

UPC



99099999

... NUMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044972

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCHES. L. 11. 01000000

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
C6666066

48
ORDER NO
25705

26PR

5705 C6666066

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



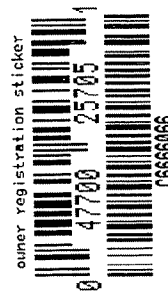
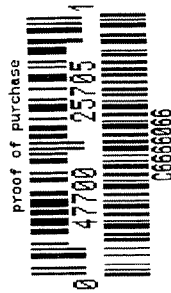
C6666066

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666066

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-4-97	JA
600	Proof			
607	Check Headspace		3-5-97	JA
610	Dis-assemble Gun		3-5-97	JA
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3⁵</u> <u>3⁵</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	EK
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>22</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-3-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLERY TEST AND TARGET	L-82 R-68 L-63 R-51	6-24-97	NF
	A) MALFUNCTIONS		6-25-97	KT
			"	NF
	B) PIERCED PRIMERS		6-12-97	KT
			"	NF
645	INSPECT FOR LIVE AMMO		6-25-97	KT
			6-24-97	KT
			6-25-97	NF
655	FINAL INSPECTION			
	A) HEADSPACE		6-26-97	RP
	B) TRIGGER PULL	<u>2.80</u> <u>2.89</u> <u>2.85</u> <u>2.69</u> <u>2.76</u>	6-26-97	EK
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666066
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.462667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.272$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.536698$

THE AMR FOR THIS RIFLE IS: $.9277$

CENTROIDAL DISTANCES

0 TO 1	.549562
1 TO 2	.714738
1 TO 3	.913142

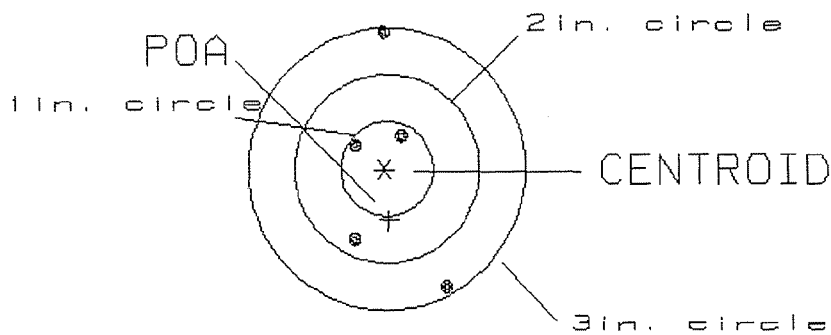
2 1
+ <----POA
3

PATTERN #: 0 1 0
 POA TO CENTROID: .549
 MIN RADIUS : .358
 MEAN RADIUS : .889
 MAX RADIUS : 1.417
 CENTROID X : -.053
 CENTROID Y : .547

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666066.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.00
 VS= 2.68
 GS= 2.77

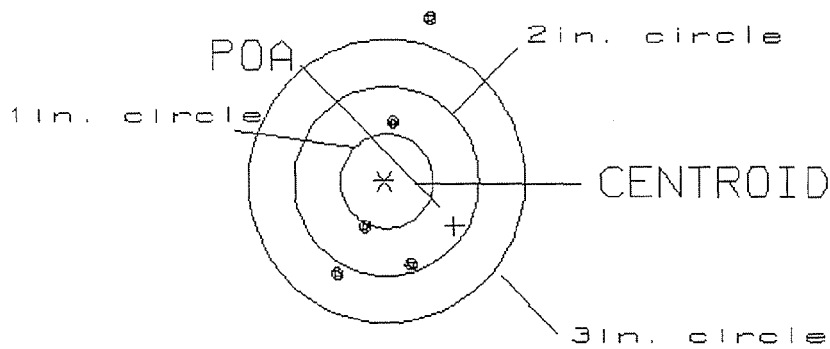
2
 3
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .900
 MIN RADIUS : .577
 MEAN RADIUS : .990
 MAX RADIUS : 1.792
 CENTROID X : -.764
 CENTROID Y : .474

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666066.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .99
 VS= 2.66
 GS= 2.84

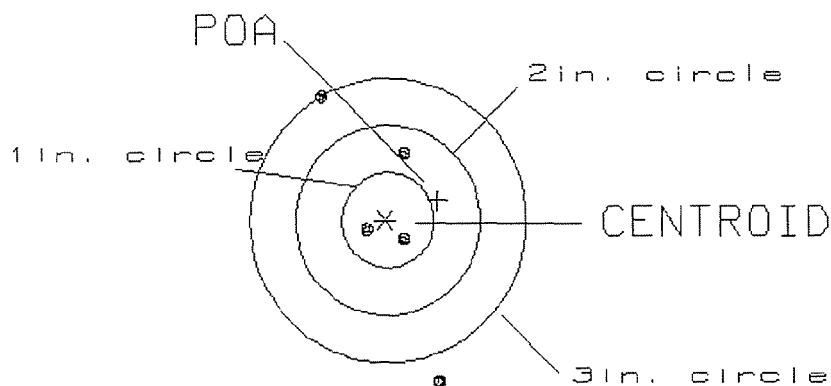
0
 3
 4

PATTERN #: C 3 E
 POA TO CENTROID: .606
 MIN RADIUS : .212
 MEAN RADIUS : .904
 MAX RADIUS : 1.840
 CENTROID X : -.571
 CENTROID Y : -.205

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666066.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.30

2

VS= 3.05

3

GS= 3.32

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666066
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.306333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.404$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.507007$

THE AMR FOR THIS RIFLE IS: 1.42

CENTROIDAL DISTANCES

0 TO 1	.680391
1 TO 2	.847361
1 TO 3	.456027

3

1

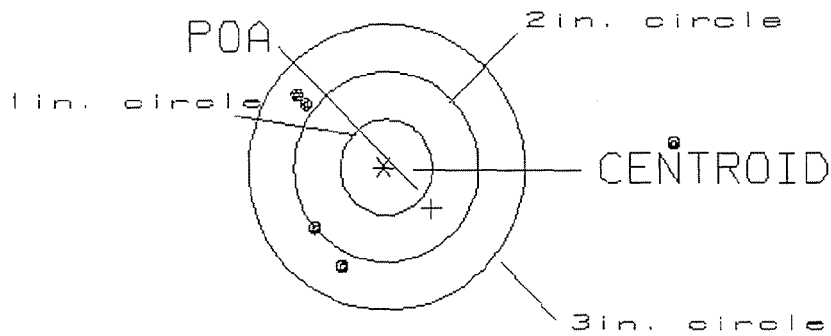
+₂ <----POA

PATTERN #: C 1 C
 POA TO CENTROID: .681
 MIN RADIUS : .979
 MEAN RADIUS : 1.520
 MAX RADIUS : 3.158
 CENTROID X : -.524
 CENTROID Y : .434

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666066

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.10
 VS= 1.75
 GS= 4.13

0
 1
 4

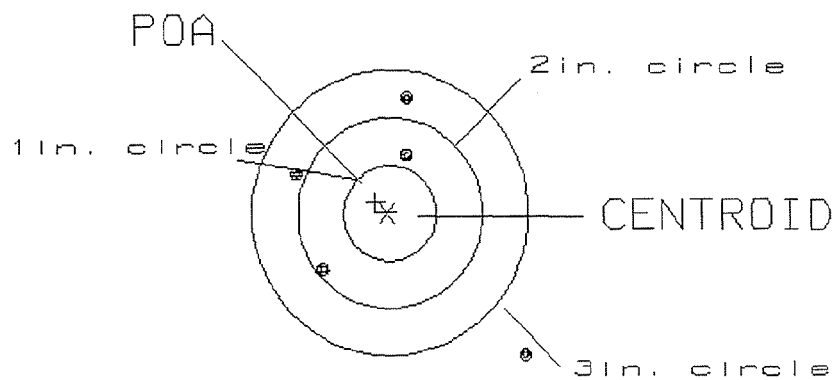
PATTERN #: 2

POA TO CENTROID: .167
 MIN RADIUS : .596
 MEAN RADIUS : 1.205
 MAX RADIUS : 2.139
 CENTROID X : .124
 CENTROID Y : -.112

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666066

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.56
 VS= 2.72
 GS= 3.21

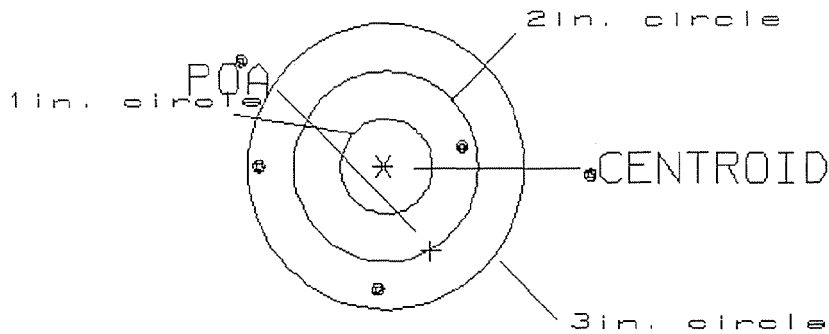
0
 2
 4

PATTERN #: 3
 POA TO CENTROID: 1.030
 MIN RADIUS : .811
 MEAN RADIUS : 1.535
 MAX RADIUS : 2.249
 CENTROID X : -.519
 CENTROID Y : .890

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666066

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.83
 VS= 2.45
 GS= 4.01

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C 6666066

DATE 5-2-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.41	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.44	2.54		
PULL #3	2.61	2.42	2.72		
PULL #4	2.45	2.40	2.48		
PULL #5	2.47	2.46	2.54		
TOTAL	12.76	12.13	12.78		
AVG.	2.55	2.43	2.56		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.12		
PULL #2	3.08	3.19		
PULL #3	3.12	3.18		
PULL #4	3.04	3.12		
PULL #5	3.22	3.10		
TOTAL	15.59	15.71		
AVG.	3.12	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.02		3.83
PULL #2	3.63	3.76		3.91
PULL #3	4.17	3.95		3.88
PULL #4	4.14	3.88		3.75
PULL #5	3.94	4.11		3.76
TOTAL	19.86	19.72		19.13
AVG.	3.97	3.94		3.83