

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

nearest .001" increment as indicated by the gauge. The .270 Remington chamber drawing LB-154 will be used for chamber dimensions.

The headspace measurements will be recorded to the nearest .001" increment as indicated by the gauge.

If the measurement is taken at the start of the test then headspace should be less than Min. + .005".

As the test progresses, headspace will be taken at each "Safety Inspection" scheduled in the plan and, in addition, at each "Clean & Inspect" activity scheduled by the plan.

The readings for each firearm will be recorded on the "Daily Test Data Sheet" to be kept with each firearm in the accompanying data packet.

For any firearms where the headspace is changing at each inspection point the firearm will be withdrawn from test and examined for the cause.

In no case will any firearm in the test program be allowed to continue test if the headspace exceeds Min. + .009".

Data Required:

Rifle serial number

Headspace measurements for each sample

TLW0407F – Proof Test

All firearms in the 150-rifle sample as supplied by Mayfield should be proof tested prior to delivery to R&D for T&P testing. Each rifle in the selected 30-rifle sample will be examined for the presence of the Remington proof stamp. **If the rifles are not proof tested and properly stamped by Mayfield the following procedure will be used by R&D to proof test and stamp the rifles prior to any other live fire testing.**

All test sample firearms will be subjected to a standard .270 Factory Proof Load, shot in the blow-up room using a lanyard. This procedure will be completed before the firearm can be used for any additional firing tests.

Before proof testing the firearm should be inspected for:

- Barrel Obstructions

J.R.Snedeker

05/24/06

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