

UPC



C6666083

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666083

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3.5</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0205</u> <u>.022</u> <u>.022</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Windage 85R 65L</u>	<u>6-14-97</u>	<u>RW</u>
	A) MALFUNCTIONS		<u>6-14-97</u>	<u>RW</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>	<u>RW</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>	<u>RW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.66</u> <u>2.95</u> <u>2.45</u> <u>2.48</u> <u>2.43</u>	<u>6-21-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666083
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .093
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .303
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .316951

THE AMR FOR THIS RIFLE IS: .9633

CENTROIDAL DISTANCES

Ø TO 1 .727996
1 TO 2 .492447
1 TO 3 1.01437

1
2
+ 3 <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .727

MIN RADIUS : .318

MEAN RADIUS : 1.206

MAX RADIUS : 2.052

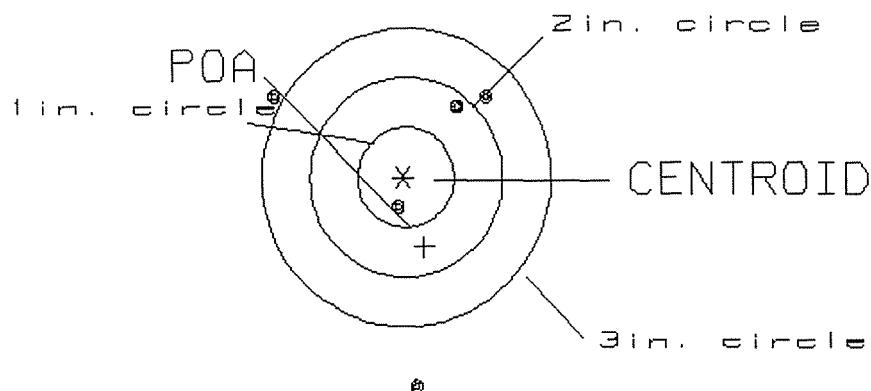
CENTROID X : -.223

CENTROID Y : .693

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666003

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.22

1

VS= 2.86

2

GS= 3.21

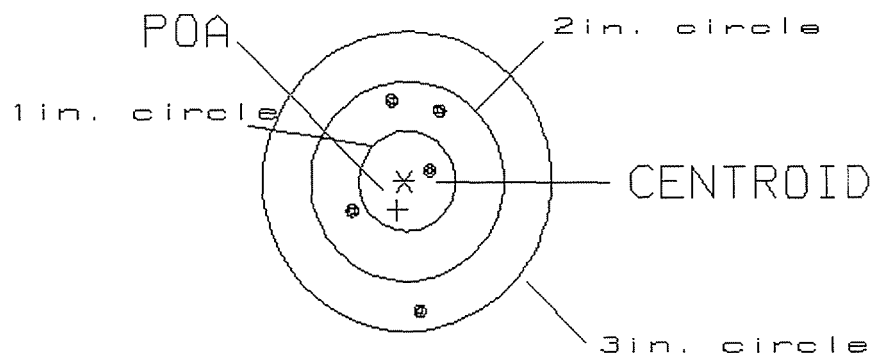
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .302
 MIN RADIUS : .254
 MEAN RADIUS : .753
 MAX RADIUS : 1.343
 CENTROID X : .067
 CENTROID Y : .295

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666083

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .88
 VS= 2.14
 GS= 2.15

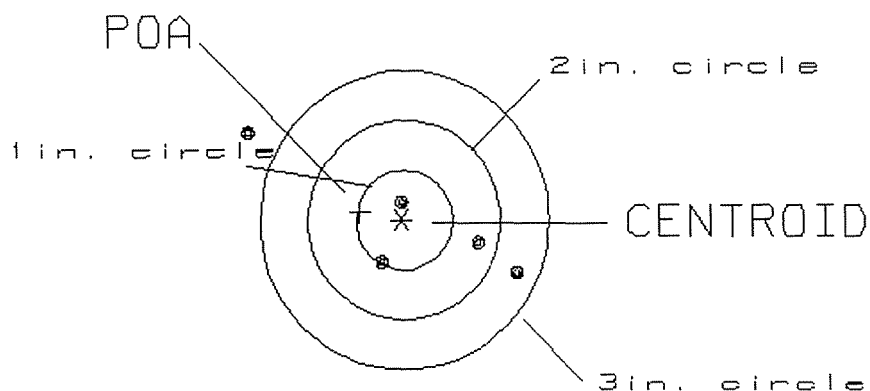
1
 4
 5

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .442
MIN RADIUS : .205
MEAN RADIUS : .931
MAX RADIUS : 1.886
CENTROID X : .435
CENTROID Y : -.079

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666003

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.84

2

VS= 1.42

3

GS= 3.17

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666083

DATE 5-21-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.36	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.40	2.56	
PULL #3	2.56	2.36	2.60	
PULL #4	2.49	2.33	2.61	
PULL #5	2.51	2.51	2.63	
TOTAL	12.86	11.96	12.98	
AVG.	2.57	2.39	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.60	2.96	
PULL #2	3.17	2.98	
PULL #3	2.89	3.03	
PULL #4	3.09	2.88	
PULL #5	3.03	3.05	
TOTAL	15.18	14.90	
AVG.	3.04	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.01		3.98
PULL #2	3.88	4.12		4.14
PULL #3	3.95	3.97		3.98
PULL #4	4.04	3.98		3.90
PULL #5	3.96	4.05		4.01
TOTAL	19.78	20.13		20.01
AVG.	3.96	4.03		4.00

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666083
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666083		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

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UPC



SERIAL NO.



C6666083

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

