

UPC

C6666092



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* THIS REQ. 1 IN CHAMBER

Do Not Use

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

C6666092

46 ORDER NO.

25705

26PR



ORDER

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MODEL 700™ M24

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ORDER

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SERIAL NO



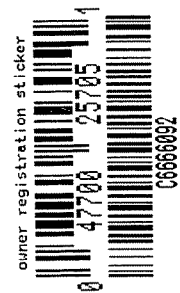
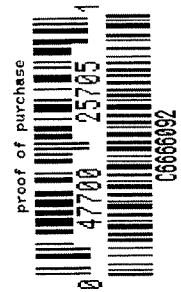
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666092

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	AP
600	Proof			
607	Check Headspace		3-11-97	AP
610	Dis-assemble Gun		3-11-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WGT
618	Polish Barrel		3/3/97	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-20-97	JW
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-8-97	RK
	I) FIRING PIN INDENT	<u>22</u> <u>21.5</u> <u>21.5</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5-12-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-24-97	RP
	M) IRON SIGHT ALIGNMENT		5-24-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Winage R105 L45	6-20-97	RW
	A) MALFUNCTIONS			RW
	B) PIERCED PRIMERS			RW
645	INSPECT FOR LIVE AMMO		6-20-97	RP
655	FINAL INSPECTION		6-25-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.83</u> <u>2.86</u> <u>2.83</u> <u>2.66</u> <u>2.71</u>	6-23-97	GL
	FUNCTION		6-25-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666092
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.439333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0563333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .44293

THE AMR FOR THIS RIFLE IS: 1.093

CENTROIDAL DISTANCES

Ø TO 1	.555018
1 TO 2	.403179
1 TO 3	1.61336

3

+ <----POA

2 1

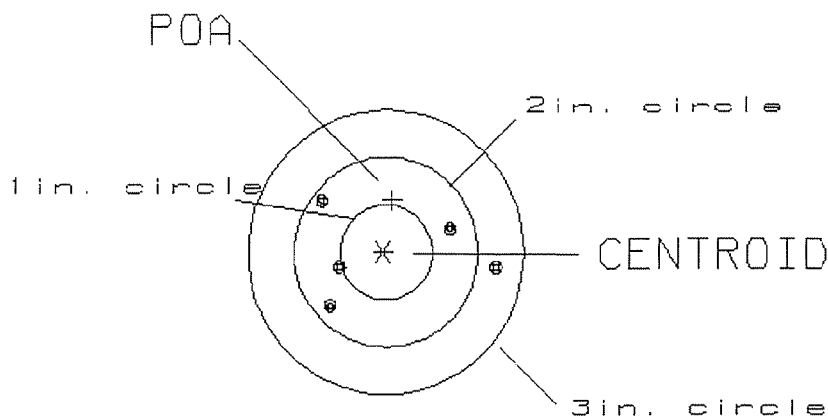
PATTERN #: 1

POA TO CENTROID: .555
 MIN RADIUS : .543
 MEAN RADIUS : .824
 MAX RADIUS : 1.194
 CENTROID X : -.094
 CENTROID Y : -.547

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666092

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90

0

VS= 1.04

4

GS= 2.01

5

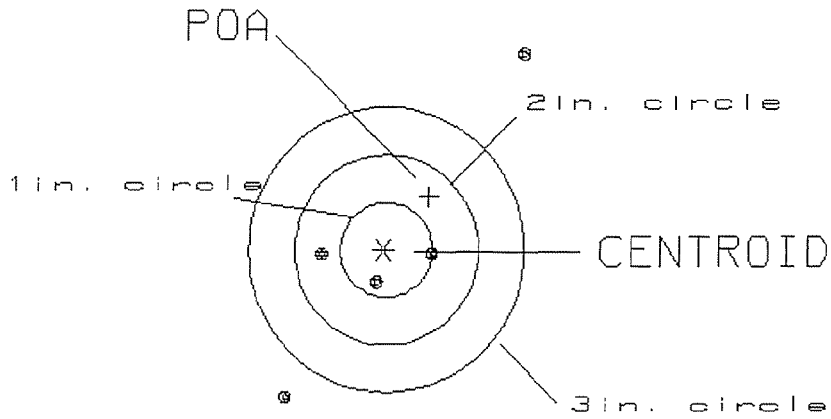
PATTERN #: 2

POA TO CENTROID: .748
 MIN RADIUS : .361
 MEAN RADIUS : 1.220
 MAX RADIUS : 2.547
 CENTROID X : -.497
 CENTROID Y : -.559

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666092

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.61
 VS= 3.64
 GS= 4.48

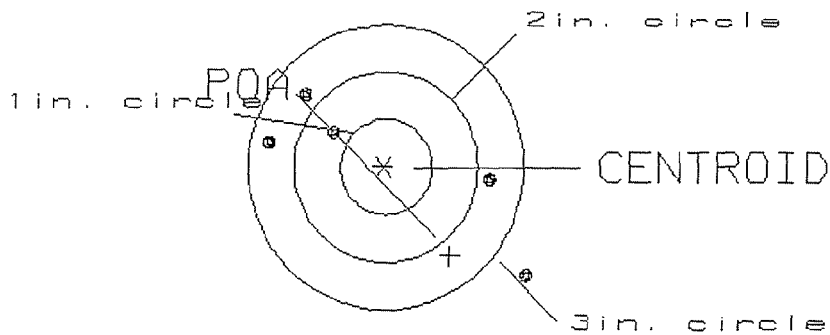
1
 3
 3

PATTERN #: 3
 POA TO CENTROID: 1.185
 MIN RADIUS : .686
 MEAN RADIUS : 1.235
 MAX RADIUS : 1.902
 CENTROID X : -.727
 CENTROID Y : .937

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666892

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.81

0

VS= 1.65

1

GS= 3.11

4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666092DATE 5-8-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.36	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.29	2.45		
PULL #3	2.60	2.25	2.44		
PULL #4	2.59	2.29	2.41		
PULL #5	2.58	2.27	2.41		
TOTAL	13.05	11.46	12.30		
AVG.	2.61	2.29	2.46		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.14		
PULL #2	3.10	3.15		
PULL #3	3.25	3.21		
PULL #4	3.17	3.15		
PULL #5	3.16	3.16		
TOTAL	15.75	15.81		
AVG.	3.15	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.16		3.92
PULL #2	4.16	4.08		4.00
PULL #3	4.18	4.06		4.02
PULL #4	4.17	4.07		3.91
PULL #5	4.18	4.16		4.00
TOTAL	20.82	20.53		19.85
AVG.	4.16	4.11		3.97