

UPC



89099990

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666068

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC

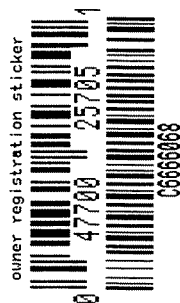
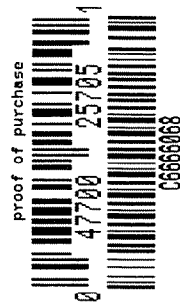


VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.	
Remington®	SERIAL NO. C6666068
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	46 ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.	26PR
 5705 C6666068	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666068

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>QW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23.5</u> <u>23.5</u>	<u>5-8-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-26-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIN L 92 R 58</u> <u>L - 77 R - 73</u> <u>Shaves Brass OK TAD</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-25-97</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
			<u>6-25-97</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TAD</u>
			<u>6-25-97</u>	<u>KT</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.80 2.43 2.40 2.51 2.52</u>	<u>6-26-97</u>	<u>CR</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666068
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.245667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0796667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.258261$

THE AMR FOR THIS RIFLE IS: 1.143

CENTROIDAL DISTANCES

0 TO 1	.462196
1 TO 2	.290002
1 TO 3	.53295

3
2 + <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

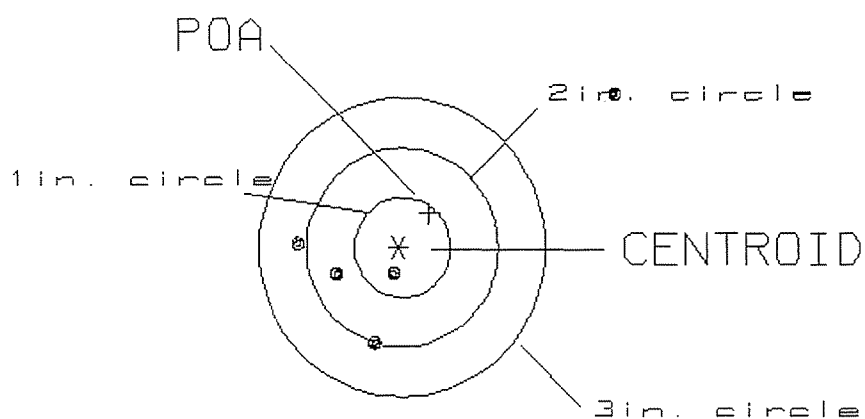
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .462
 MIN RADIUS : .323
 MEAN RADIUS : 1.191
 MAX RADIUS : 2.708
 CENTROID X : -.312
 CENTROID Y : -.341

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666068

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.33

1

VS= 2.55

2

GS= 3.67

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

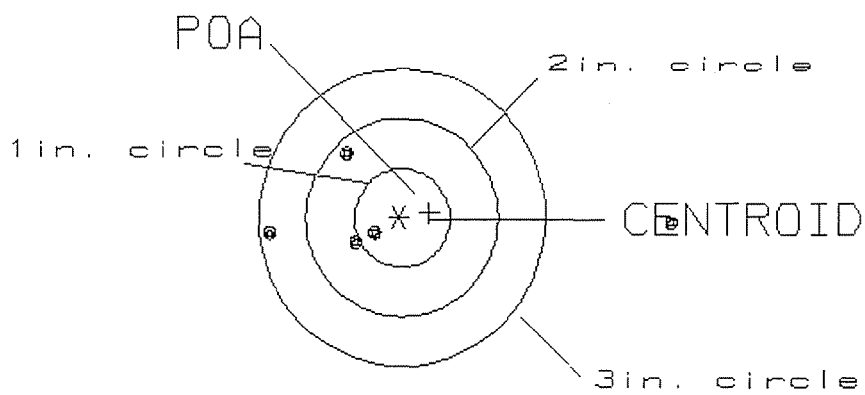
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .318
 MIN RADIUS : .278
 MEAN RADIUS : 1.189
 MAX RADIUS : 2.800
 CENTROID X : -.313
 CENTROID Y : -.051

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666068

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.20

1

VS= .84

3

GS= 4.21

4

REMINGTON CENTERFIRE ACCURACY TEST

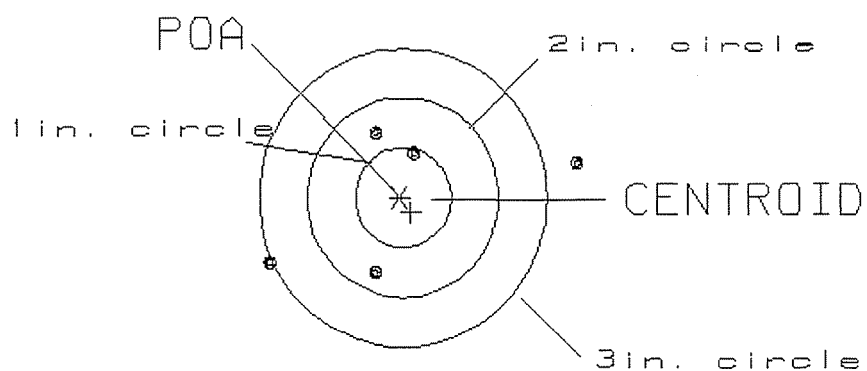
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .190
 MIN RADIUS : .423
 MEAN RADIUS : 1.048
 MAX RADIUS : 1.843
 CENTROID X : -.112
 CENTROID Y : .153

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666068

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.15

1

VS= 1.36

3

GS= 3.30

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666068

DATE _____

TESTER C. F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.62	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.59	2.40	
PULL #3	2.71	2.54	2.48	
PULL #4	2.68	2.57	2.56	
PULL #5	2.58	2.51	2.54	
TOTAL	12.92	12.83	12.44	
AVG.	2.58	2.57	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.09		
PULL #2	3.12	3.04		
PULL #3	3.04	3.01		
PULL #4	3.09	2.99		
PULL #5	3.04	3.02		
TOTAL	15.49	15.15		
AVG.	3.10	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.20		4.18
PULL #2	4.02	4.10		4.14
PULL #3	4.11	4.10		4.13
PULL #4	4.00	4.08		4.15
PULL #5	4.18	4.09		4.18
TOTAL	20.26	20.57		20.78
AVG.	4.05	4.11		4.16

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666068
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.210333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.287$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.355822$

THE AMR FOR THIS RIFLE IS: $.911$

CENTROIDAL DISTANCES

0 TO	1	.557754
1 TO	2	.515644
1 TO	3	.541499

1
2
3+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

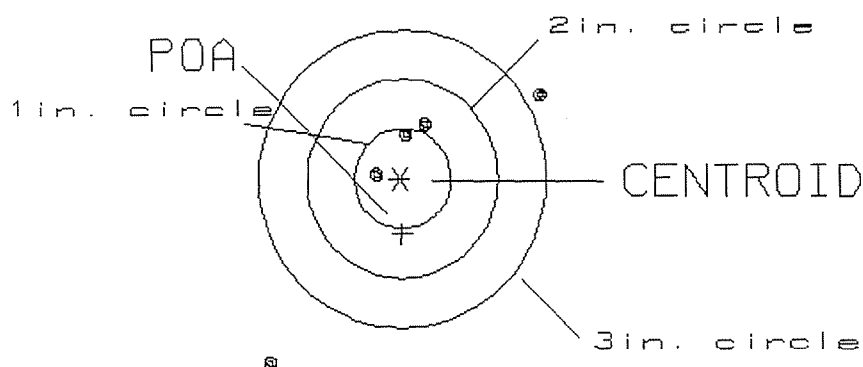
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .558
 MIN RADIUS : .272
 MEAN RADIUS : 1.037
 MAX RADIUS : 2.274
 CENTROID X : -.029
 CENTROID Y : .557

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666068

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

2

VS= 2.71

3

GS= 3.87

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

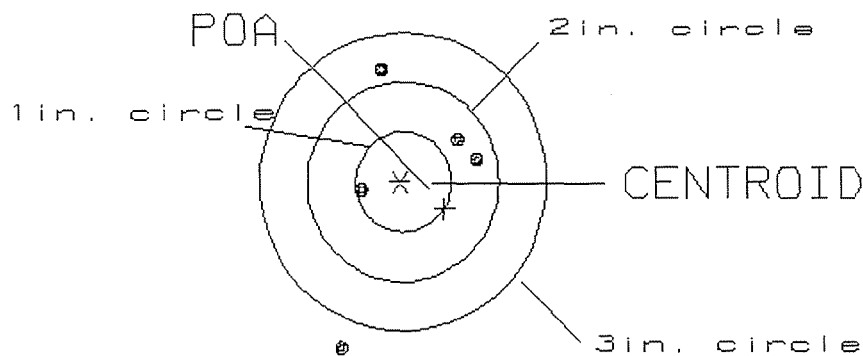
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .539
 MIN RADIUS : .460
 MEAN RADIUS : .959
 MAX RADIUS : 1.755
 CENTROID X : -.462
 CENTROID Y : .277

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666068

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.38
 VS= 2.75
 GS= 2.78

1
 3
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

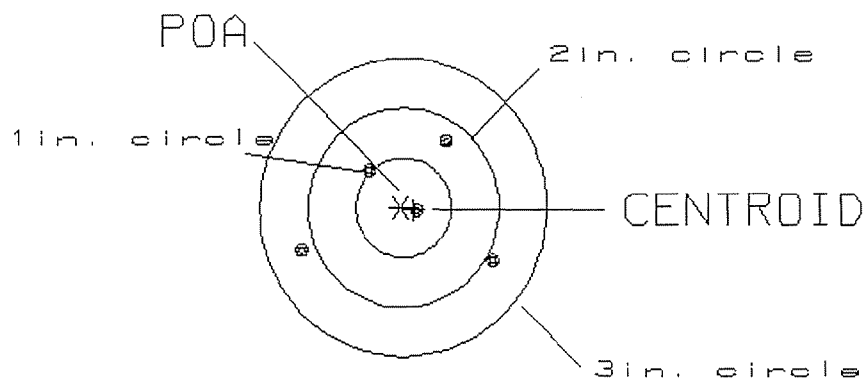
PATTERN #: 3

POA TO CENTROID: .142
 MIN RADIUS : .144
 MEAN RADIUS : .737
 MAX RADIUS : 1.164
 CENTROID X : -.140
 CENTROID Y : .027

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666060

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.98
 VS= 1.24
 GS= 1.98

1
 3
 5