

UPC



C6666075

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666075

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof			
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-7-97	9W
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-7-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>23</u>	5-7-97	9W
	J) ASSEMBLE STOCK		4-28-97	EW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	WIND 285 R 70	6-12-97	TAD
	A) MALFUNCTIONS		6-12-97	TAD
	B) PIERCED PRIMERS		6-12-97	TAD
645	INSPECT FOR LIVE AMMO		6-12-97	TAD
655	FINAL INSPECTION		6-16-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.86</u> <u>2.81</u> <u>2.87</u> <u>2.81</u> <u>2.83</u>	6-12-97	CF
	FUNCTION		6-16-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666075
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .124667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0276667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1277

THE AMR FOR THIS RIFLE IS: 1.086

CENTROIDAL DISTANCES

0 TO 1	.299536
1 TO 2	.172792
1 TO 3	.590859

1
+² <----POA
3

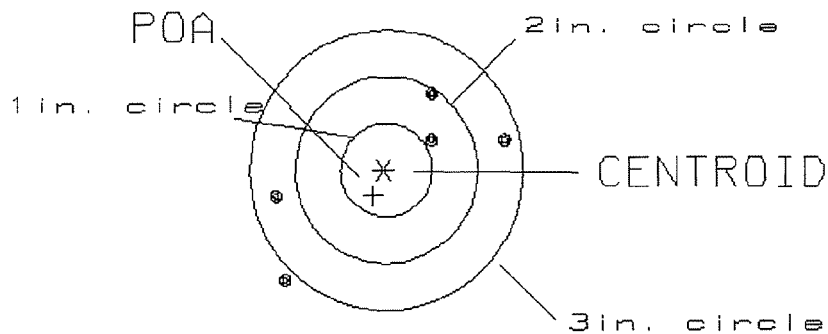
PATTERN #: 1

POA TO CENTROID: .300
 MIN RADIUS : .629
 MEAN RADIUS : 1.157
 MAX RADIUS : 1.652
 CENTROID X : .109
 CENTROID Y : .279

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666075

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.48

0

VS= 2.00

2

GS= 2.85

4

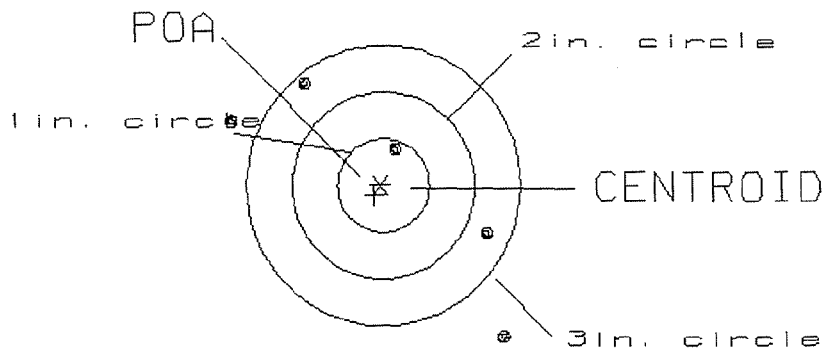
PATTERN #: 2

POA TO CENTROID: .132
 MIN RADIUS : .364
 MEAN RADIUS : 1.371
 MAX RADIUS : 2.066
 CENTROID X : .073
 CENTROID Y : .110

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666875

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.96

1

VS= 2.71

1

GS= 3.76

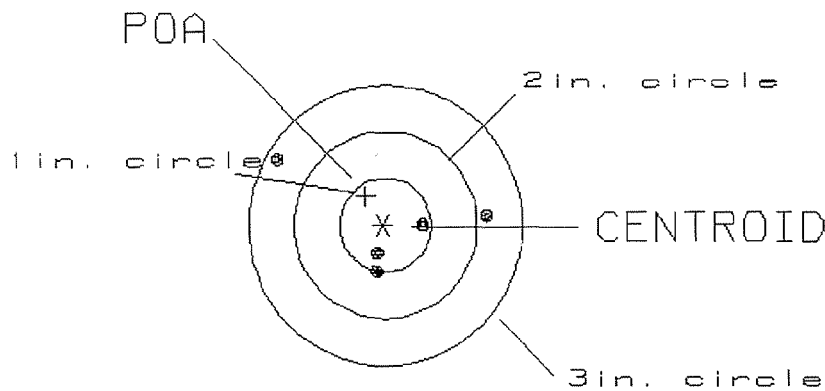
3

PATTERN #: 3
 POA TO CENTROID: .361
 MIN RADIUS : .345
 MEAN RADIUS : .730
 MAX RADIUS : 1.361
 CENTROID X : .192
 CENTROID Y : -.306

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.23
 VS= 1.18
 GS= 2.31

2
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666075
DATE 4-18-97
TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.56	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.60	2.61	
PULL #3	2.45	2.53	2.49	
PULL #4	2.48	2.39	2.44	
PULL #5	2.54	2.56	2.59	
TOTAL	12.55	12.64	12.64	
AVG.	2.51	2.53	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.21	
PULL #2	3.21	3.15	
PULL #3	2.97	3.17	
PULL #4	3.05	3.05	
PULL #5	3.21	3.05	
TOTAL	15.58	15.63	
AVG.	3.12	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.16		4.13
PULL #2	4.06	4.00		3.90
PULL #3	4.11	3.94		3.85
PULL #4	4.04	3.96		4.21
PULL #5	4.04	3.94		4.01
TOTAL	20.23	20.00		20.10
AVG.	4.05	4.00		4.02

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666075
46		ORDER NO. 25705
 5705 C6666075		24PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

Do Not Use

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MODEL 700™ M24
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SERIAL NO.



06666075

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

