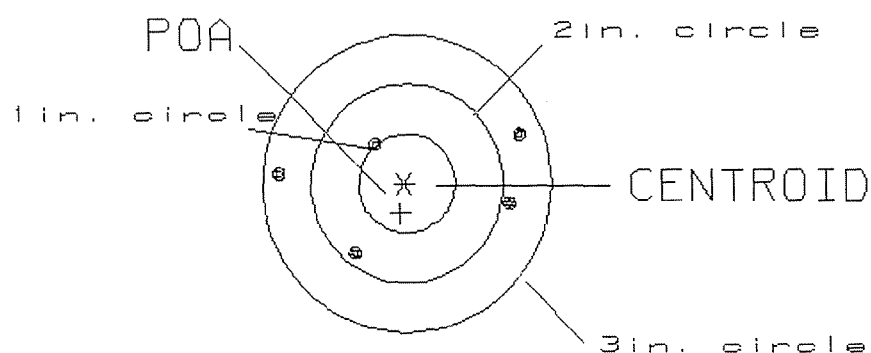
PATTERN #: 3

POA TO CENTROID: .305
 MIN RADIUS : .526
 MEAN RADIUS : 1.025
 MAX RADIUS : 1.358
 CENTROID X : .038
 CENTROID Y : .302

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666063

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52

0

VS= 1.22

2

GS= 2.56

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666063

DATE 4-18-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.54	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.44	2.68	
PULL #3	2.49	2.57	2.73	
PULL #4	2.61	2.46	2.64	
PULL #5	2.59	2.53	2.57	
TOTAL	12.86	12.54	13.21	
AVG.	2.57	2.51	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.06	
PULL #2	3.18	3.08	
PULL #3	3.13	3.00	
PULL #4	3.10	3.05	
PULL #5	3.10	3.01	
TOTAL	15.65	15.20	
AVG.	3.13	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.96		4.07
PULL #2	3.94	4.04		3.97
PULL #3	3.98	4.03		4.08
PULL #4	4.00	4.08		4.05
PULL #5	3.36	4.04		4.07
TOTAL	19.34	20.15		20.24
AVG.	3.87	4.03		4.05