

UPC



C6666064

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO



C6666064

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
C6666064

46 ORDER NO
25705

26PR

5705 C6666064

ORDER 25705
MODEL 700™ M24
UPC

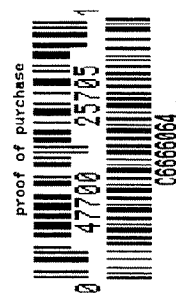


0 47700 25705 1

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666064

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	AC
600	Proof			
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	9W
CONT.				
	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	5-9-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY		5-3-97	ER
	I) FIRING PIN INDENT	<u>21</u> <u>21</u> <u>21</u>	5-9-97	9W
	J) ASSEMBLE STOCK		5-6-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	L-86 R-64	6-18-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-18-97	9W
655	FINAL INSPECTION		6-26-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2532.68</u> <u>247</u> <u>2.66</u> <u>270</u>	6-26-97	CR.
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666064
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0256667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .003
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0258414

THE AMR FOR THIS RIFLE IS: .9633

CENTROIDAL DISTANCES

0 TO 1 .123422
1 TO 2 .256462
1 TO 3 .0706116

$\begin{matrix} 2 \\ \text{---} \\ 3 \end{matrix}$ <----POA

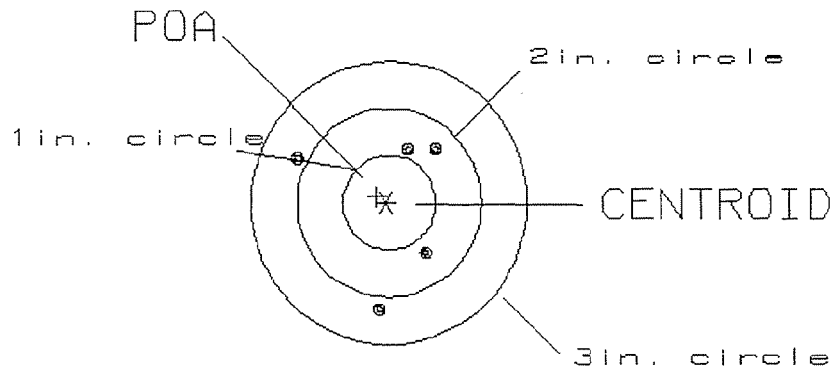
PATTERN #: 010

POA TO CENTROID: .123
 MIN RADIUS : .602
 MEAN RADIUS : .854
 MAX RADIUS : 1.135
 CENTROID X : .103
 CENTROID Y : -.068

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

US= 1.71

3

GS= 1.84

5

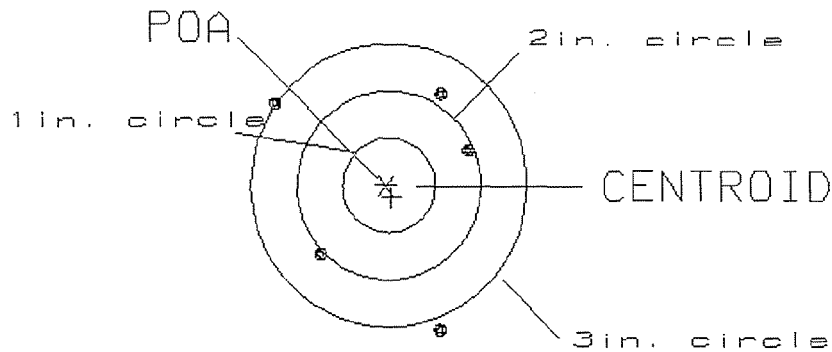
PATTERN #: 2

POA TO CENTROID: .143
 MIN RADIUS : .931
 MEAN RADIUS : 1.246
 MAX RADIUS : 1.666
 CENTROID X : -.060
 CENTROID Y : .130

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.04
 VS= 2.54
 GS= 3.04

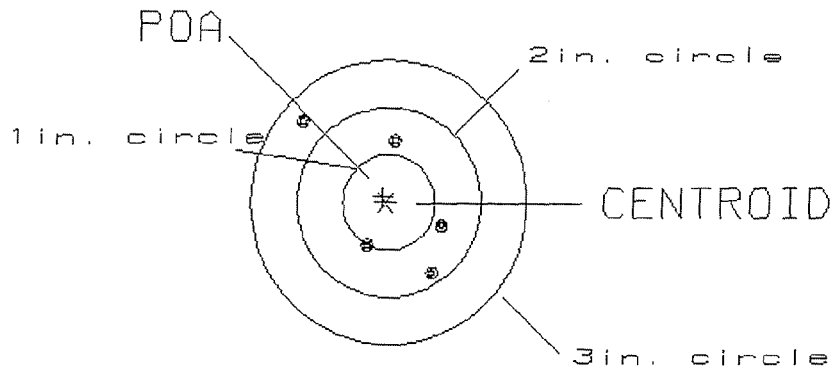
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .063
 MIN RADIUS : .508
 MEAN RADIUS : .790
 MAX RADIUS : 1.281
 CENTROID X : .034
 CENTROID Y : -.053

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.49

0

VS= 1.64

4

GS= 2.17

5

Reht 6-24-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666064
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.568333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .390333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .689466

THE AMR FOR THIS RIFLE IS: 1.476

CENTROIDAL DISTANCES

0 TO 1	.928854
1 TO 2	.346244
1 TO 3	.965916

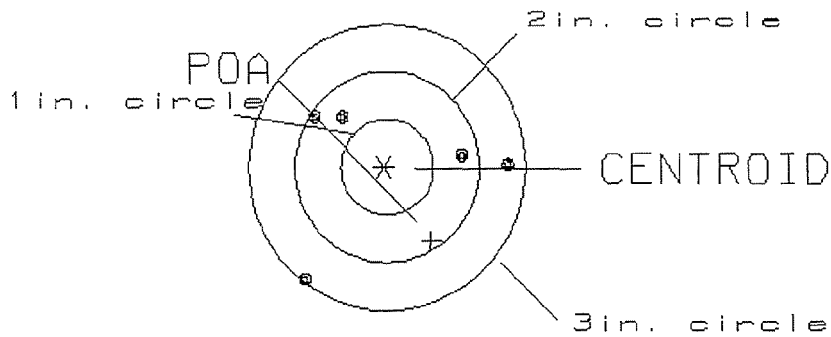
1
2
3 + <----POA

PATTERN #: 1
 POA TO CENTROID: .929
 MIN RADIUS : .694
 MEAN RADIUS : 1.066
 MAX RADIUS : 1.497
 CENTROID X : -.512
 CENTROID Y : .775

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C56666064

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.22
 VS= 1.77
 GS= 2.56

0
 3
 5

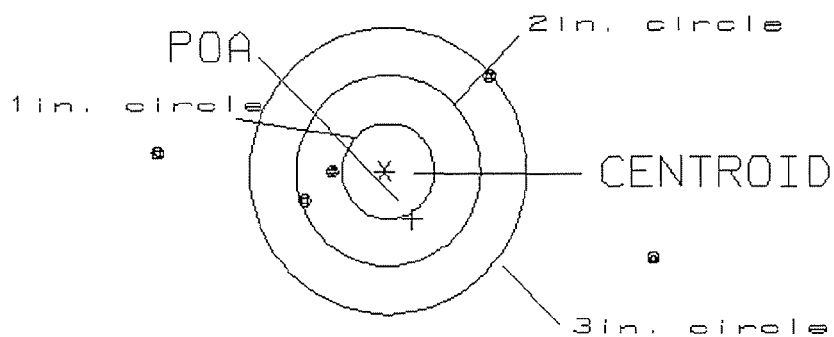
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .585
 MIN RADIUS : .614
 MEAN RADIUS : 1.719
 MAX RADIUS : 3.008
 CENTROID X : -.294
 CENTROID Y : .506

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 5.35

0

VS= 1.99

2

GS= 5.48

2

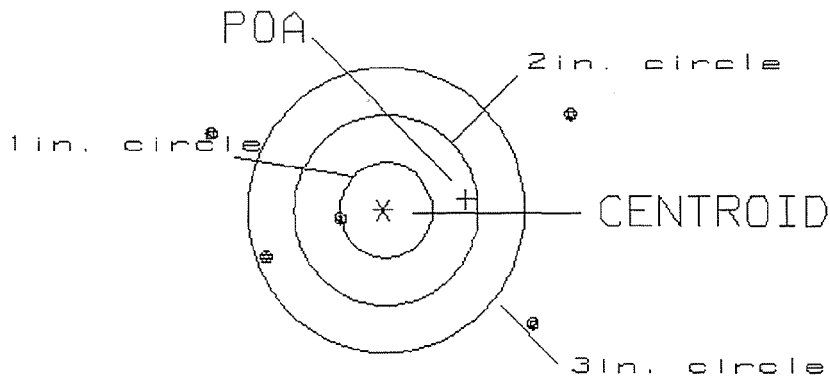
PATTERN #: 3

POA TO CENTROID: .906
 MIN RADIUS : .465
 MEAN RADIUS : 1.642
 MAX RADIUS : 2.271
 CENTROID X : -.899
 CENTROID Y : -.110

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666064

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.91
 VS= 2.23
 GS= 4.03

1
 1
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666064

DATE 5-3-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.52	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.63	2.51		
PULL #3	2.49	2.62	2.52		
PULL #4	2.55	2.56	2.54		
PULL #5	2.54	2.44	2.50		
TOTAL	12.51	12.77	12.67		
AVG.	2.50	2.55	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	2.96		
PULL #2	2.88	2.80		
PULL #3	2.81	2.69		
PULL #4	2.72	2.79		
PULL #5	2.84	2.72		
TOTAL	14.26	13.96		
AVG.	2.85	2.79		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.95		4.00
PULL #2	4.12	3.87		4.03
PULL #3	4.08	3.91		4.03
PULL #4	4.08	4.03		3.96
PULL #5	4.05	3.93		4.01
TOTAL	20.25	19.69		20.03
AVG.	4.05	3.94		4.01