

UPC



C6666071

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

LOAD
2

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666071
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666071		23PR

Do Not Use

ORDER 25705

MODEL 700TM M24

UPC



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MODEL 700TM M24

UPC



SERIAL NO.

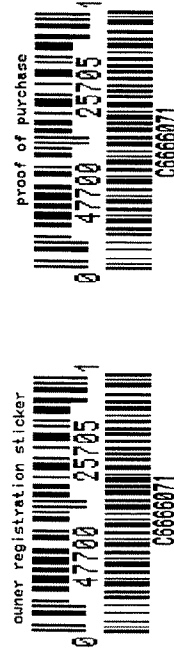


C6666071

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666071

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		4/1/97	Ac
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-10-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>25</u> <u>3</u> <u>3</u>	5-10-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-29-97	CK
	I) FIRING PIN INDENT	<u>215</u> <u>21</u> <u>215</u>	5-10-97	JW
	J) ASSEMBLE STOCK		5-2-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-11-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLERY TEST AND TARGET	R. 75 Left 75	6-2-97	JW
	A) MALFUNCTIONS		6/10/97	CK
	B) PIERCED PRIMERS		6/10/97	CK
645	INSPECT FOR LIVE AMMO		6/10/97	CK
655	FINAL INSPECTION		6-11-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.71</u> <u>2.51</u> <u>2.61</u> <u>2.60</u> <u>2.66</u>	6-5-97	CK
	FUNCTION		6-11-97	RP
660	PACK		6-13-97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666071

DATE 4-29-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.24	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.48	2.49	
PULL #3	2.48	2.55	2.48	
PULL #4	2.49	2.51	2.49	
PULL #5	2.50	2.49	2.55	
TOTAL	12.50	12.27	12.57	
AVG.	2.50	2.45	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	2.89		
PULL #2	3.02	2.95		
PULL #3	2.98	2.93		
PULL #4	2.94	2.76		
PULL #5	3.01	2.64		
TOTAL	15.05	14.17		
AVG.	3.01	2.83		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.06		4.17
PULL #2	4.11	4.14		4.02
PULL #3	4.10	3.56		4.04
PULL #4	4.17	4.18		4.15
PULL #5	4.22	4.19		4.02
TOTAL	20.67	20.07		20.40
AVG.	4.13	4.01		4.08

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666071
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0953333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .218667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .238545

THE AMR FOR THIS RIFLE IS: .8963

CENTROIDAL DISTANCES

0 TO 1	.228232
1 TO 2	.217187
1 TO 3	.288513

2
1
+ 3 <----POA

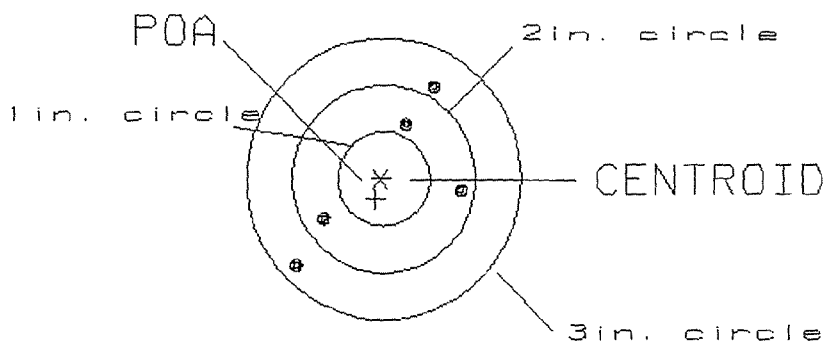
PATTERN #: 1

POA TO CENTROID: .228
 MIN RADIUS : .587
 MEAN RADIUS : .914
 MAX RADIUS : 1.331
 CENTROID X : .057
 CENTROID Y : .221

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66668071.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.75

0

VS= 1.90

3

GS= 2.37

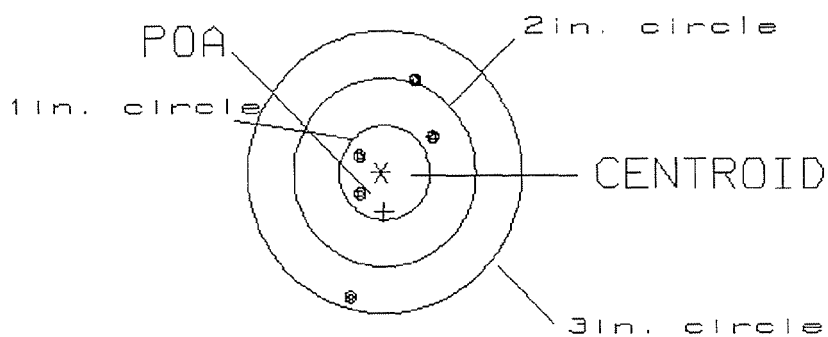
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .421
 MIN RADIUS : .269
 MEAN RADIUS : .738
 MAX RADIUS : 1.403
 CENTROID X : -.030
 CENTROID Y : .420

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666071.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .85

2

US= 2.34

3

GS= 2.42

5

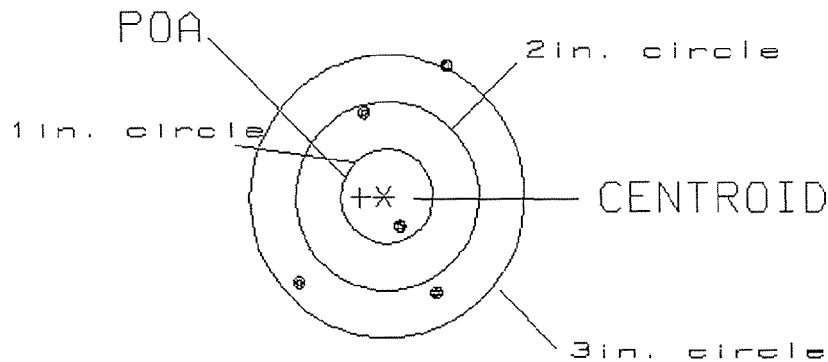
PATTERN #: 3

POA TO CENTROID: .259
 MIN RADIUS : .295
 MEAN RADIUS : 1.037
 MAX RADIUS : 1.503
 CENTROID X : .259
 CENTROID Y : .015

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666071.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

H3= 1.62
 V3= 2.36
 G3= 2.82

1
 2
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666071

5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .15

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.834333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .84771

THE AMR FOR THIS RIFLE IS: 1.746

CENTROIDAL DISTANCES

Ø TO	1	1.77026
1 TO	2	1.32712
1 TO	3	1.90418

+ 3<----POA

2

1

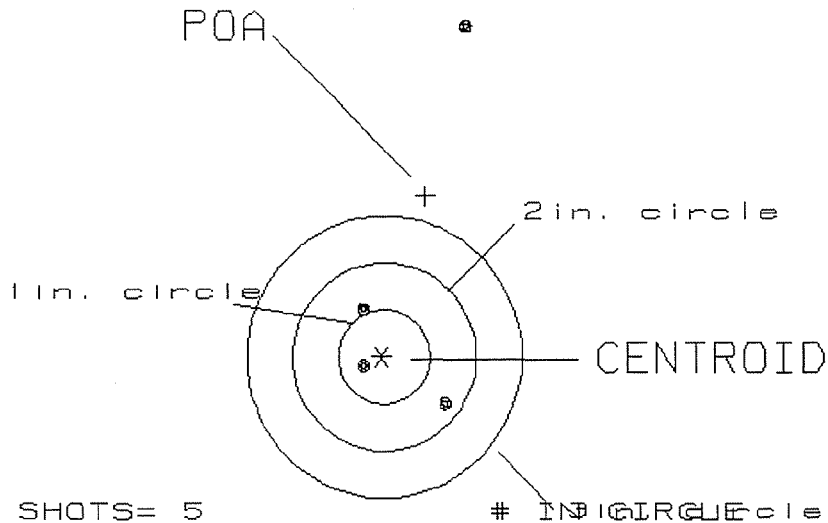
PATTERN #: 1

POA TO CENTROID: 1.770
 MIN RADIUS : .294
 MEAN RADIUS : 1.767
 MAX RADIUS : 3.623
 CENTROID X : -.469
 CENTROID Y : -1.707

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666871

CENTERFIRE PATTERN # 1



HS= 1.98
 VS= 6.89
 GS= 7.17

1
 3
 3

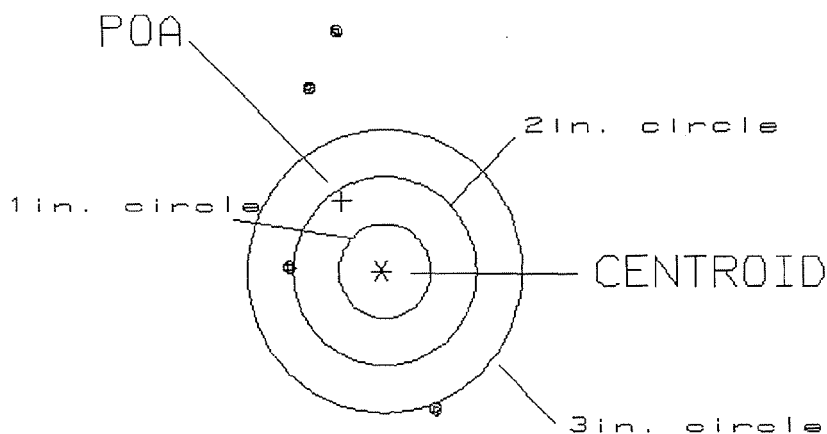
PATTERN #: 2

POA TO CENTROID: .863
 MIN RADIUS : 1.052
 MEAN RADIUS : 2.155
 MAX RADIUS : 3.540
 CENTROID X : .441
 CENTROID Y : -.741

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666071

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 VS= 5.53
 GS= 6.00

0
 0
 1

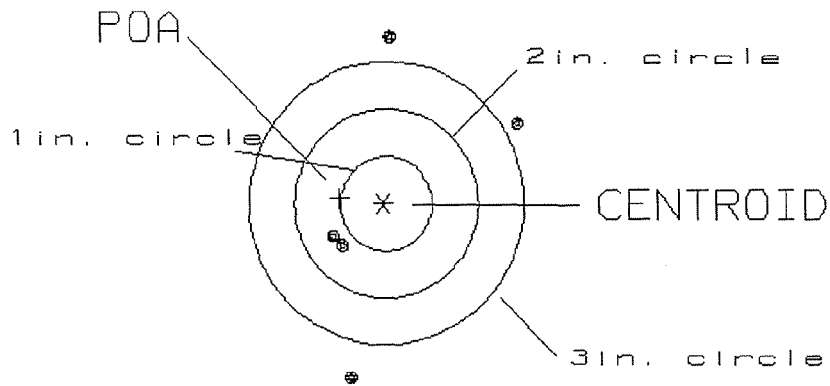
PATTERN #: 3

POA TO CENTROID: .481
 MIN RADIUS : .650
 MEAN RADIUS : 1.317
 MAX RADIUS : 1.829
 CENTROID X : .478
 CENTROID Y : -.055

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666071

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04
 VS= 3.55
 GS= 3.57

0
 2
 2