

UPC



68099993

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666089
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666089		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



MODEL 700™ M24

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



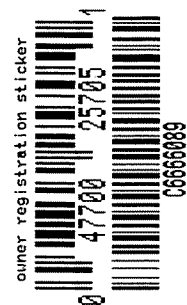
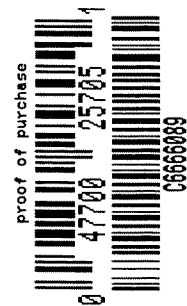
C6666089

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666089

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/87	WJT
618	Polish Barrel		3/6/87	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-23-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-23-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	<u>6-23-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-24-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R 85</u> <u>L 75</u>	<u>6-21-97</u>	<u>JW</u>
	A) MALFUNCTIONS		<u>6-21-97</u>	<u>JW</u>
	B) PIERCED PRIMERS		<u>6-21-97</u>	<u>JW</u>
645	INSPECT FOR LIVE AMMO		<u>6-21-97</u>	<u>TW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.66</u> <u>2.73</u> <u>2.83</u> <u>2.83</u> <u>2.87</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666089
21 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0976667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.180333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.205083$

THE AMR FOR THIS RIFLE IS: 1.093

CENTROIDAL DISTANCES

0 TO	1	.0505371
1 TO	2	.353115
1 TO	3	.48932

3 2
† <----POA

PATTERN #: 1

POA TO CENTROID: .050

MIN RADIUS : .573

MEAN RADIUS : .846

MAX RADIUS : 1.110

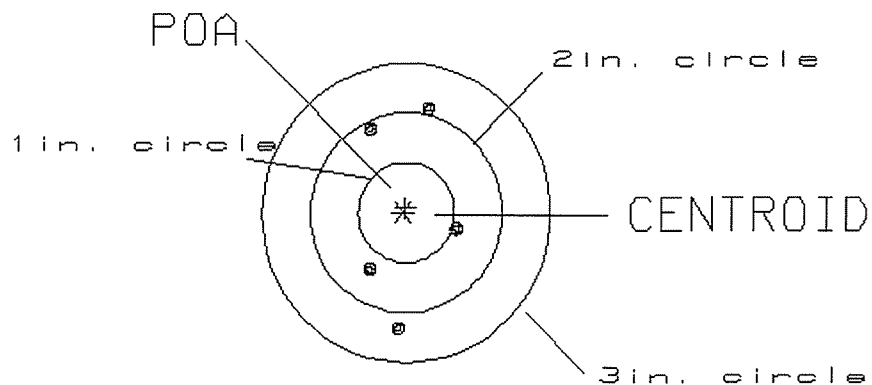
CENTROID X : -.023

CENTROID Y : -.045

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666089

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .92

0

VS= 2.11

3

GS= 2.13

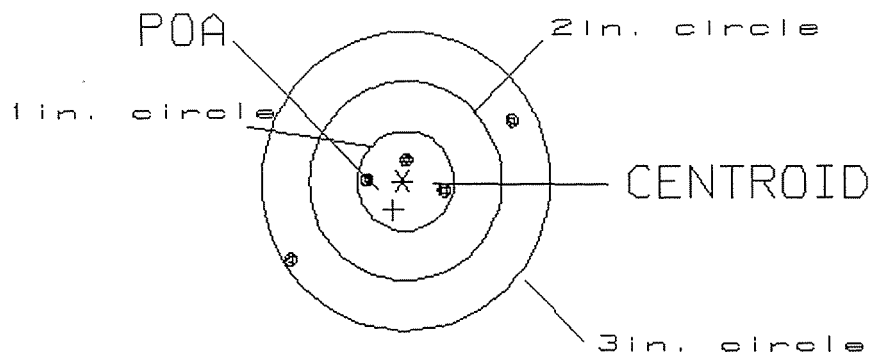
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PATTERN #: 2
 POA TO CENTROID: .302
 MIN RADIUS : .244
 MEAN RADIUS : .720
 MAX RADIUS : 1.370
 CENTROID X : .100
 CENTROID Y : .286

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666089

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.21

3

VS= 1.31

3

GS= 2.57

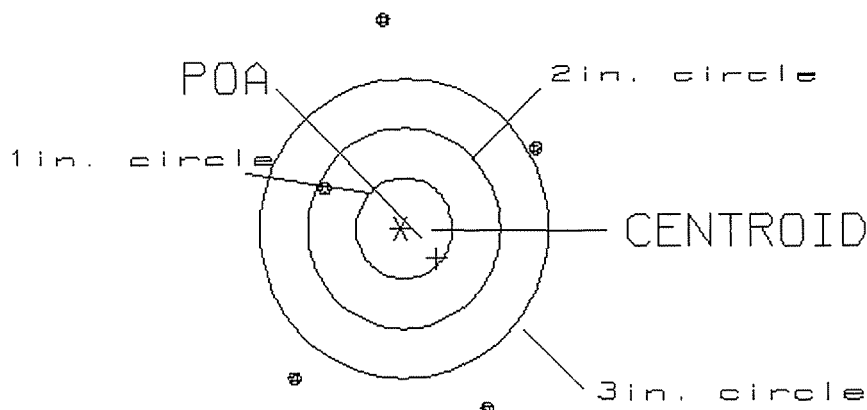
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PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .476
 MIN RADIUS : .980
 MEAN RADIUS : 1.712
 MAX RADIUS : 2.125
 CENTROID X : -.370
 CENTROID Y : .300

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666089

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.47

0

VS= 3.92

1

GS= 4.06

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666089

DATE 5-23-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.57	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.46	2.54	
PULL #3	2.46	2.42	2.55	
PULL #4	2.45	2.42	2.51	
PULL #5	2.46	2.51	2.59	
TOTAL	12.36	12.38	12.69	
AVG.	2.46	2.48	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.09	
PULL #2	3.18	3.12	
PULL #3	3.16	3.22	
PULL #4	3.14	3.13	
PULL #5	3.13	3.07	
TOTAL	15.72	15.63	
AVG.	3.14	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.04	4	3.98
PULL #2	4.13	4.06		3.88
PULL #3	3.82	4.06		3.89
PULL #4	4.15	4.18		3.98
PULL #5	4.10	4.14		3.99
TOTAL	20.32	20.48		19.72
AVG.	4.07	4.10		3.94