

UPC



C6666093

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Déposée

SERIAL NO
C6666093

46 ORDER NO
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23PR

5705 C6666093

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MODEL 700™ M24

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SERIAL NO



C6666093

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666093

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AK
600	Proof		3-5-97	M.M.
607	Check Headspace		3/5/97	AK
610	Dis-assemble Gun		3/6/97	AK
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-5-97	JW
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-22-97	EX
	I) FIRING PIN INDENT	<u>21.5</u> <u>22</u> <u>22</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/24/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	JW
	M) IRON SIGHT ALIGNMENT		5-28-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	JW
640	GALLERY TEST AND TARGET	Right + 81 Left 66	6-7-97	JW
	A) MALFUNCTIONS		6-7-97	JW
	B) PIERCED PRIMERS		6-7-97	JW
645	INSPECT FOR LIVE AMMO		6-7-97	WB
655	FINAL INSPECTION		6-12-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.77</u> <u>2.50</u> <u>2.56</u> <u>2.66</u> <u>2.72</u>	6-11-97	CL
	FUNCTION		6-12-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666093

9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .238667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.118

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .266244

THE AMR FOR THIS RIFLE IS: 1.157

CENTROIDAL DISTANCES

0 TO 1	.503698
1 TO 2	.707045
1 TO 3	.723644

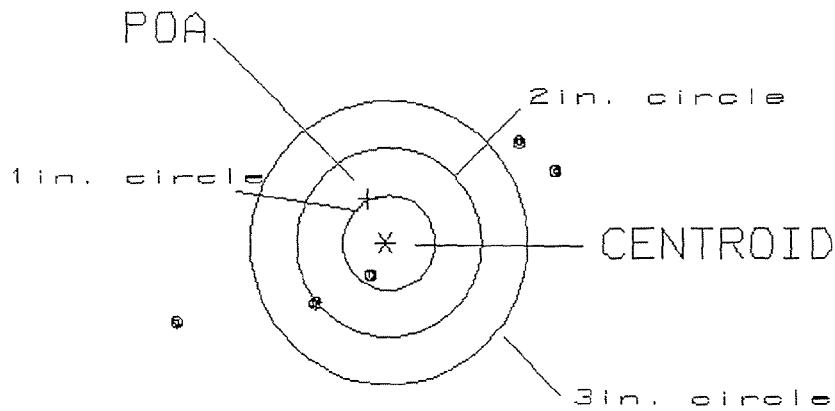
3 + <2--POA
1

PATTERN #: 1
 POA TO CENTROID: .504
 MIN RADIUS : .437
 MEAN RADIUS : 1.530
 MAX RADIUS : 2.409
 CENTROID X : .196
 CENTROID Y : -.464

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C56666093.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.10

1

VS= 1.92

1

GS= 4.39

2

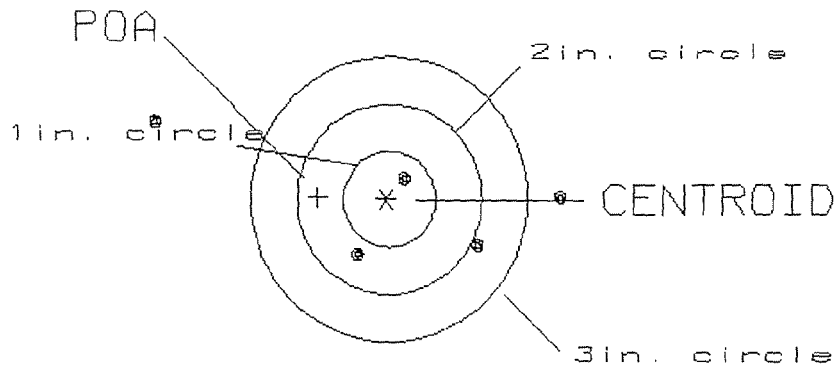
PATTERN #: 2

POA TO CENTROID: .743
 MIN RADIUS : .282
 MEAN RADIUS : 1.301
 MAX RADIUS : 2.693
 CENTROID X : .743
 CENTROID Y : -.016

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666093.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.39
 VS= 1.35
 GS= 4.46

1
 2
 3

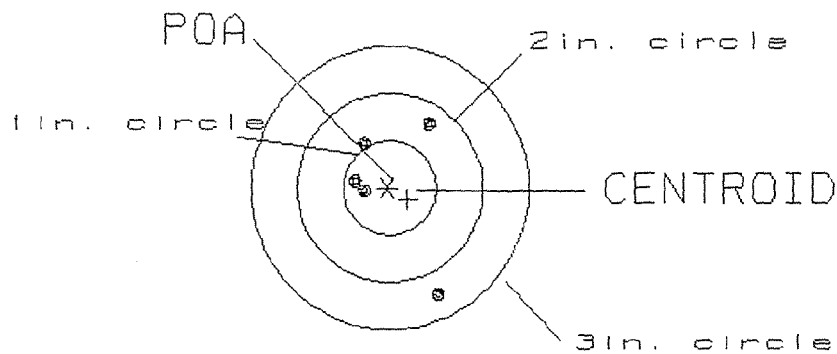
PATTERN #: 3

POA TO CENTROID: .256
 MIN RADIUS : .270
 MEAN RADIUS : .641
 MAX RADIUS : 1.253
 CENTROID X : -.223
 CENTROID Y : .126

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666093.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .96
 VS= 1.76
 GS= 1.77

2
 4
 5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666093DATE 4-22-94TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.78	2.67	2.67		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.59	2.47		
PULL #3	2.71	2.49	2.39		
PULL #4	2.68	2.54	2.41		
PULL #5	2.66	2.57	2.51		
TOTAL	13.54	12.86	12.45		
AVG.	2.71	2.57	2.49		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.11		
PULL #2	3.04	2.91		
PULL #3	2.55	2.89		
PULL #4	2.54	3.14		
PULL #5	3.16	3.07		
TOTAL	14.4	15.12		
AVG.	2.88	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.90		4.12
PULL #2	3.90	3.82		4.06
PULL #3	3.66	3.97		4.17
PULL #4	4.03	3.81		4.13
PULL #5	3.95	3.95		3.61
TOTAL	19.57	19.45		20.09
AVG.	3.91	3.89		4.02