

UPC



C6666070

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666070

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          |         |         |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/19/97 | WGT     |
| 618          | Polish Barrel                                                  |          | 3/19/97 | WGT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE           | INITIAL   |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|----------------|-----------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4.5</u> <u>4</u>                                | <u>6-4-97</u>  | <u>CK</u> |
|              | G) SAFETY OFF FORCE                                                   | <u>4</u> <u>3.5</u> <u>3.5</u>                              | <u>6-4-97</u>  | <u>CK</u> |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             |                |           |
|              | I) FIRING PIN INDENT                                                  | <u>.022</u> <u>.022</u> <u>.022</u>                         | <u>6-4-97</u>  | <u>CK</u> |
|              | J) ASSEMBLE STOCK                                                     |                                                             | <u>5-28-97</u> | <u>RP</u> |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | <u>6-23-97</u> | <u>RP</u> |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | <u>6-5-97</u>  | <u>RP</u> |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | <u>6-5-97</u>  | <u>RP</u> |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | <u>6-5-97</u>  | <u>RP</u> |
| 640          | GALLERY TEST AND TARGET                                               | <u>L-66</u> <u>R-84</u>                                     | <u>6-18-97</u> | <u>NE</u> |
|              | A) MALFUNCTIONS                                                       |                                                             | <u>"</u>       | <u>NE</u> |
|              | B) PIERCED PRIMERS                                                    |                                                             | <u>"</u>       | <u>NE</u> |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | <u>6-18-97</u> | <u>W</u>  |
| 655          | FINAL INSPECTION                                                      |                                                             |                |           |
|              | A) HEADSPACE                                                          |                                                             | <u>6-23-97</u> | <u>RP</u> |
|              | B) TRIGGER PULL                                                       | <u>2.61</u> <u>2.45</u> <u>2.44</u> <u>2.41</u> <u>2.37</u> | <u>6-23-97</u> | <u>CK</u> |
|              | FUNCTION                                                              |                                                             | <u>6-23-97</u> | <u>RP</u> |
| 660          | PACK                                                                  |                                                             |                |           |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666070  
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0596667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .237667  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .245042

THE AMR FOR THIS RIFLE IS: 1.272

# CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | 1.07305 |
| 1 TO | 2 | 1.58704 |
| 1 TO | 3 | 1.14881 |

1

+

3  
←----POA

2

PATTERN #: 010

POA TO CENTROID: 1.073

MIN RADIUS : .572

MEAN RADIUS : 1.298

MAX RADIUS : 2.578

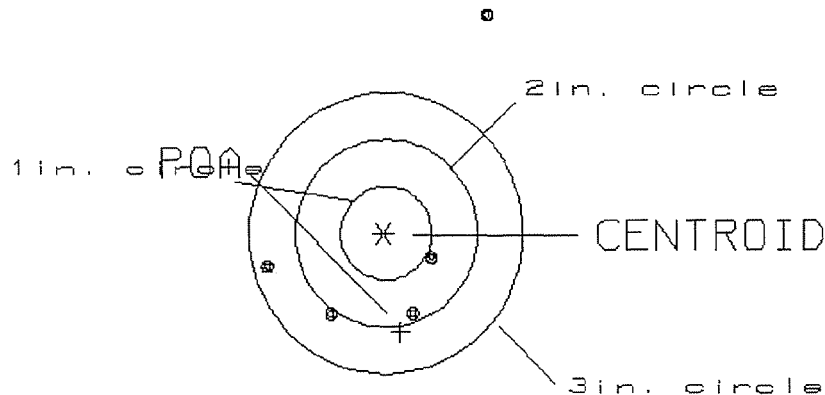
CENTROID X : -.196

CENTROID Y : 1.055

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666878

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.38

0

VS= 3.22

2

GS= 3.64

4

PATTERN #: 2

POA TO CENTROID: .563

MIN RADIUS : .248

MEAN RADIUS : 1.455

MAX RADIUS : 2.224

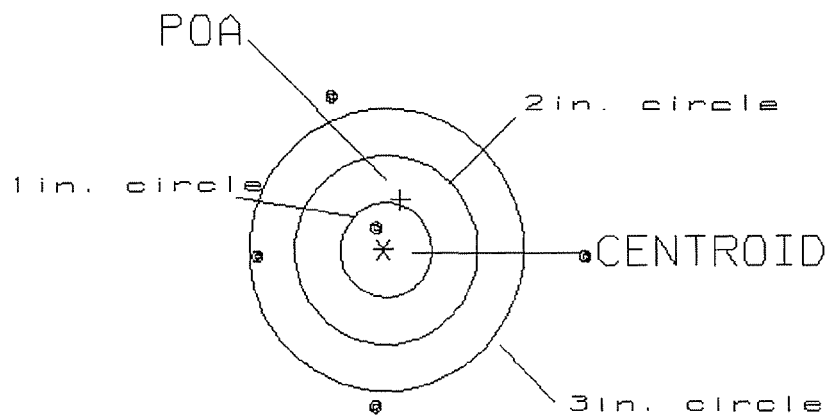
CENTROID X : -.185

CENTROID Y : -.532

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666070

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.63

1

VS= 3.27

1

GS= 3.63

2

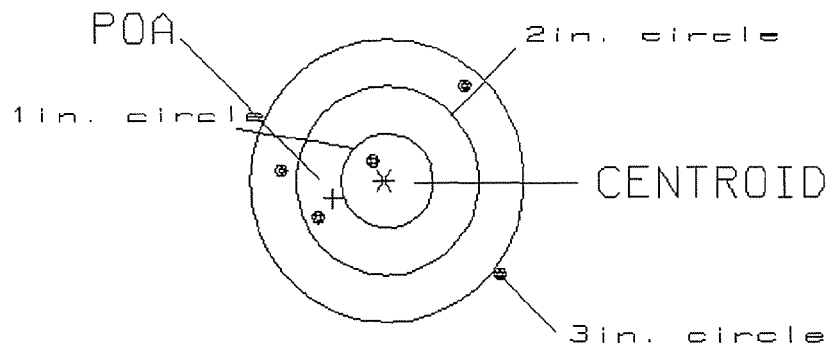
PATTERN #: 3

POA TO CENTROID: .591  
 MIN RADIUS : .269  
 MEAN RADIUS : 1.062  
 MAX RADIUS : 1.590  
 CENTROID X : .560  
 CENTROID Y : .190

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666070

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.47  
 VS= 1.99  
 GS= 2.69

1  
 2  
 4



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50#+ .50#  
3.00#+ .75#  
4.00#+1.00#

SERIAL NO. C6666070

DATE 5-23-97

TESTER A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.38             | 2.28                     | 2.31                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 3.43             | 2.30                     | 2.47                           |                                                                        |
| PULL #3 | 2.29             | 2.37                     | 2.80                           |                                                                        |
| PULL #4 | 2.27             | 2.46                     | 2.41                           |                                                                        |
| PULL #5 | 2.18             | 2.44                     | 2.44                           |                                                                        |
| TOTAL   | 12.55            | 11.84                    | 12.43                          |                                                                        |
| AVG.    | 2.51             | 2.37                     | 2.49                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 2.95             | 2.97                     |          |
| PULL #2 | 3.01             | 2.97                     |          |
| PULL #3 | 3.09             | 2.95                     |          |
| PULL #4 | 2.94             | 2.86                     |          |
| PULL #5 | 2.96             | 2.95                     |          |
| TOTAL   | 14.95            | 14.70                    |          |
| AVG.    | 2.99             | 2.94                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.99             | 3.89                     |                                | 4.04                                 |
| PULL #2 | 3.87             | 3.92                     |                                | 4.18                                 |
| PULL #3 | 4.02             | 3.95                     |                                | 3.95                                 |
| PULL #4 | 3.91             | 3.85                     |                                | 3.99                                 |
| PULL #5 | 3.90             | 3.91                     |                                | 3.98                                 |
| TOTAL   | 19.69            | 19.52                    |                                | 20.14                                |
| AVG.    | 3.94             | 3.90                     |                                | 4.03                                 |

# Do Not Use

|                                                                                                       |  |                                                                                           |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington®</b>                                                                                     |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700™ M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                             |  | SERIAL NO.<br>C6666070                                                                    |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee                                             |  | 46 ORDER NO.<br>25705                                                                     |
| <br>5705 C6666070 |  | 26PR                                                                                      |

**Do Not Use**

**ORDER 25705**

MODEL 700™ M24

**UPC**



**ORDER 25705**

MODEL 700™ M24

**UPC**



SERIAL NO.

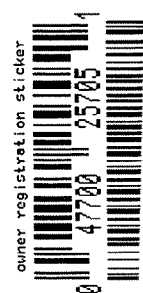
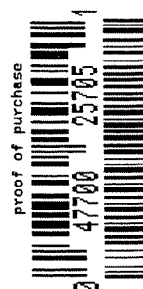


06666070

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM