



UPC



C6666074

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\* INCLUDES 1 IN CHAMBER

# Do Not Use

|                                                                                                       |  |                                                                                           |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington®</b>                                                                                     |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700™ M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                             |  | SERIAL NO.<br>C6666074                                                                    |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.                                            |  | 46 ORDER NO.<br>25705                                                                     |
| <br>5705 C6666074 |  | 26PR                                                                                      |

Do Not Use

Do

SERIAL NO.

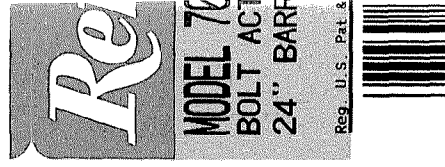


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ORDER 25705  
MODEL 700™ M24  
UPC



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MODEL 700™ M24  
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**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



## ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666074

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          |         |         |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/21/87 | WJT     |
| 618          | Polish Barrel                                                  |          | 3/21/87 | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE           | INITIA     |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|----------------|------------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4</u> <u>4</u> <u>4</u>                                  | <u>6-26-97</u> | <u>CK</u>  |
|              | G) SAFETY OFF FORCE                                                   | <u>3</u> <u>2.7</u> <u>3</u>                                | <u>6-26-97</u> | <u>CK</u>  |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             |                |            |
|              | I) FIRING PIN INDENT                                                  | <u>.021</u> <u>.020</u> <u>.020</u>                         | <u>6-26-97</u> | <u>CK</u>  |
|              | J) ASSEMBLE STOCK                                                     |                                                             | <u>5-27-97</u> | <u>RP</u>  |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | <u>6-26-97</u> | <u>RP</u>  |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | <u>5-27-97</u> | <u>RP</u>  |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | <u>5-27-97</u> | <u>RP</u>  |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | <u>6-26-97</u> | <u>RP</u>  |
| 640          | GALLERY TEST AND TARGET                                               | <u>WIND R 80 L 65</u>                                       | <u>6-25-97</u> | <u>TM</u>  |
|              | A) MALFUNCTIONS                                                       |                                                             | <u>6-25-97</u> | <u>TM</u>  |
|              | B) PIERCED PRIMERS                                                    |                                                             | <u>6-25-97</u> | <u>TM</u>  |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | <u>6-25-97</u> | <u>TAD</u> |
| 655          | FINAL INSPECTION                                                      |                                                             |                |            |
|              | A) HEADSPACE                                                          |                                                             | <u>6-26-97</u> | <u>RP</u>  |
|              | B) TRIGGER PULL                                                       | <u>2.59</u> <u>2.64</u> <u>2.68</u> <u>2.62</u> <u>2.80</u> | <u>6-26-97</u> | <u>CR</u>  |
|              | FUNCTION                                                              |                                                             | <u>6-26-97</u> | <u>RP</u>  |
| 660          | PACK                                                                  |                                                             |                |            |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666074  
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0293333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .06  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0667866

THE AMR FOR THIS RIFLE IS: .962

# CENTROIDAL DISTANCES

|        |          |
|--------|----------|
| 0 TO 1 | .0917061 |
| 1 TO 2 | .0940213 |
| 1 TO 3 | .281514  |

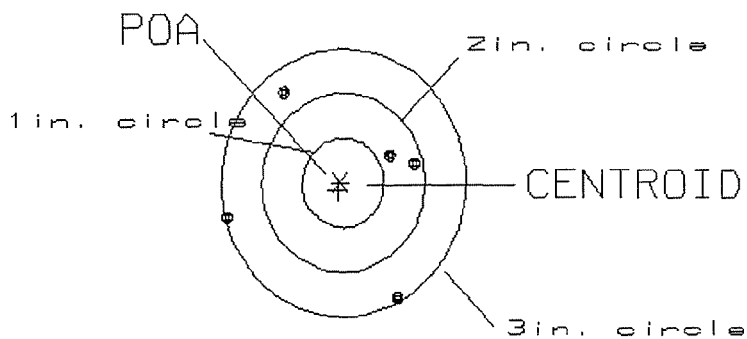
3 +<sup>12</sup> <----POA

PATTERN #: 1  
 POA TO CENTROID: .092  
 MIN RADIUS : .659  
 MEAN RADIUS : 1.143  
 MAX RADIUS : 1.434  
 CENTROID X : .029  
 CENTROID Y : .087

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666074

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.30

0

VS= 2.31

2

GS= 2.69

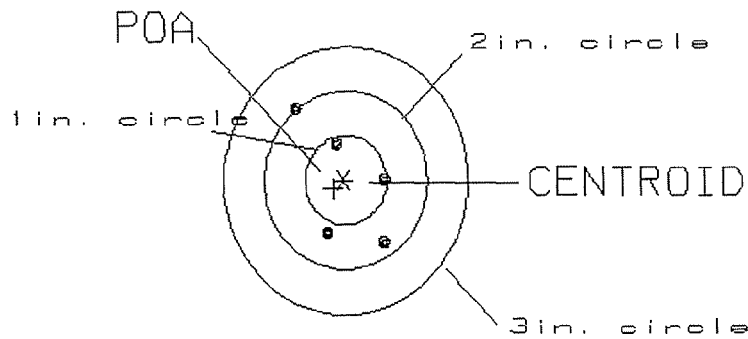
5

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .152  
 MIN RADIUS : .373  
 MEAN RADIUS : .665  
 MAX RADIUS : 1.063  
 CENTROID X : .123  
 CENTROID Y : .089

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C66666074

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.12  
 VS= 1.49  
 GS= 1.87

2  
 4  
 5

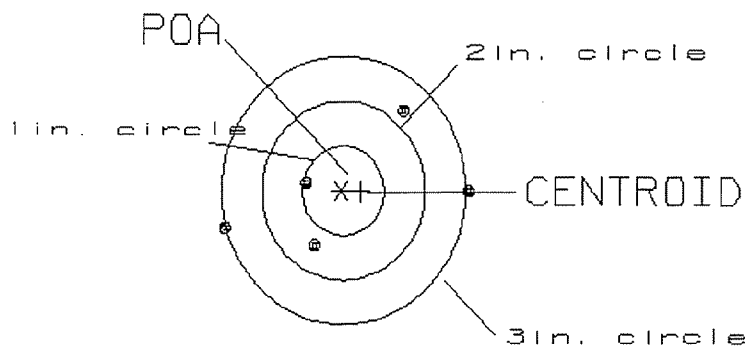
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .240  
 MIN RADIUS : .456  
 MEAN RADIUS : 1.078  
 MAX RADIUS : 1.531  
 CENTROID X : -.240  
 CENTROID Y : .004

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666074

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.99  
 VS= 1.51  
 GS= 3.01

1  
 2  
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666074

DATE 5-21-97

TESTER A. P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.42             | 2.67                     | 2.86                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.58             | 2.67                     | 2.85                           |                                                                        |
| PULL #3 | 2.59             | 2.69                     | 2.91                           |                                                                        |
| PULL #4 | 2.49             | 2.58                     | 2.57                           |                                                                        |
| PULL #5 | 2.51             | 2.71                     | 2.81                           |                                                                        |
| TOTAL   | 12.59            | 13.36                    | 14.00                          |                                                                        |
| AVG.    | 2.52             | 2.67                     | 2.80                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.04             | 2.96                     |          |
| PULL #2 | 2.96             | 3.14                     |          |
| PULL #3 | 3.08             | 3.16                     |          |
| PULL #4 | 3.18             | 3.14                     |          |
| PULL #5 | 3.11             | 3.23                     |          |
| TOTAL   | 15.37            | 15.63                    |          |
| AVG.    | 3.07             | 3.13                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.92             | 4.15                     | 4.11                           |                                      |
| PULL #2 | 3.99             | 4.18                     | 3.96                           |                                      |
| PULL #3 | 4.00             | 4.19                     | 4.10                           |                                      |
| PULL #4 | 4.04             | 4.19                     | 3.98                           |                                      |
| PULL #5 | 4.13             | 4.19                     | 4.12                           |                                      |
| TOTAL   | 20.08            | 20.90                    | 20.22                          |                                      |
| AVG.    | 4.02             | 4.18                     | 4.05                           |                                      |