

UPC



C6666095

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



C6666095

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



Do Not Use

Veres

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SER C6
46
2

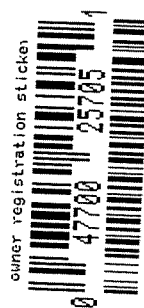
5705 C6666095

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666095

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	<u>5-19-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	<u>5-19-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>22</u> <u>23</u>	<u>5-19-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5/19/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5/21/97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5/21/97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-16-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Win 70</u> <u>R 80</u>	<u>6-12-97</u>	<u>TAD</u>
	A) MALFUNCTIONS		<u>6-12-97</u>	<u>TAD</u>
	B) PIERCED PRIMERS		<u>6-12-97</u>	<u>TAD</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-16-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.54</u> <u>2.81</u> <u>2.86</u> <u>2.70</u> <u>2.72</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-16-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666095
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.246667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0173333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.247275$

THE AMR FOR THIS RIFLE IS: 1.143

CENTROIDAL DISTANCES

0	TO	1	.38372
1	TO	2	.66809
1	TO	3	.366973

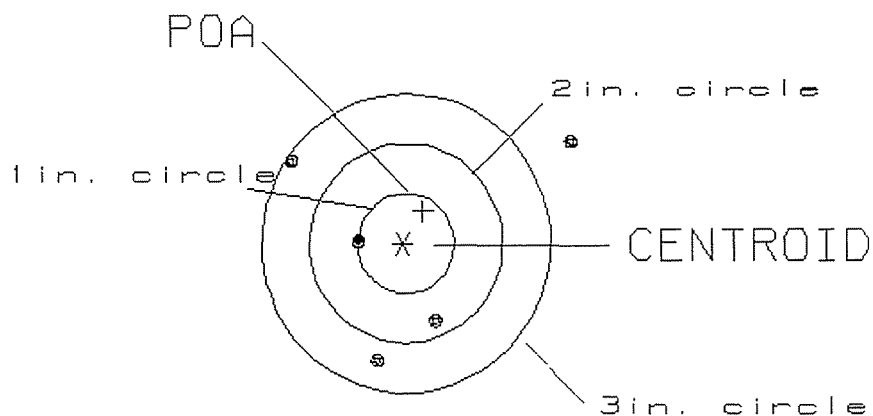
2
3 + <----POA
1

PATTERN #: 1
 POA TO CENTROID: .384
 MIN RADIUS : .506
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.030
 CENTROID X : -.204
 CENTROID Y : -.325

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666095

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.94

0

VS= 2.20

2

GS= 3.01

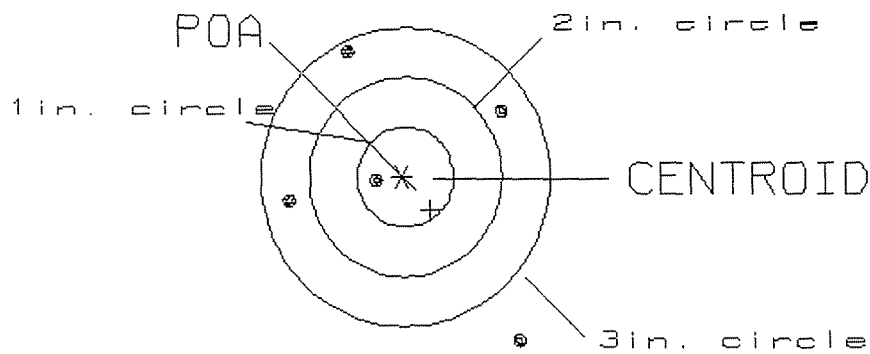
4

PATTERN #: 2
 POA TO CENTROID: .447
 MIN RADIUS : .329
 MEAN RADIUS : 1.221
 MAX RADIUS : 2.019
 CENTROID X : -.294
 CENTROID Y : .337

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666095

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.40
 VS= 2.67
 GS= 3.35

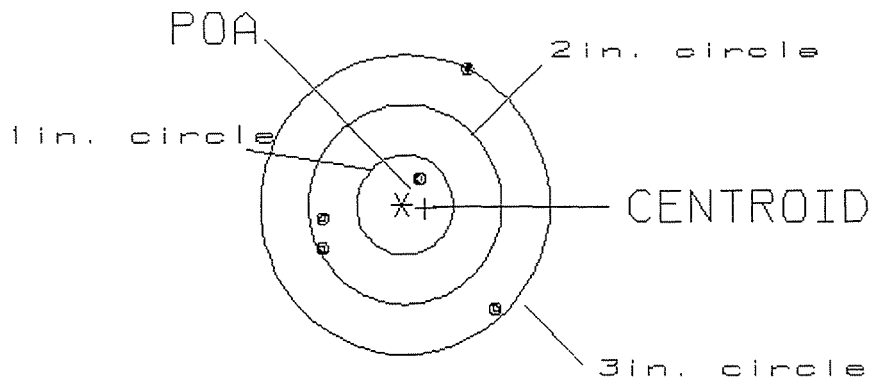
1
 1
 4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .245
 MIN RADIUS : .315
 MEAN RADIUS : 1.001
 MAX RADIUS : 1.477
 CENTROID X : -.242
 CENTROID Y : .040

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.80
 VS= 2.39
 GS= 2.41

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. C6666095

DATE 5-10-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.56	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.80	2.68	
PULL #3	2.62	2.57	2.67	
PULL #4	2.56	2.74	2.87	
PULL #5	2.74	2.76	2.75	
TOTAL	13.14	13.43	13.67	
AVG.	2.63	2.69	2.73	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.90	3.06	
PULL #2	3.05	2.90	
PULL #3	2.90	2.87	
PULL #4	2.98	2.99	
PULL #5	2.88	3.11	
TOTAL	14.71	14.93	
AVG.	2.94	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	3.99		4.02
PULL #2	3.95	4.10		4.01
PULL #3	4.11	4.09		4.19
PULL #4	4.10	4.12		4.08
PULL #5	4.11	4.02		4.21
TOTAL	20.37	20.32		20.51
AVG.	4.07	4.06		4.10