

UPC



C66666082

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666082

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJD
618	Polish Barrel		3/23/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-9-97</u>	<u>JPW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	<u>5-9-97</u>	<u>JPW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>24</u> <u>23.5</u>	<u>5-9-97</u>	<u>JPW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>JPW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>JPW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>JPW</u>
640	GALLERY TEST AND TARGET	<u>L-56</u> <u>R-94</u>	<u>6-23-97</u>	<u>LT</u>
	A) MALFUNCTIONS		"	<u>KT</u>
	B) PIERCED PRIMERS		"	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>JPW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.49</u> <u>2.46</u> <u>2.38</u> <u>2.48</u> <u>2.47</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666082
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.296667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0226667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.297531$

THE AMR FOR THIS RIFLE IS: 1.197

CENTROIDAL DISTANCES

Ø TO 1	.648133
1 TO 2	.424446
1 TO 3	.784559

2 3
 + <----POA
1

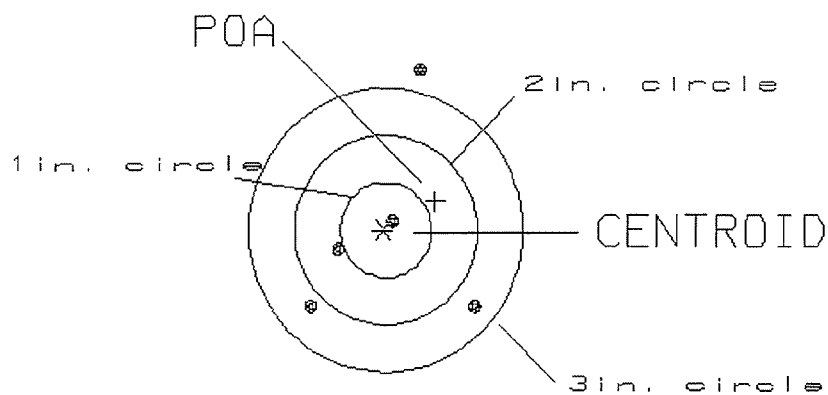
PATTERN #: 1

POA TO CENTROID: .648
 MIN RADIUS : .064
 MEAN RADIUS : .954
 MAX RADIUS : 1.760
 CENTROID X : -.574
 CENTROID Y : -.301

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666082

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.82

1

VS= 2.55

2

GS= 2.76

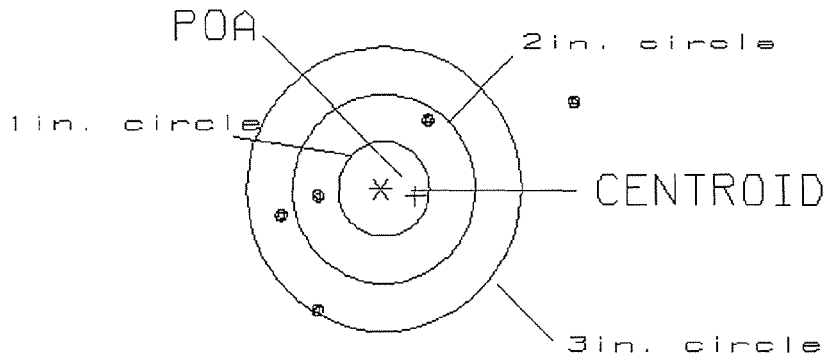
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .387
 MIN RADIUS : .733
 MEAN RADIUS : 1.316
 MAX RADIUS : 2.305
 CENTROID X : -.379
 CENTROID Y : .076

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666002

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.26

0

VS= 2.25

2

GS= 3.60

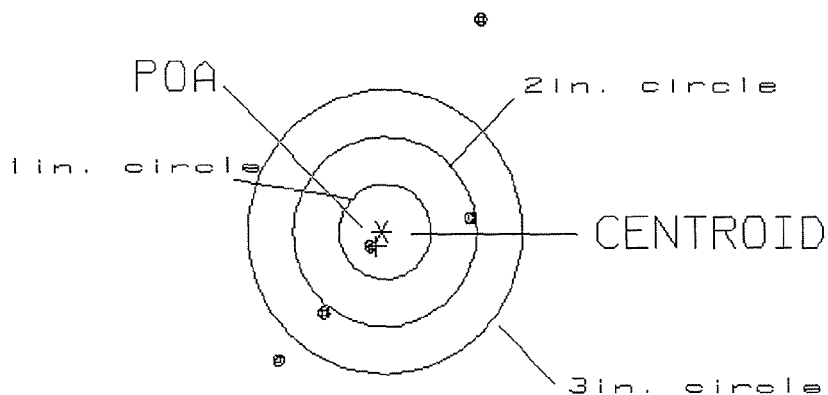
4

PATTERN #: 3
 POA TO CENTROID: .169
 MIN RADIUS : .250
 MEAN RADIUS : 1.320
 MAX RADIUS : 2.462
 CENTROID X : .063
 CENTROID Y : .157

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666082

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.28
 VS= 3.62
 GS= 4.28

1
 2
 3

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C666082

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.78	2.48	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.60	2.48	
PULL #3	2.64	2.40	2.46	
PULL #4	2.60	2.48	2.56	
PULL #5	2.45	2.45	2.62	
TOTAL	13.11	12.41	12.76	
AVG.	2.62	2.48	2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	2.88		
PULL #2	3.06	2.94		
PULL #3	3.02	3.06		
PULL #4	3.04	2.99		
PULL #5	3.02	3.06		
TOTAL	15.20	14.93		
AVG.	3.04	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	3.79		4.08
PULL #2	4.05	4.01		3.91
PULL #3	4.09	4.02		4.05
PULL #4	4.10	3.97		4.02
PULL #5	4.13	3.98		4.02
TOTAL	20.28	19.77		20.08
AVG.	4.06	3.95		4.02

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666082
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666082		

Do Not Use

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



C6666082

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

